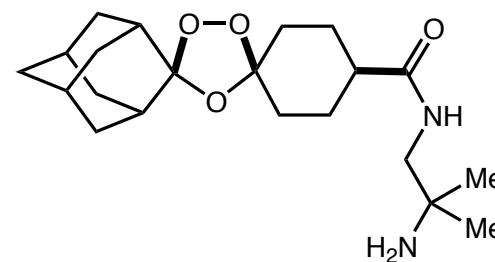
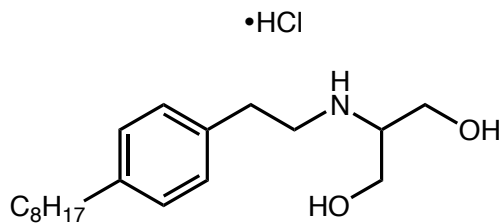
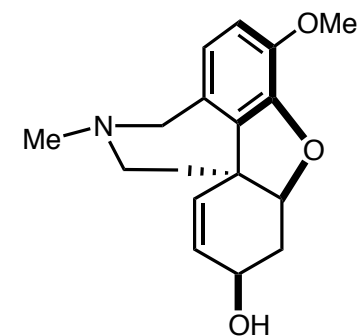
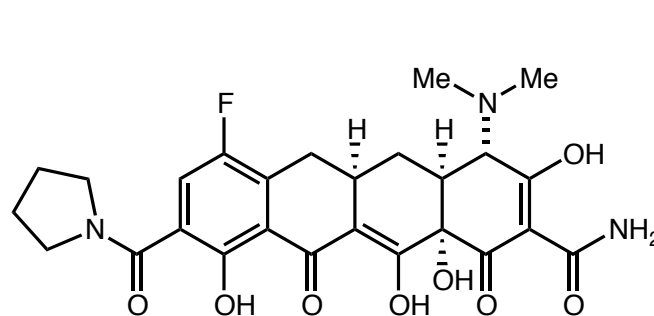
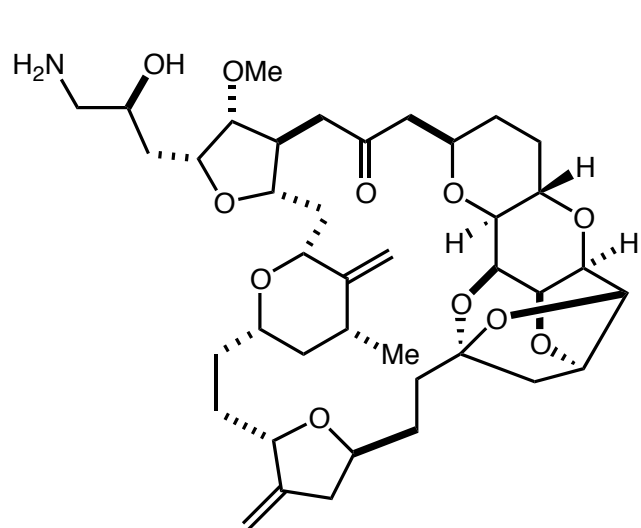


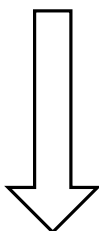
*Five Drugs or Clinical Candidates Derived From Natural Products
That Are Produced on Scale by Total Synthesis*

*Jeff Garber
MacMillan Group Meeting
April 27, 2012*



Why Pursue Total Synthesis of Natural Products?

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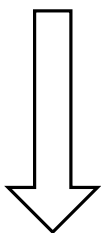
Academic and Pegagogical

Test New Methodology

Develop New Methodology

Train Organic Chemists

Why Pursue Total Synthesis of Natural Products?

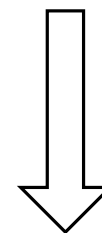


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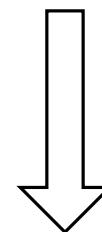
Pragmatic

Produce Bioactive Molecules

Develop Analogs for Testing

Produce On-Scale for Society

Why Pursue Total Synthesis of Natural Products?



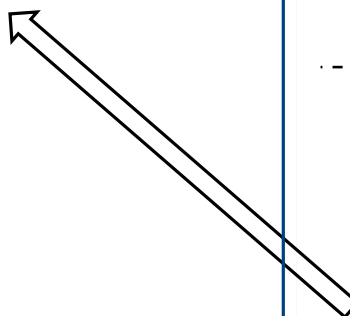
Why Use Total Synthesis?

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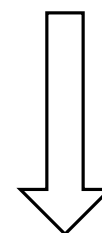
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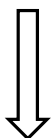
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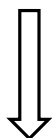
Why Pursue Total Synthesis of Natural Products?



Why Use Total Synthesis?



Most Economical



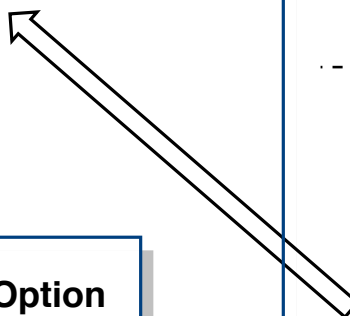
Only Available Option

Pragmatic

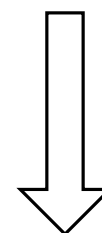
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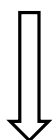
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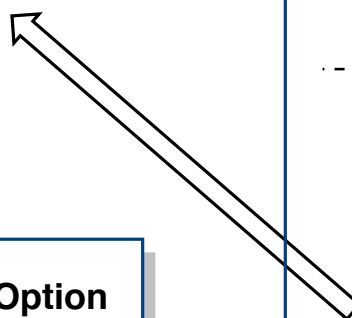
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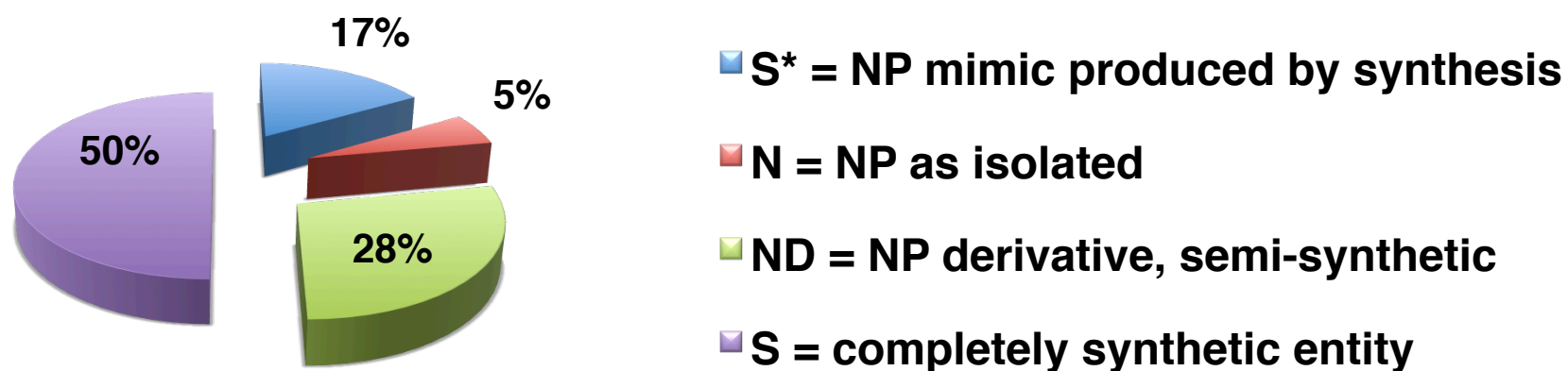


Needs to be practical

"taxol problem"

Natural products are clearly a useful source of new drugs

All 1135 new drugs approved from 1981-2010



Adapted from Newman and Clark, *J. Nat. Prod.* **2012** 311.

What Makes a Total Synthesis Interesting or Valuable?

Academic Synthesis

Elegant

concise route atom efficiency

Creative

disconnections methodology

Novel Architecture

complex structure first synthesis

Bioactive

produce for testing analog synthesis

What Makes a Total Synthesis Interesting or Valuable?

Commercial Synthesis

Proven Bioactivity

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yield vs. steps reactor time

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safety availability cost

Purification Methods

limit chrom. rextl. improv. ee

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Among many other factors

Production Considerations: Analogues and Natural Products

Recrystallization, Resolution

Utilize Very Robust Chemistry

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Recrystallization, Resolution

Utilize Very Robust Chemistry

Target Considerations: Development of Analogues and Derviatives

Retain Only Necessary Parts

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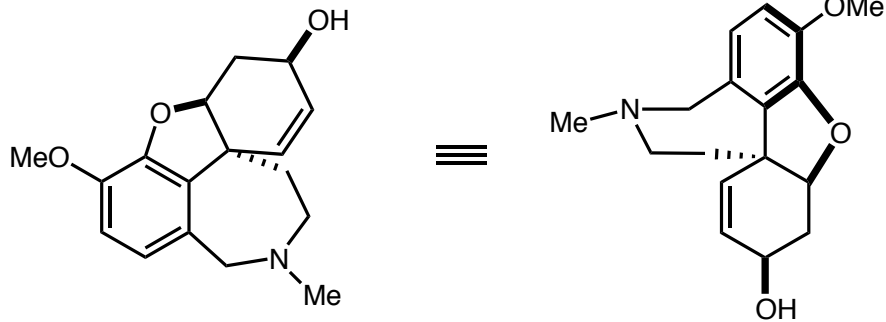
Retain Only Necessary Parts

Improve Activity or Properties

Shorten Production Route

(-)-galanthamine: Overview

(-)-galanthamine



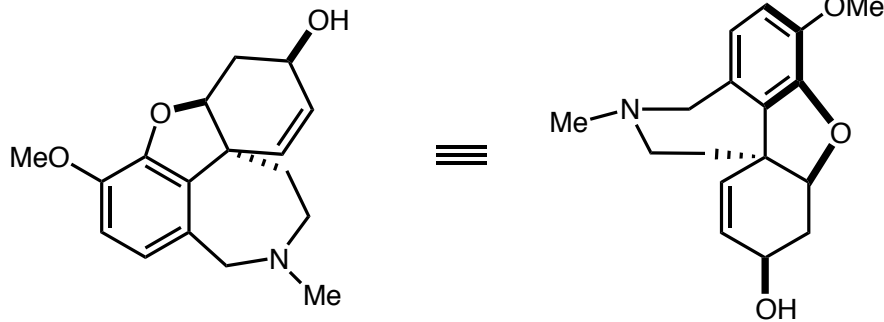
■ First studied in USSR in 1950's

■ Inhibits acetylcholine esterase

■ USSR used for various CNS disorders

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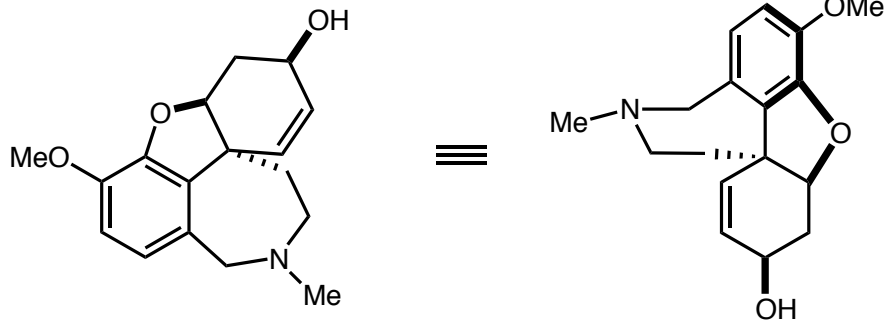
- USSR used for various CNS disorders

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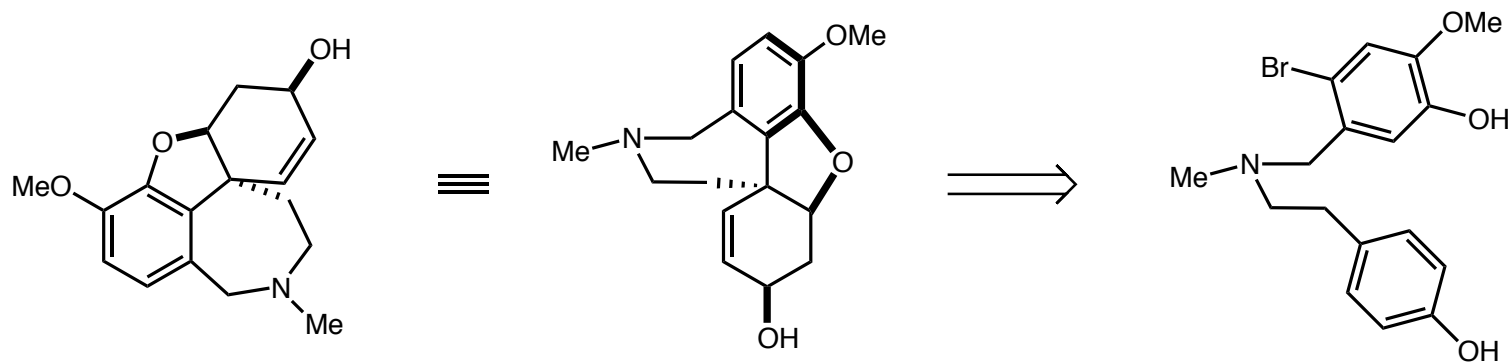
- Used to treat mild to moderate cases

- Natural source (daffodils) not considered economical on scale

- Sanochemia patented (1996) and later improved synthetic route (2008)

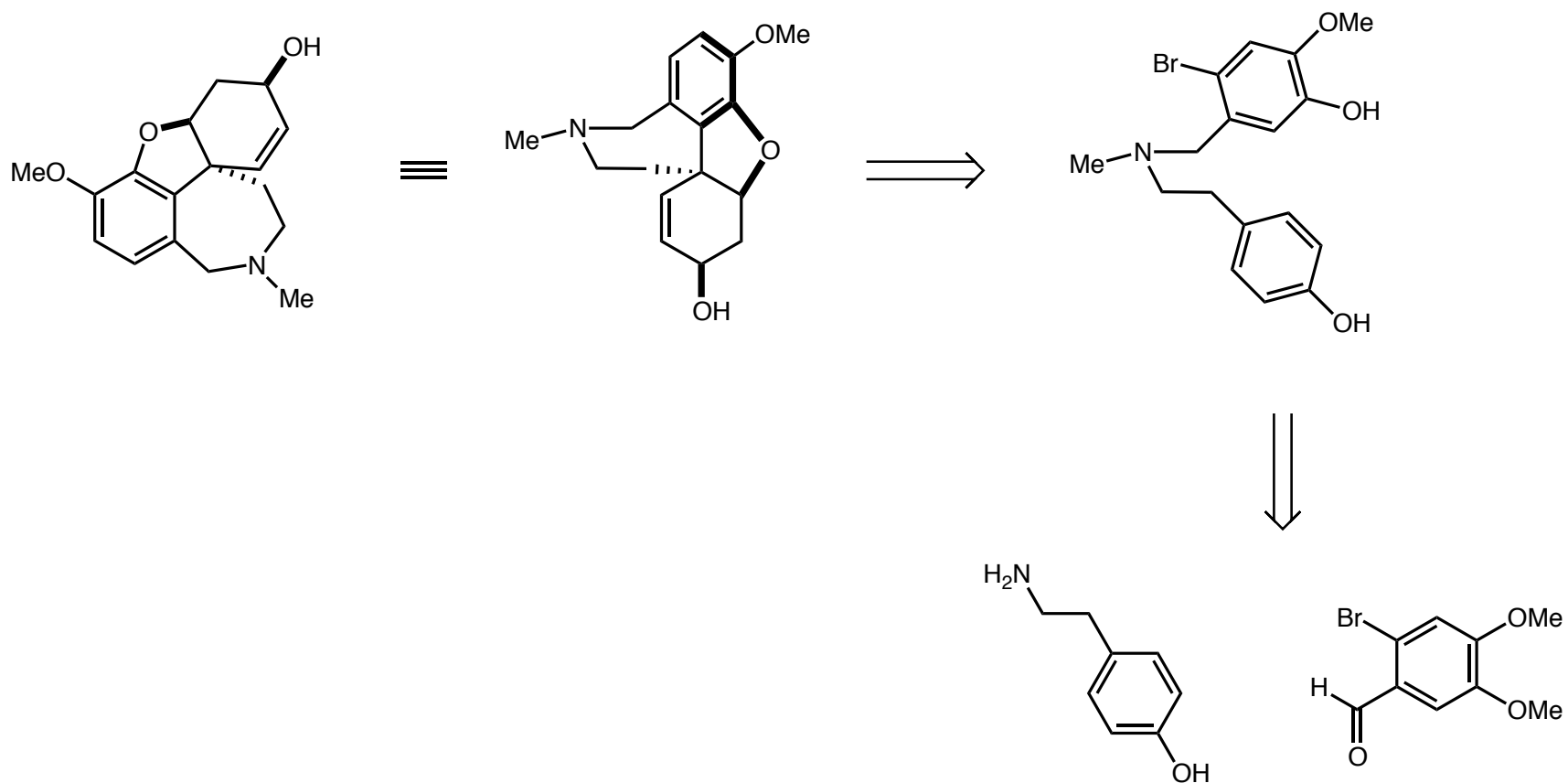
(-)-galanthamine: Retrosynthetic Analysis

(-)-galanthamine



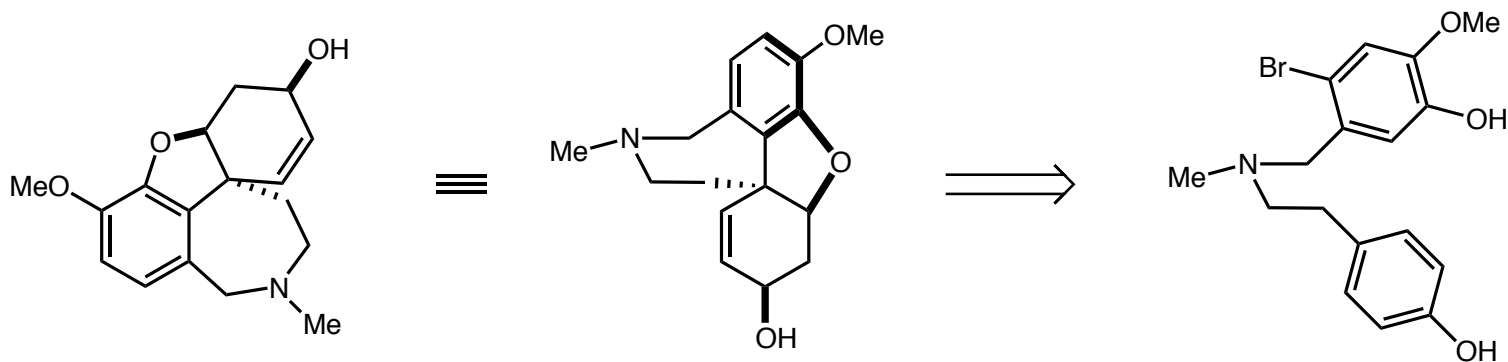
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***(-)*-galanthamine**

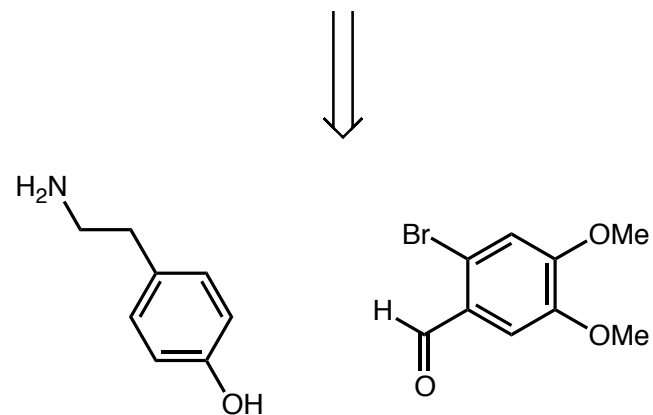


(-)-galanthamine: Retrosynthetic Analysis

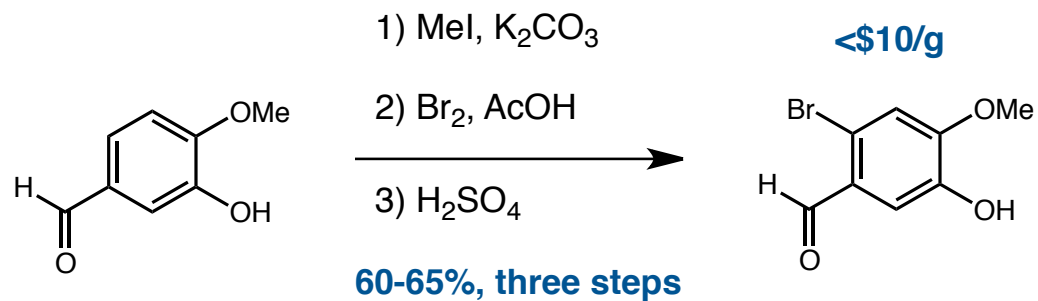
(-)-galanthamine



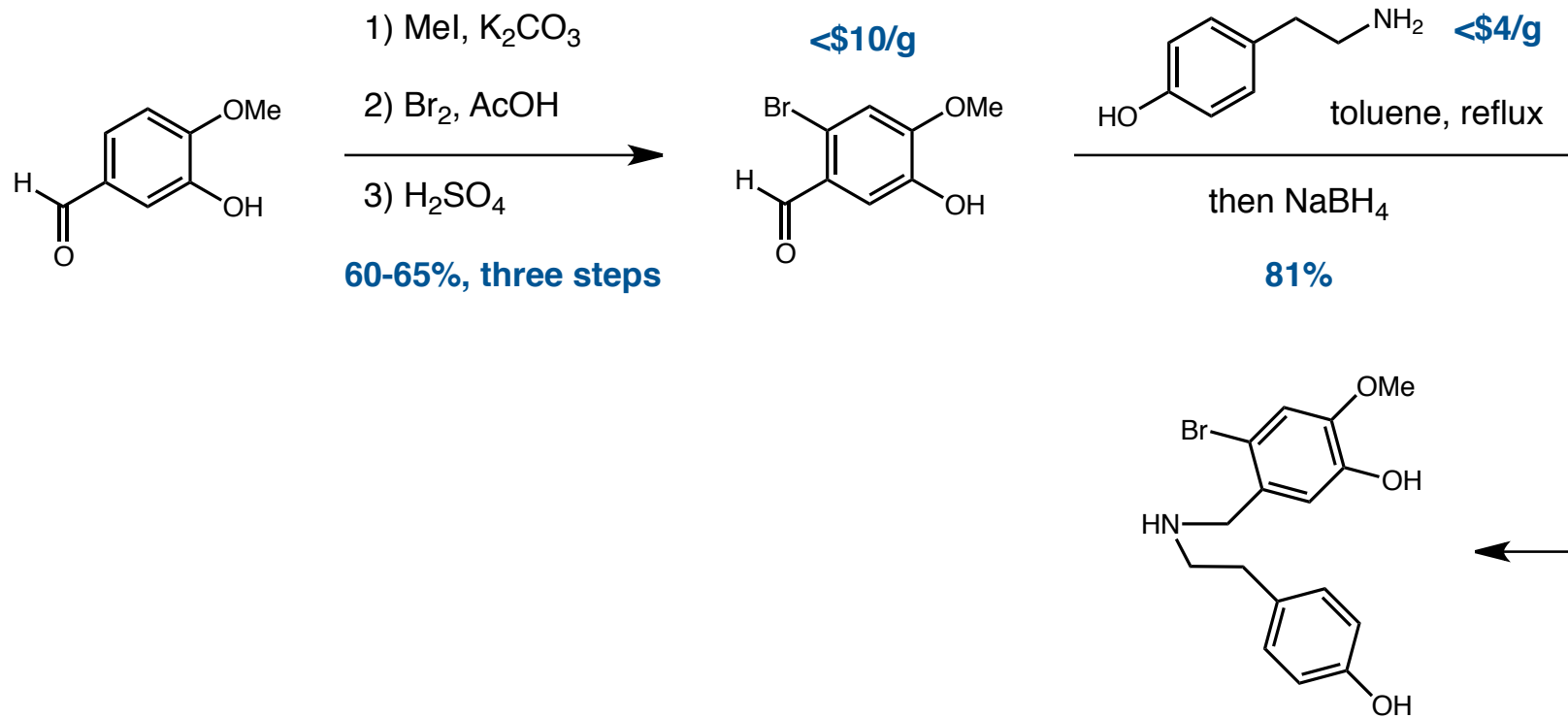
- Uses spontaneous chiral resolution/crystallization
- Rapid synthesis from readily available materials
- Features oxidative phenolic coupling to form key bonds



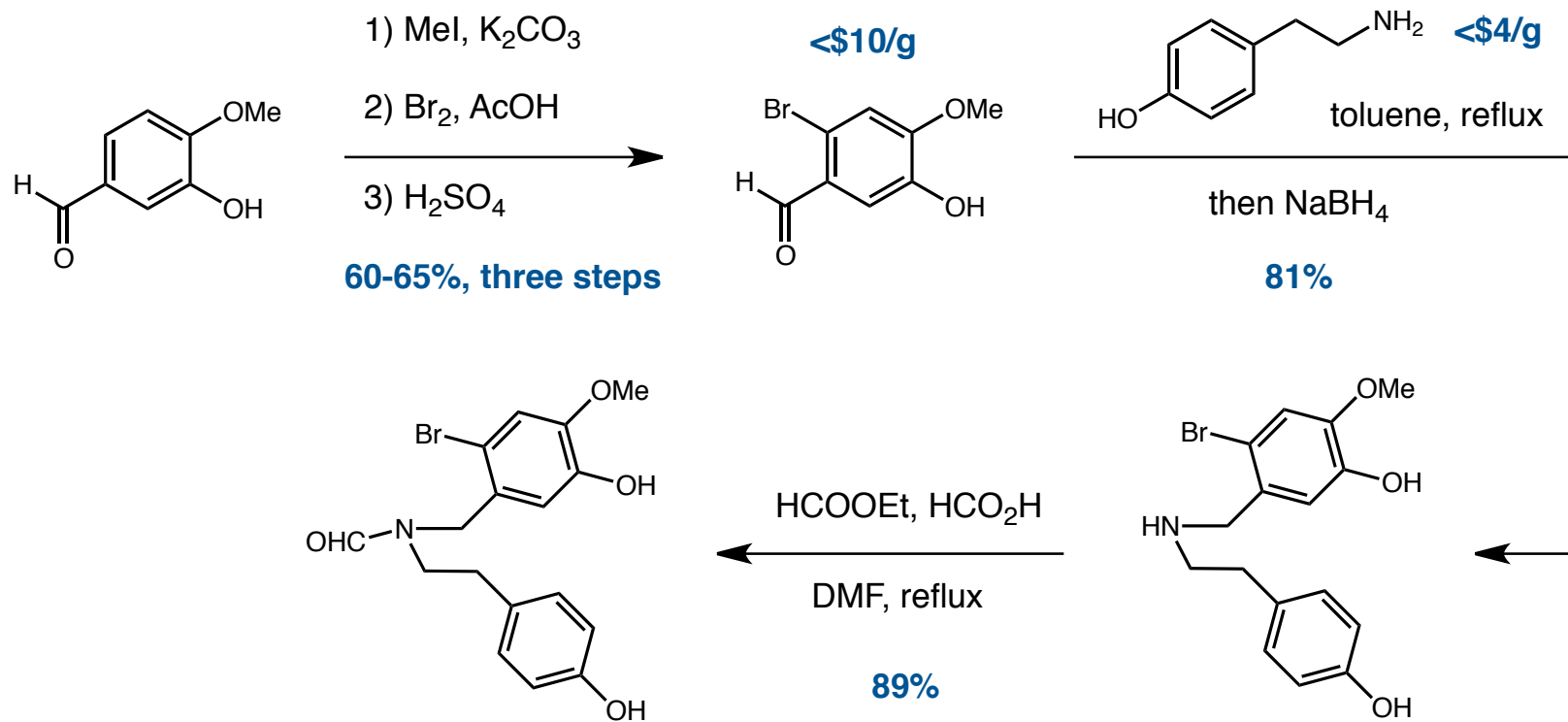
(-)-galanthamine: Dynamic Resolution



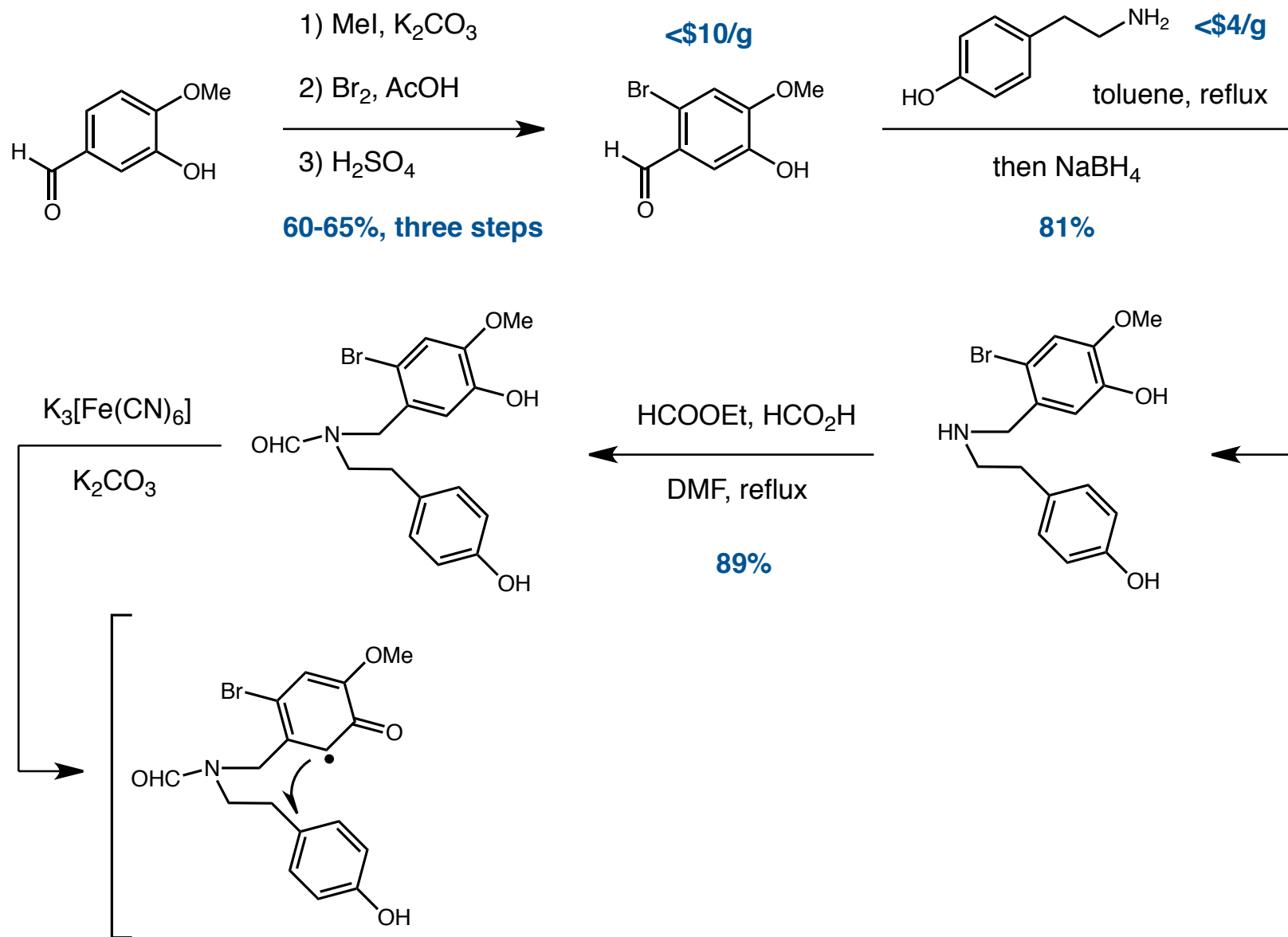
(-)-galanthamine: Dynamic Resolution



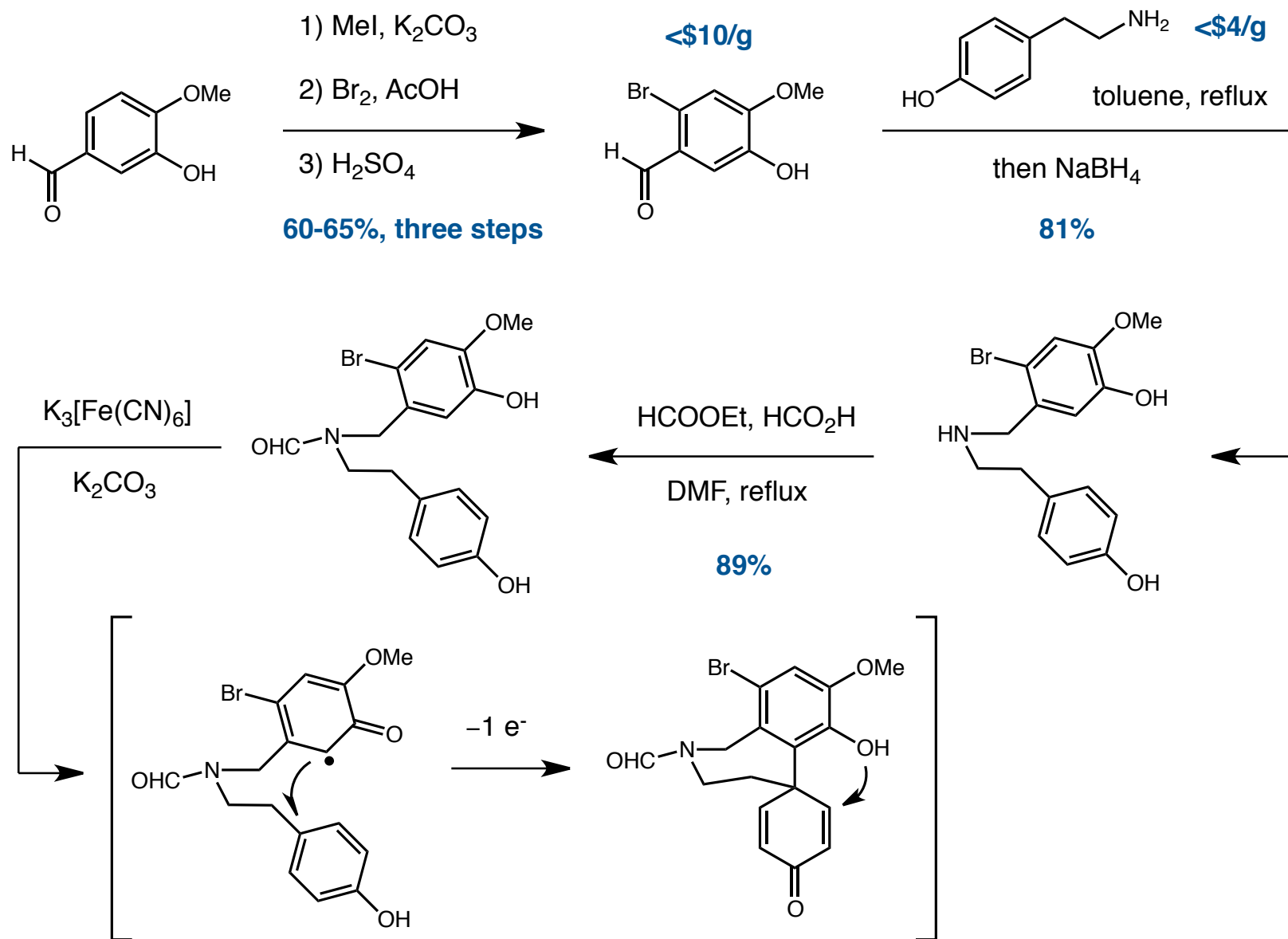
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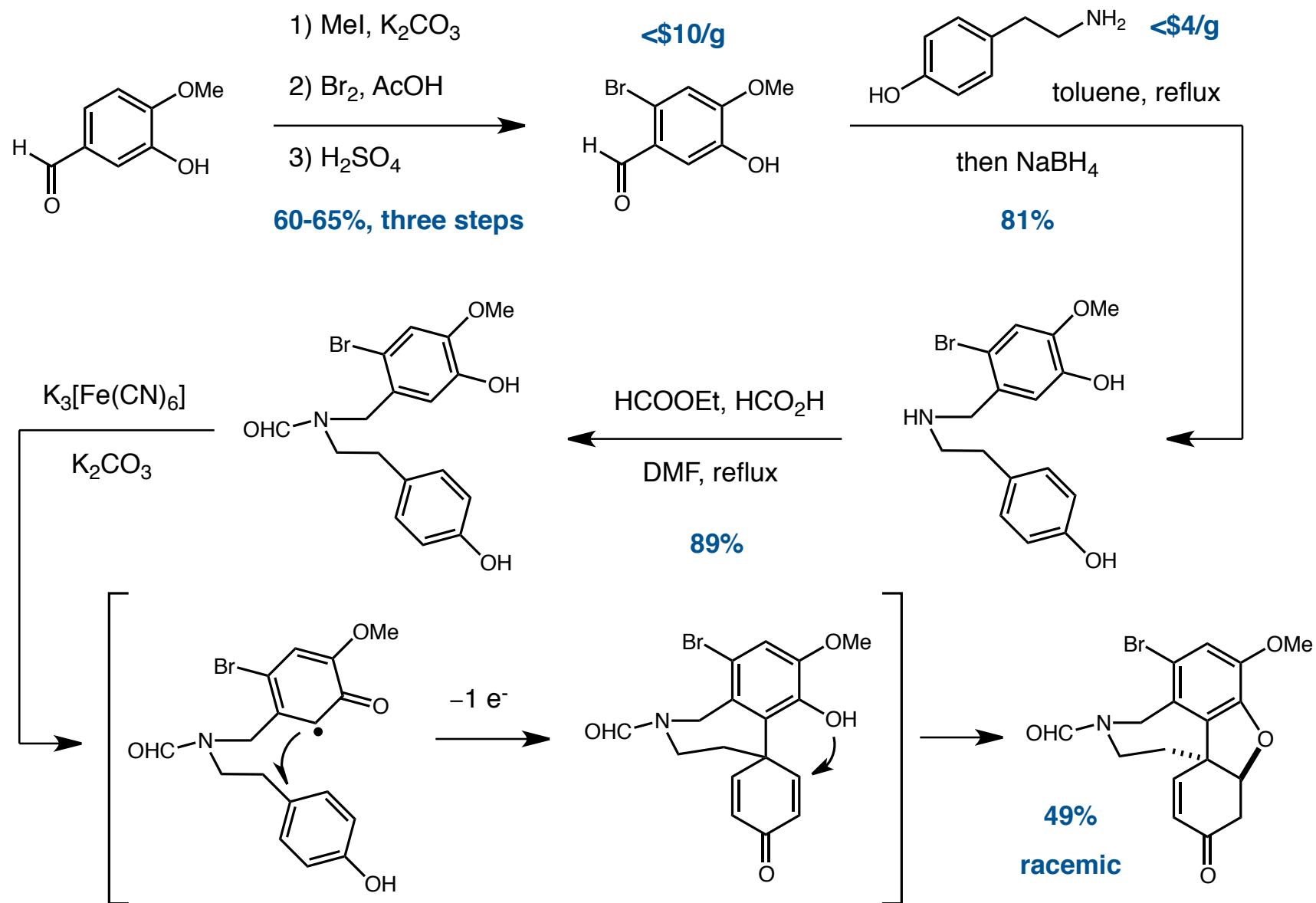
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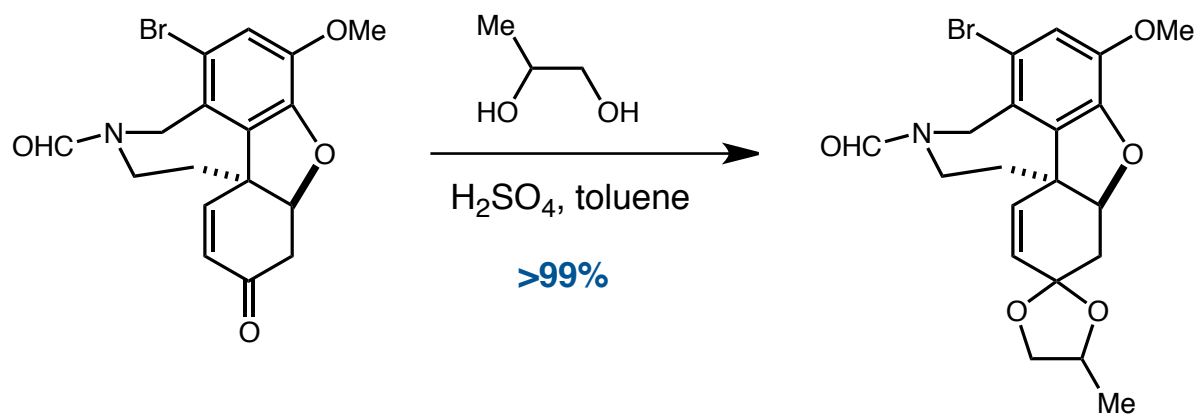
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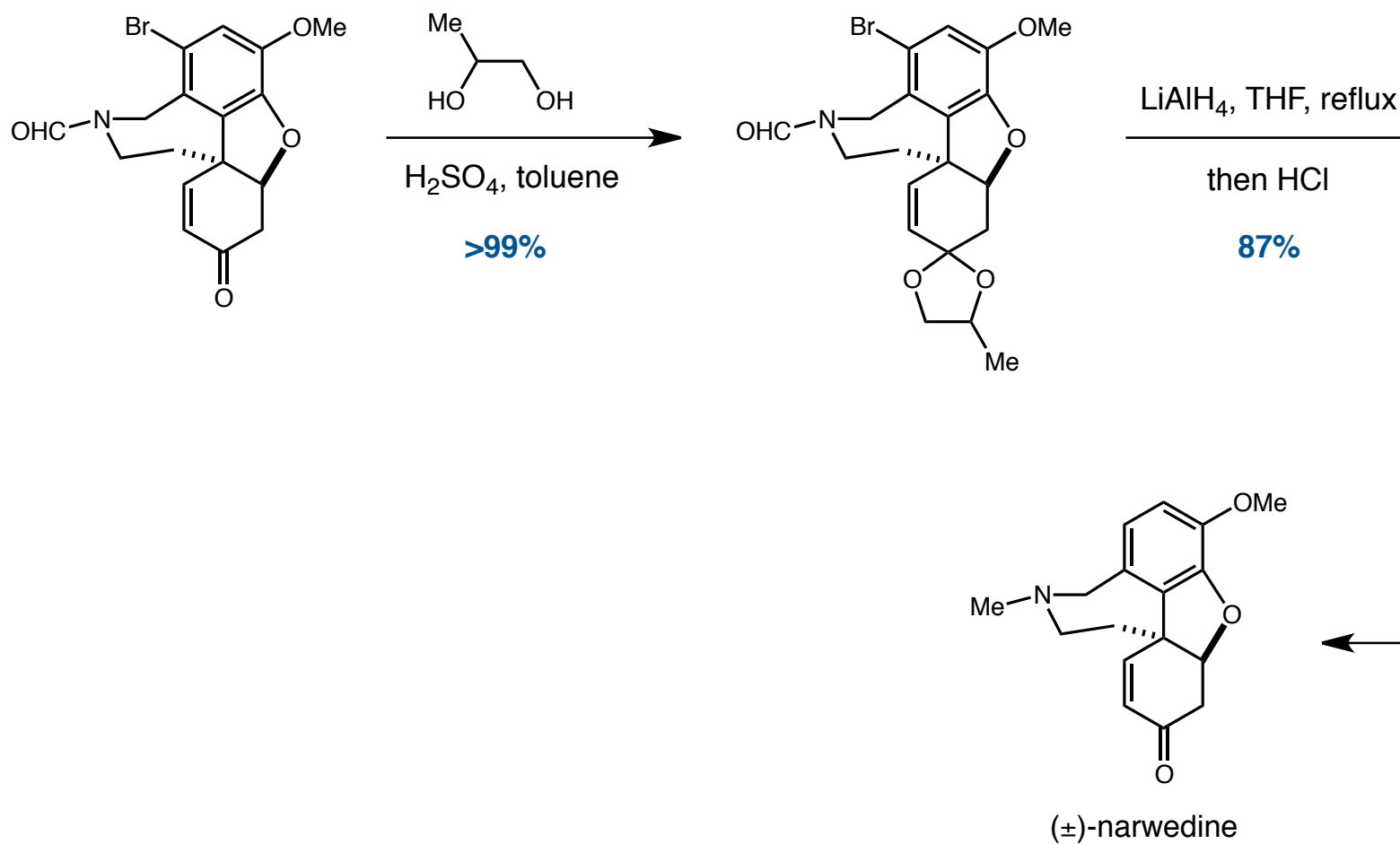
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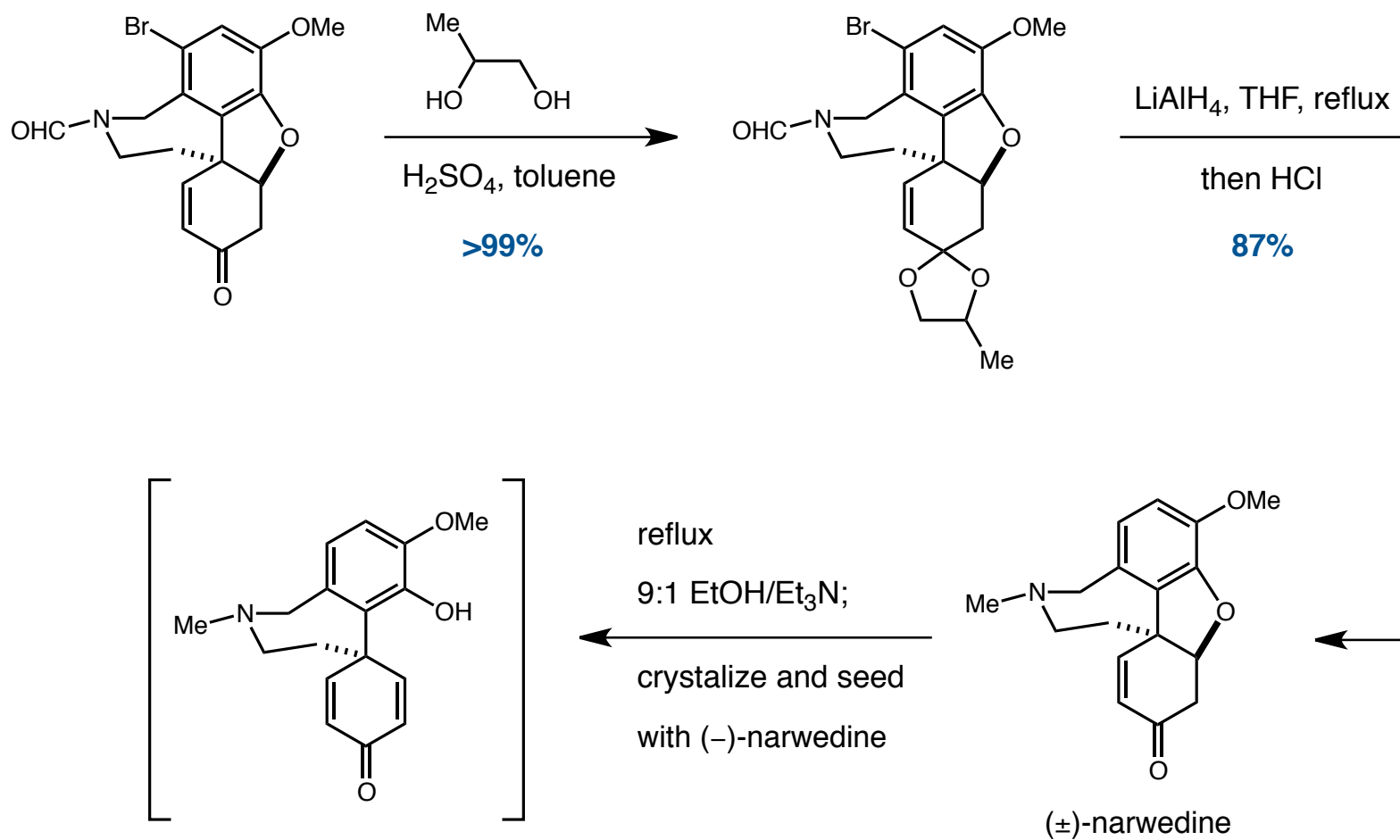
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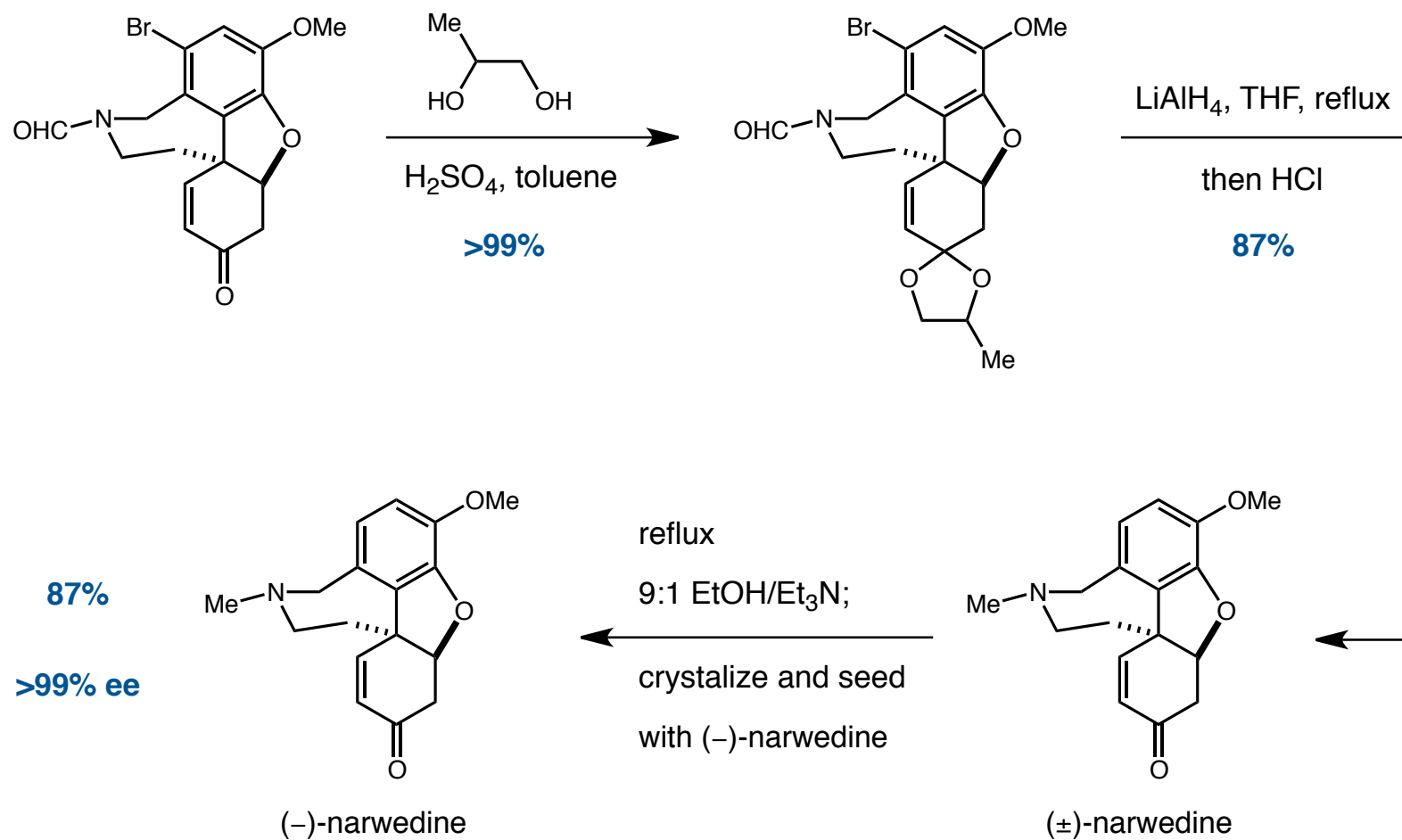
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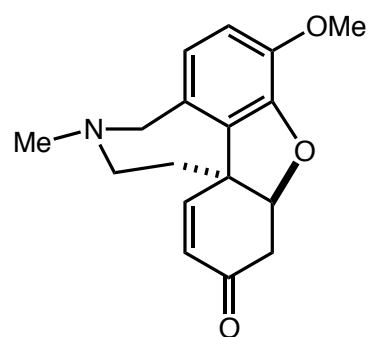
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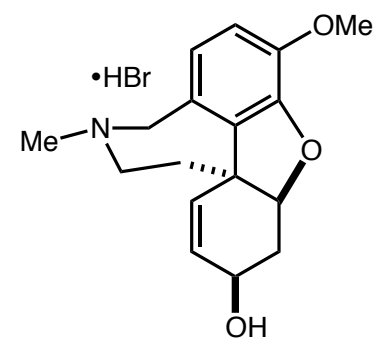
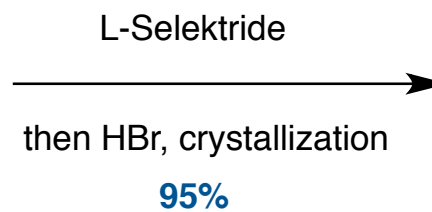
(-)-galanthamine: Dynamic Resolution



(-)-galanthamine: Completion of Synthesis

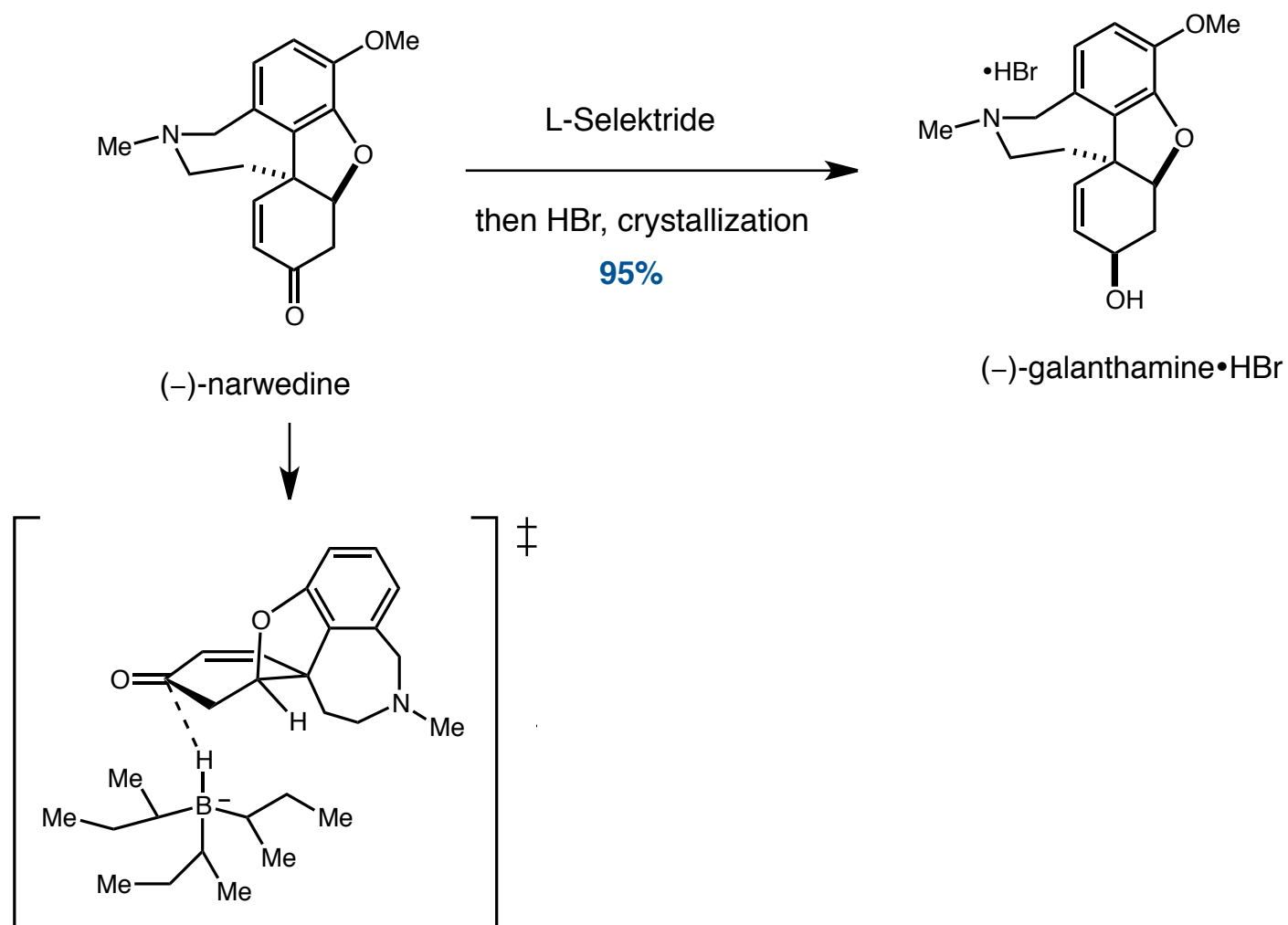


(-)-narwedine

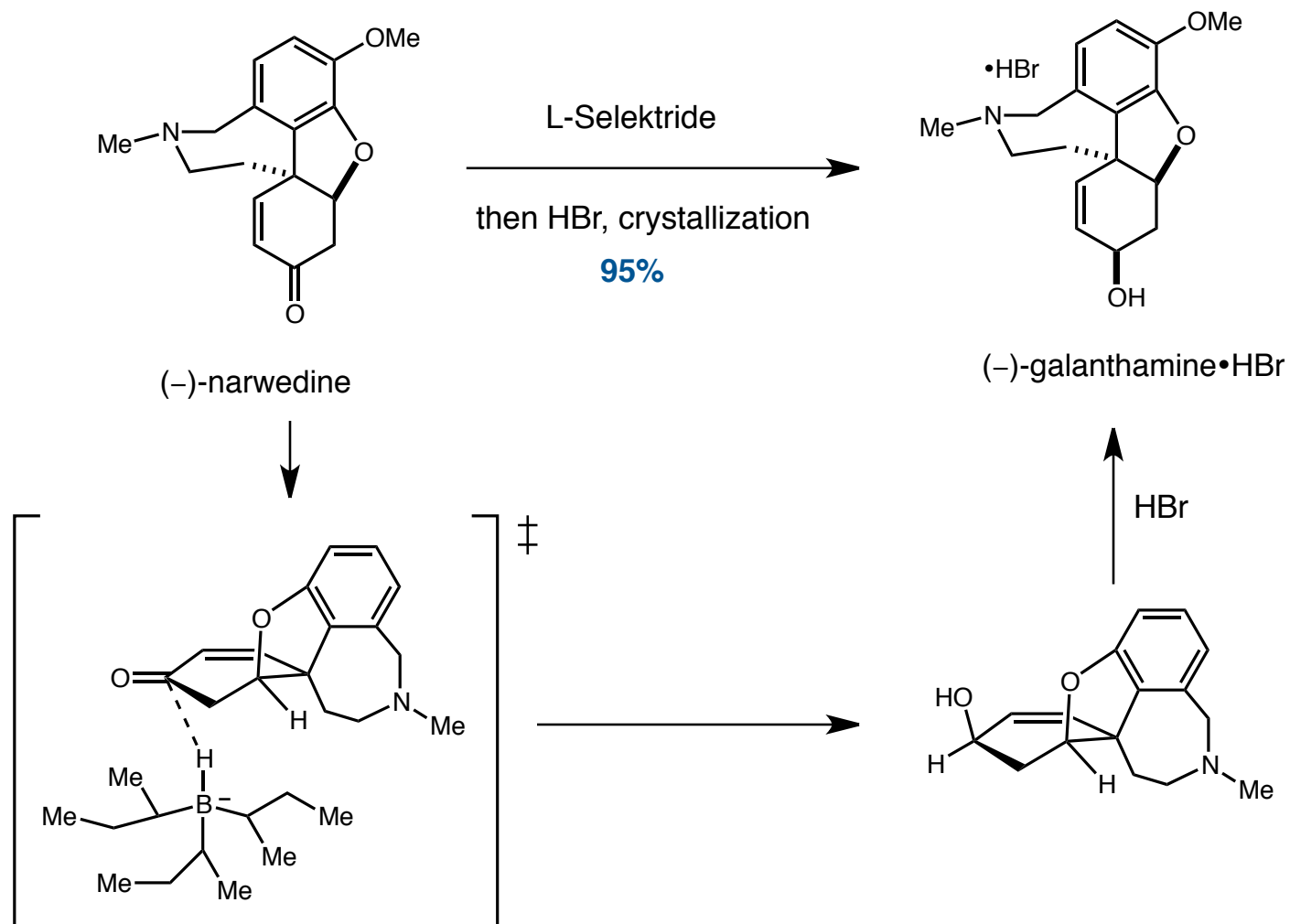


(-)-galanthamine•HBr

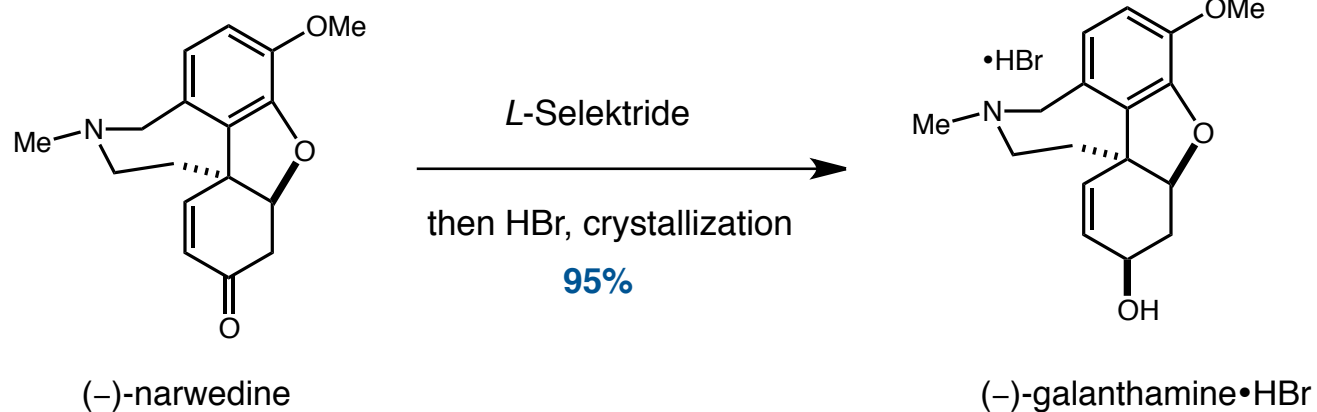
(-)-galanthamine: Completion of Synthesis



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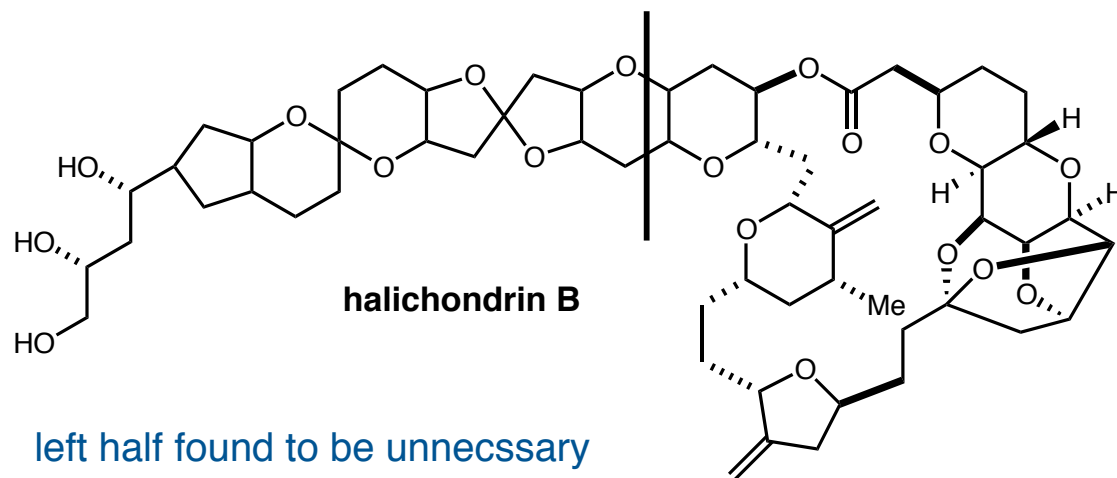
- From isovanillin: 16% overall yield, 9 steps (10 including dynamic resolution)
- From commercial bromide: 27% overall yield, 6 or 7 steps
- Resolution establishes stereochemistry, no enantioselective reactions

Production Considerations: Analogues and Natural Products

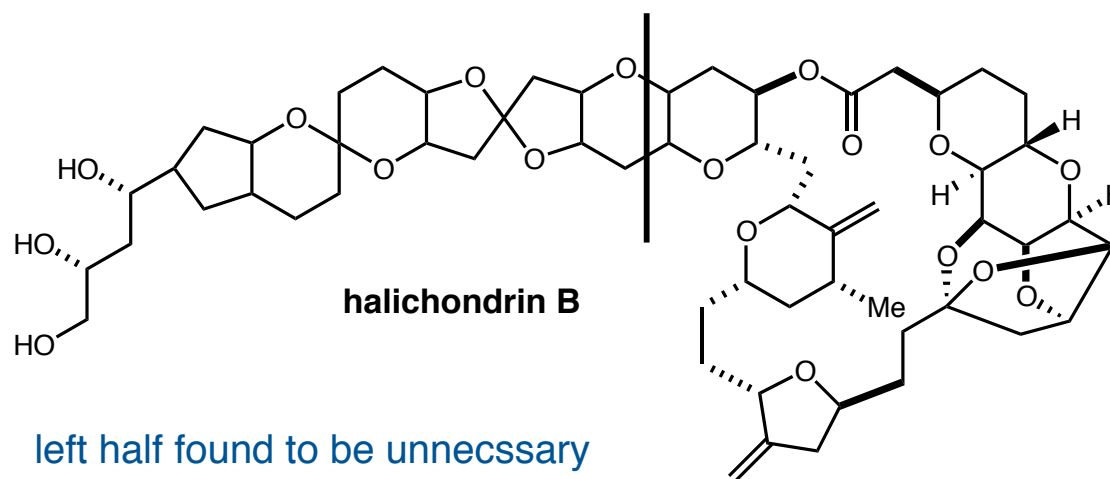
Recrystallization, Resolution

Utilize Very Robust Chemistry

Eribuline: Overview



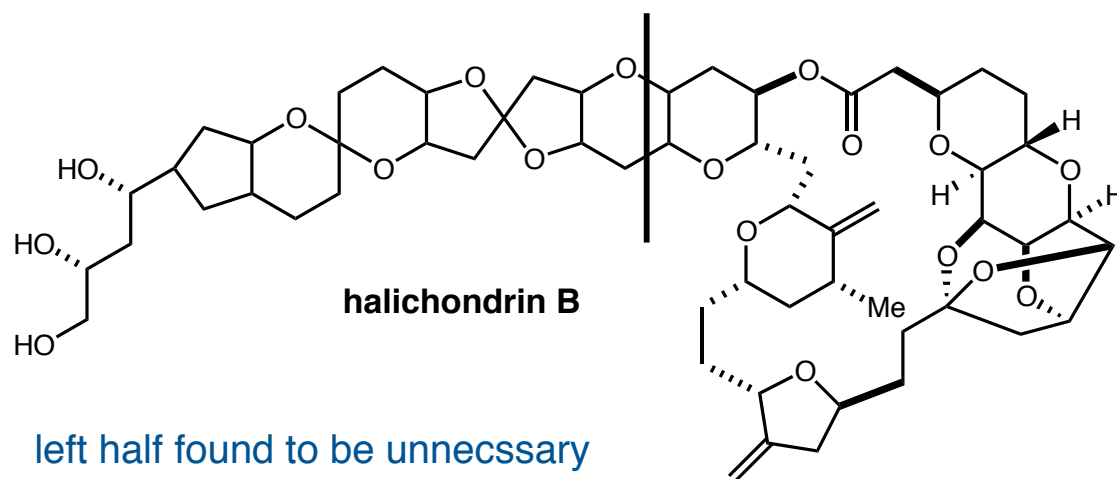
Eribuline: Overview



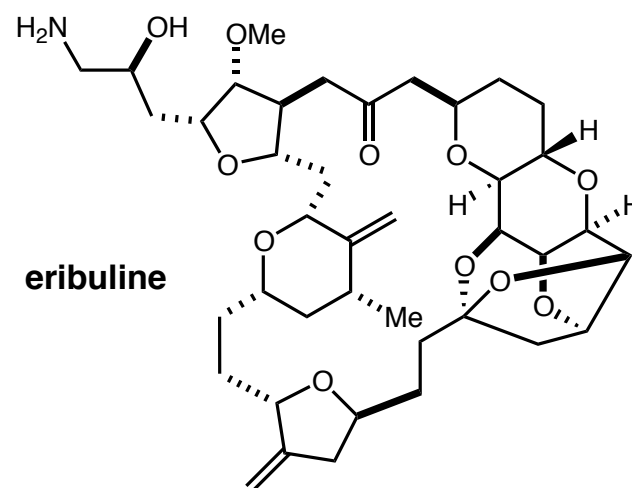
Halichondrin B

- Halichondrin B isolated from sponges in 1986
- Activity further demonstrated by Nat. Cancer Inst.
- Total synthesis complete by Kishi in 1992

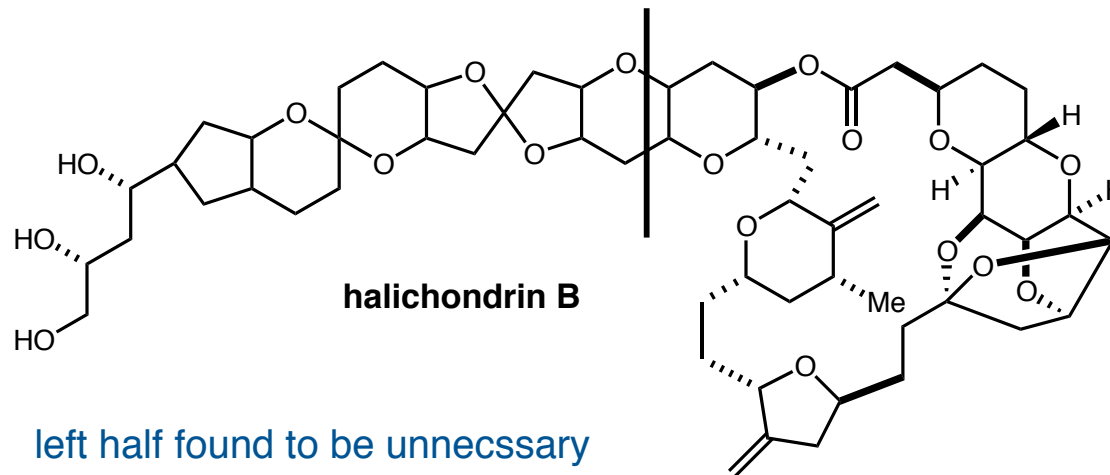
Eribuline: Overview



highly conserved right hand portion



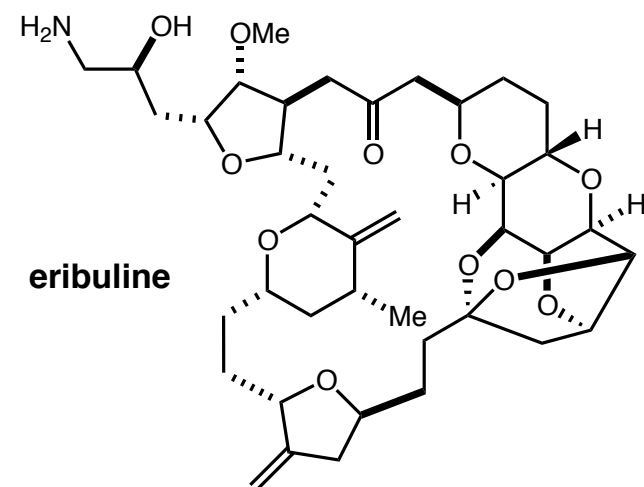
Eribuline: Overview



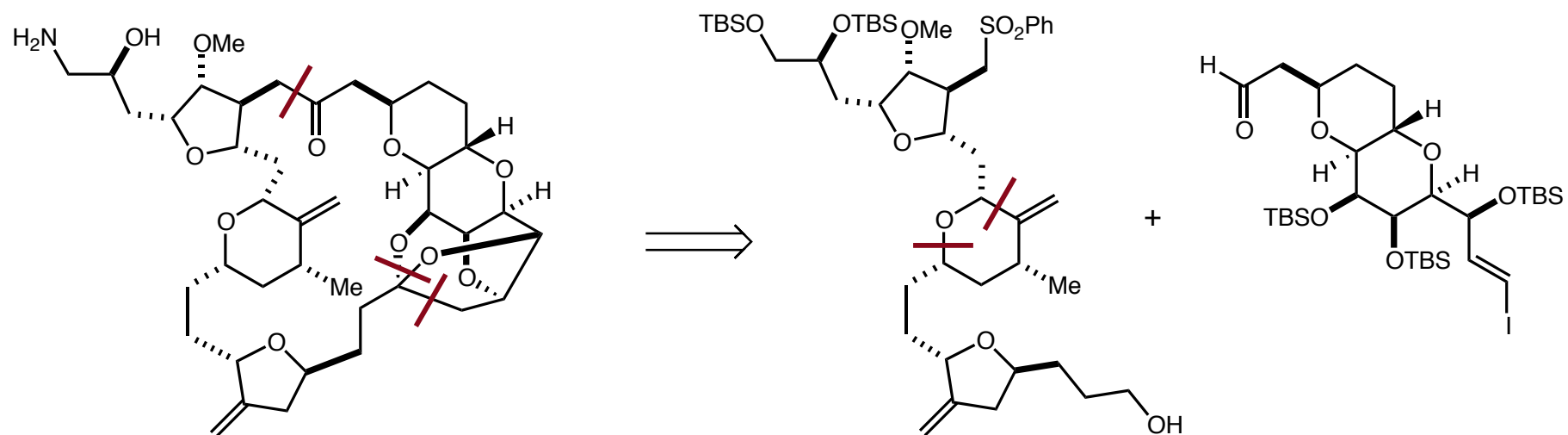
Eribuline

- Approved to treat metastatic breast cancer in 2010
- Class has mechanistically unique inhibition pathway
- Marketed by Eisai with global partnerships

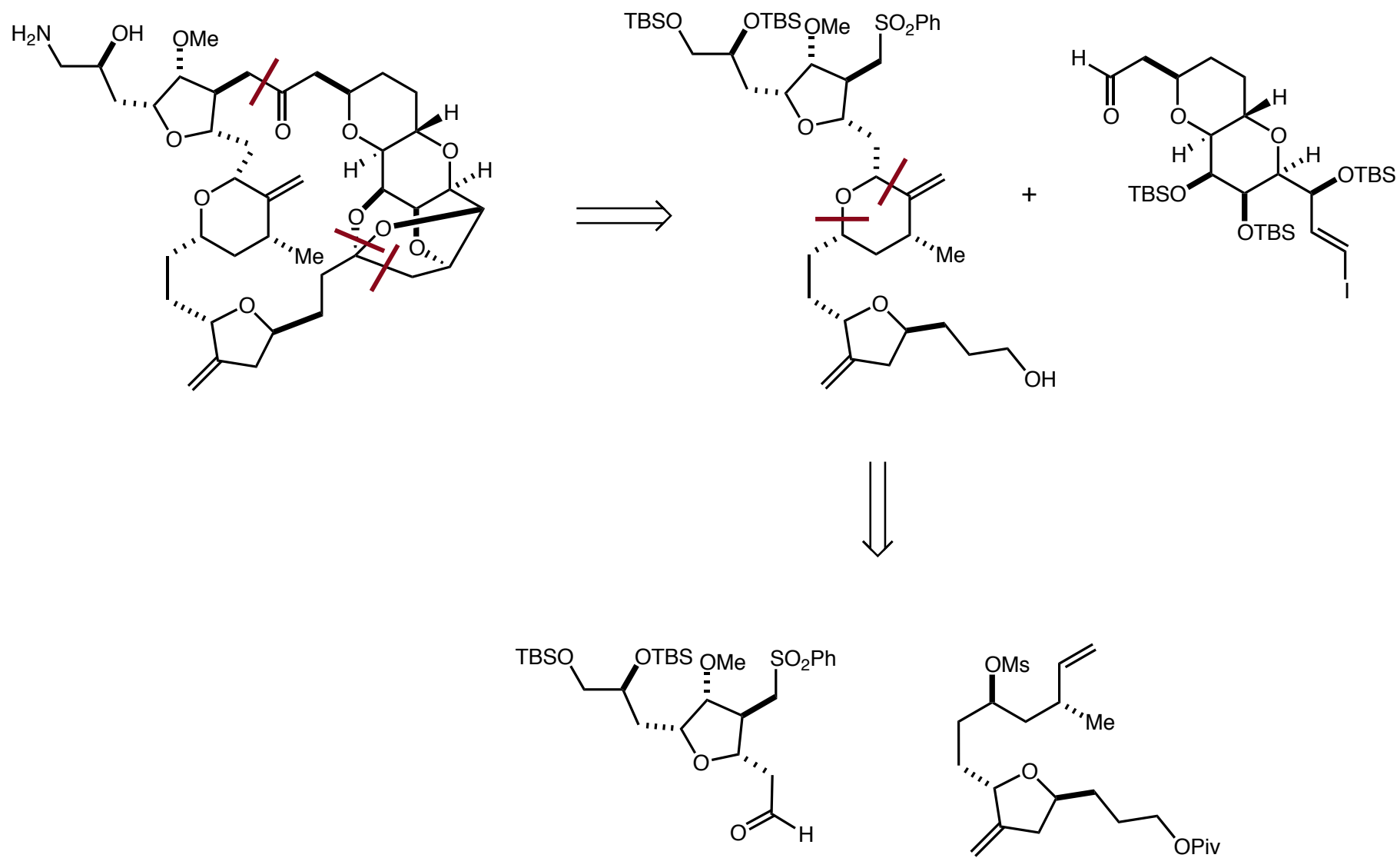
highly conserved right hand portion



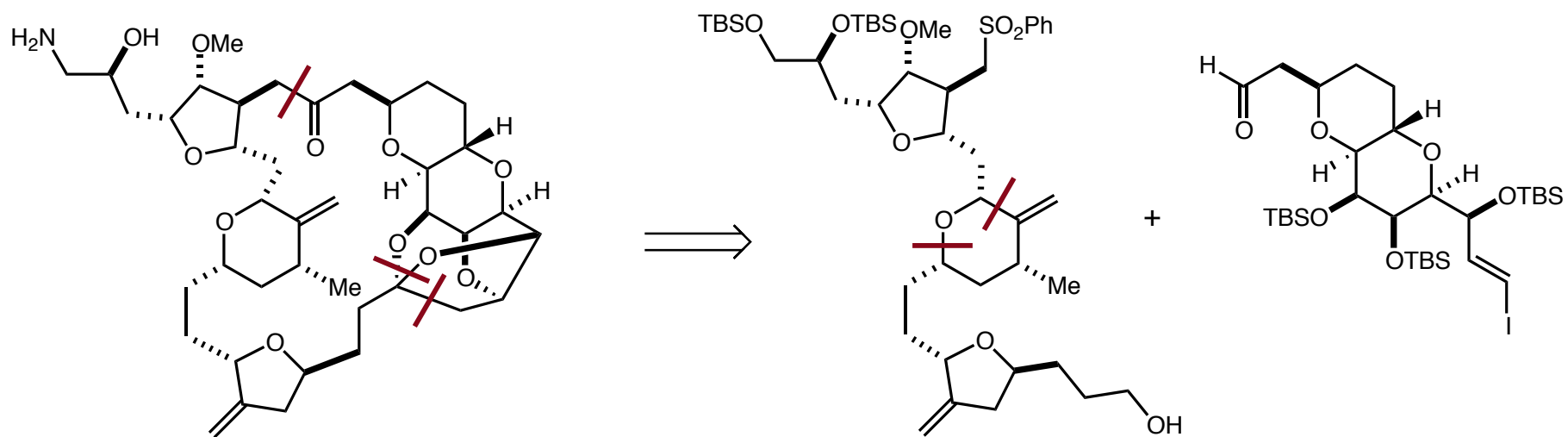
Eribuline: Retrosynthetic Analysis



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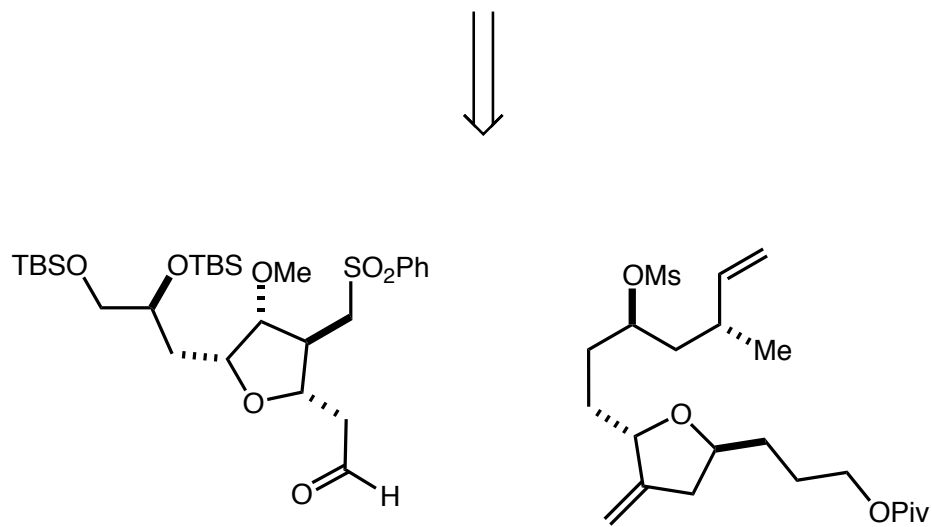
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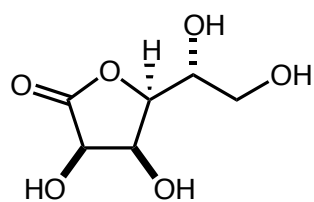
■ Highly convergent

■ Late stage coupling

■ Utilizes chiral pool



Eribuline: Eastern Fragment



L-mannonic acid γ -lactone

\$50/g (Aldrich)

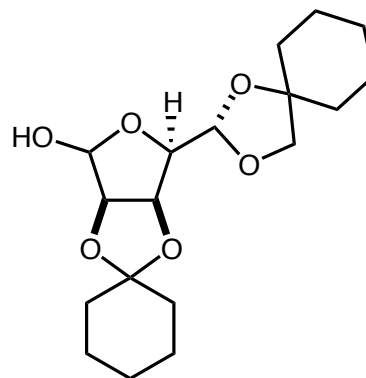
1) *c*-hexanone, *p*TSA

PhCH₃, reflux

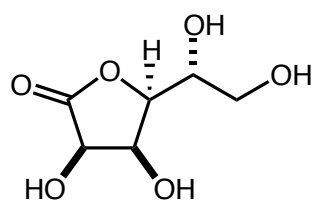
2) DIBAL-H, -15 °C

PhCH₃, THF

84%, two steps



Eribuline: Eastern Fragment



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\$50/g (Aldrich)

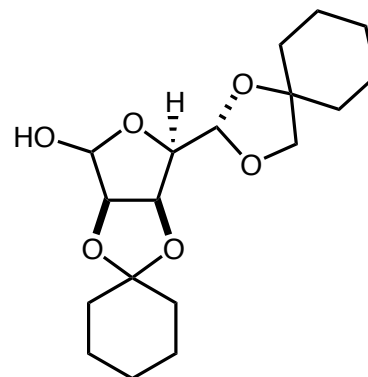
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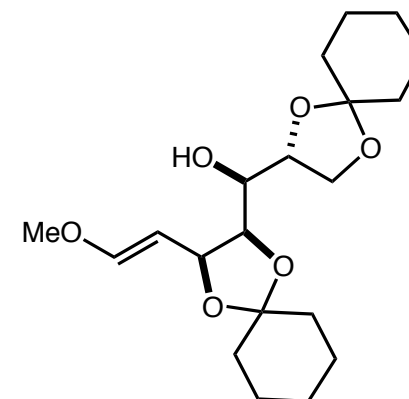
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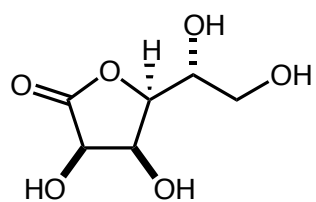
CIPh₃PCH₂OMe

KOtBu, THF

81%



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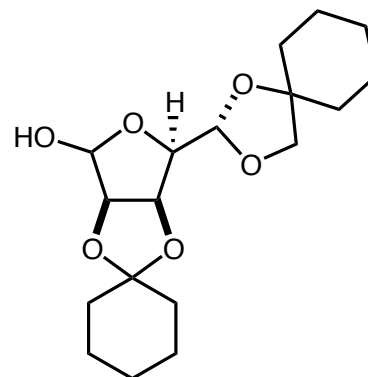
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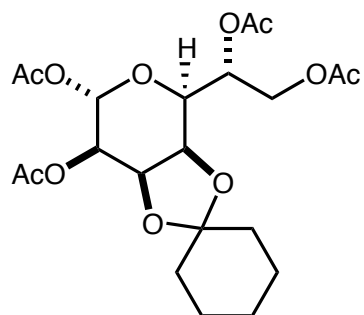
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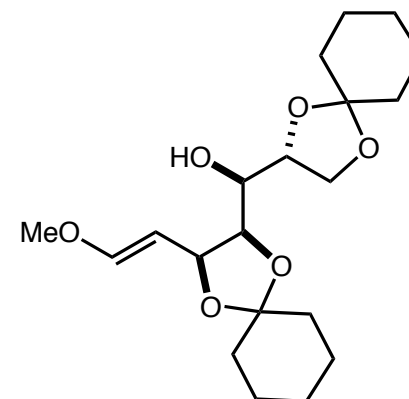
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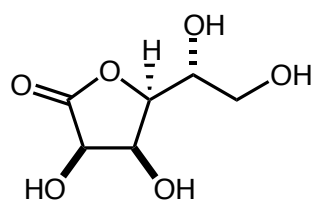
1) OsO₄, NMO
acetone, H₂O

2) Ac₂O, AcOH
ZnCl₂, 40 °C

44%, two steps



Eribuline: Eastern Fragment



L-mannonic acid γ -lactone

\$50/g (Aldrich)

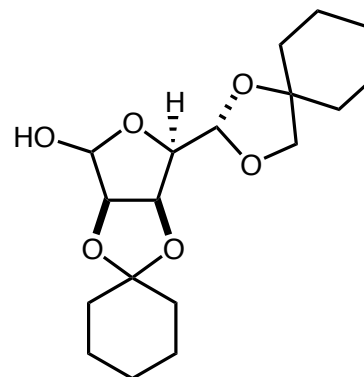
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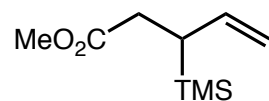
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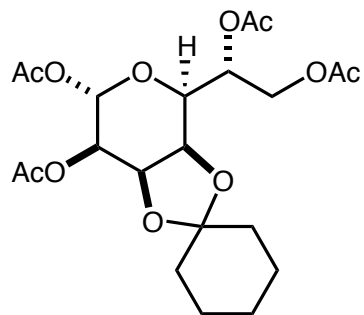
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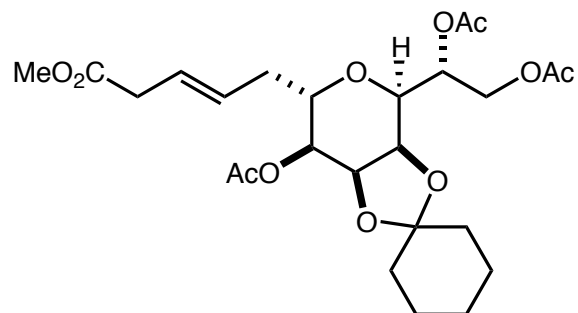
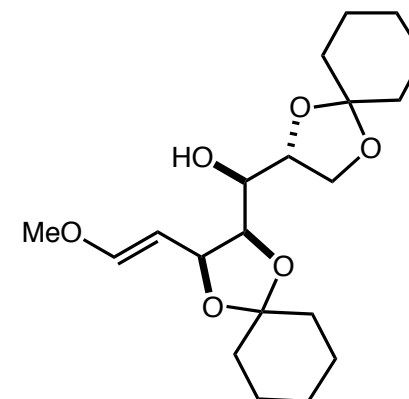
BF₃·OEt, MeCN



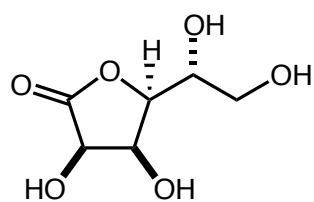
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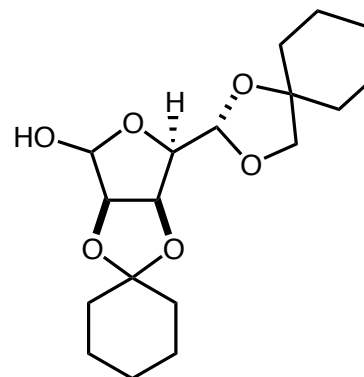


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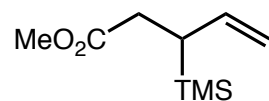
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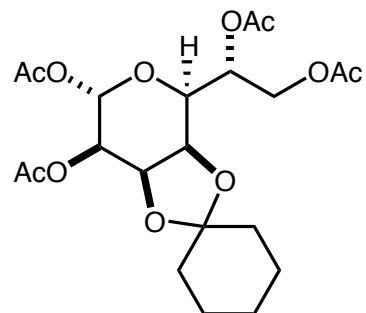
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81%



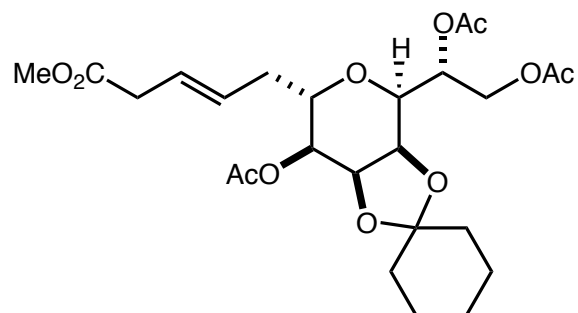
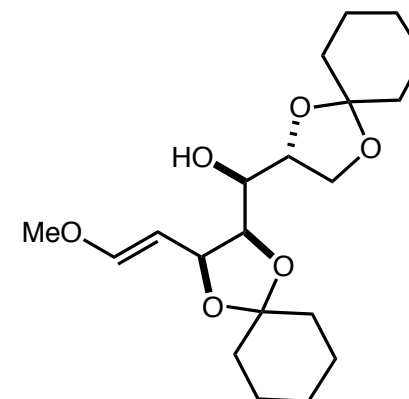
BF₃·OEt, MeCN



1) OsO₄, NMO
acetone, H₂O

2) Ac₂O, AcOH
ZnCl₂, 40 °C

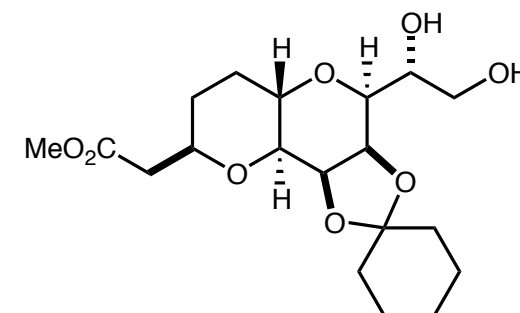
44%, two steps



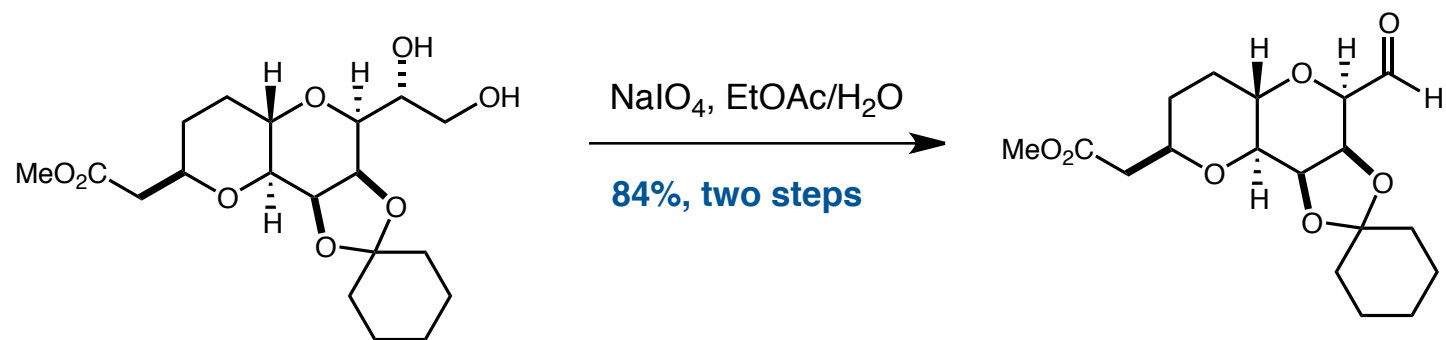
Triton B(OH)

THF, MeOAc

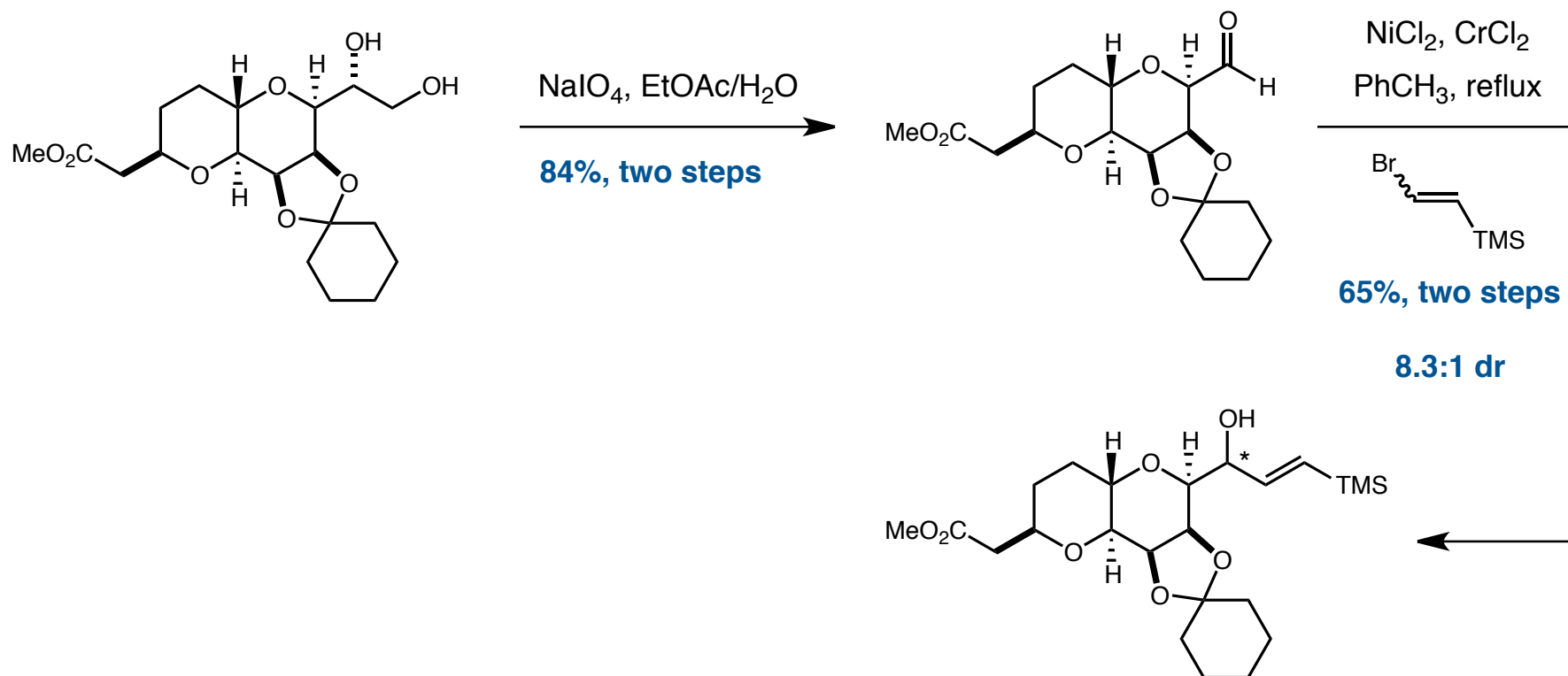
38%, two steps



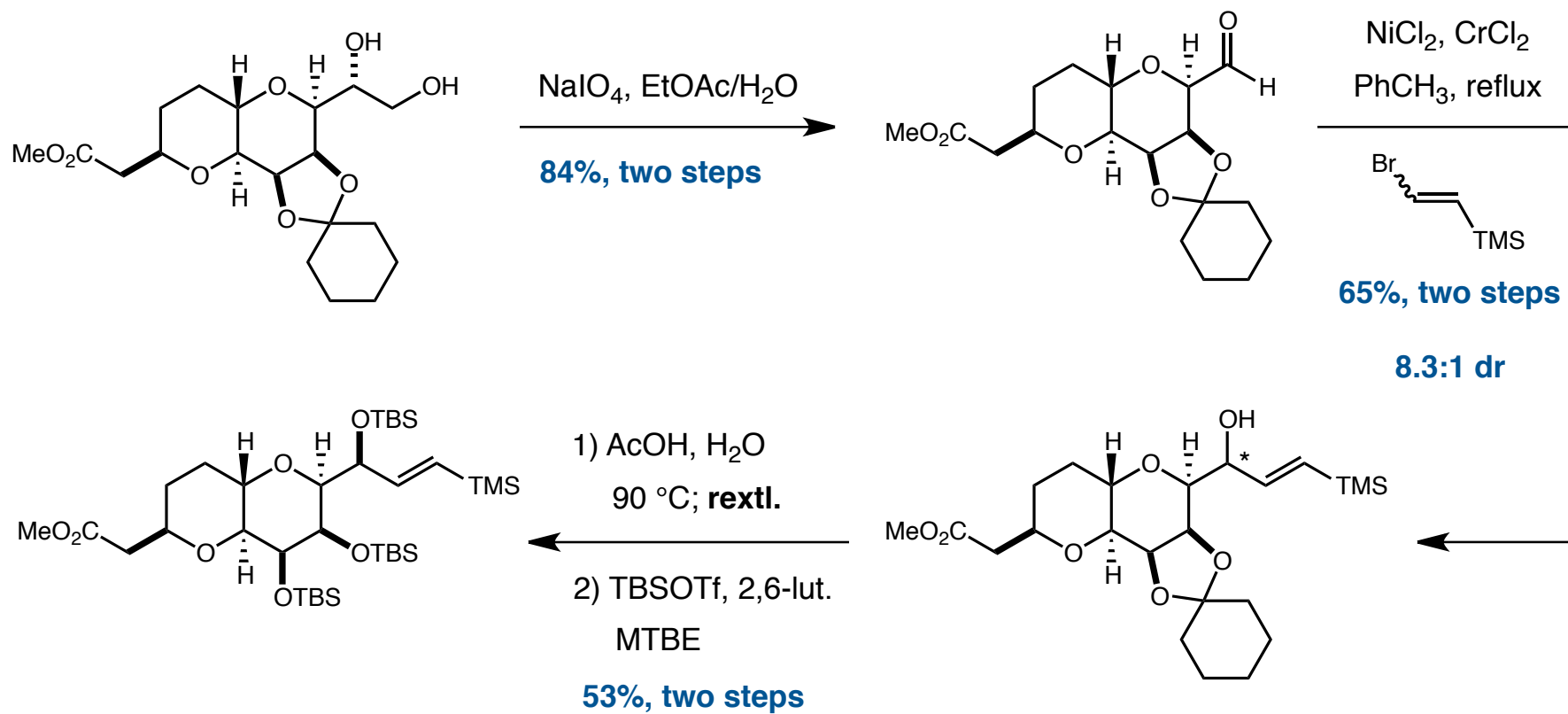
Eribuline: Completion of Eastern Fragment



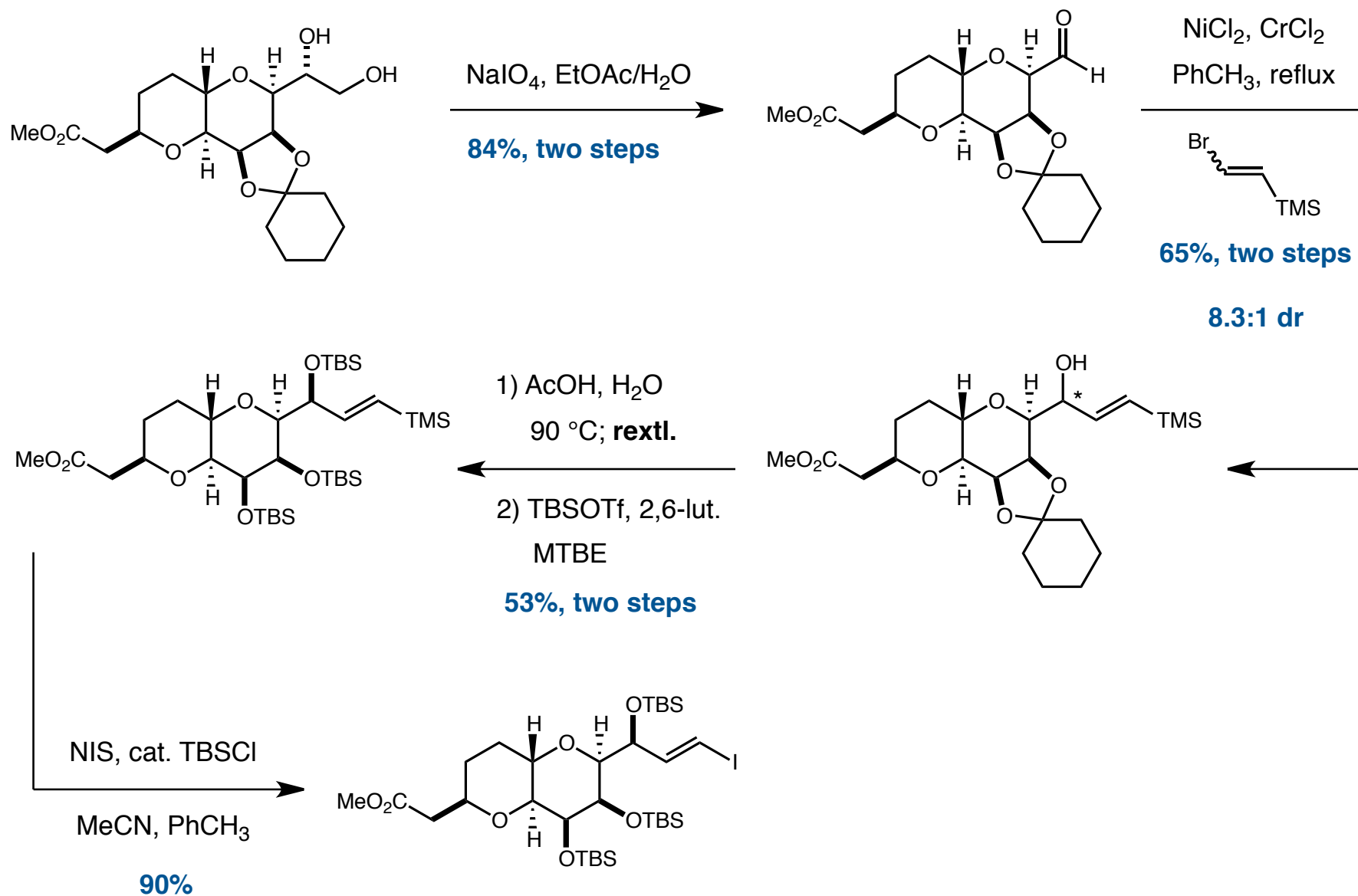
Eribuline: Completion of Eastern Fragment



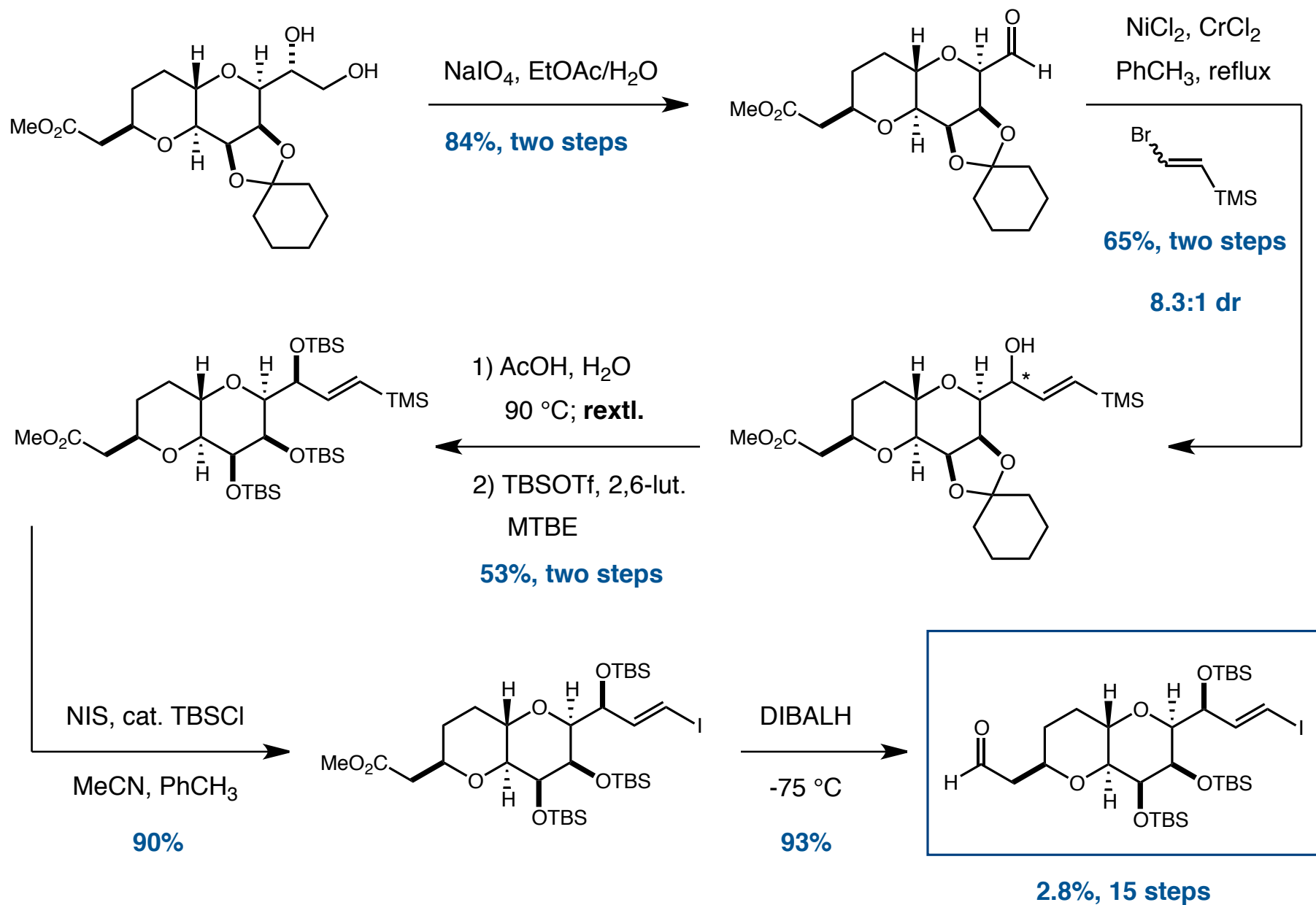
Eribuline: Completion of Eastern Fragment



Eribuline: Completion of Eastern Fragment

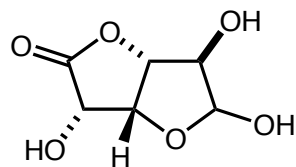


Eribuline: Completion of Eastern Fragment



Eribuline: Northern Fragment Synthesis

<\$1/g (TCI)

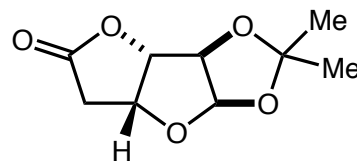


**D-glucorono-
6,3 lactone**

1) acetone, H₂SO₄

2) SO₂Cl₂, pyr., MeCN

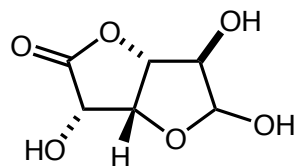
3) H₂, Pd/C, THF



59%, three steps

Eribuline: Northern Fragment Synthesis

<\$1/g (TCI)



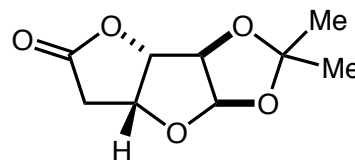
**D-glucorono-
6,3 lactone**

1) acetone, H₂SO₄

2) SO₂Cl₂, pyr., MeCN

3) H₂, Pd/C, THF

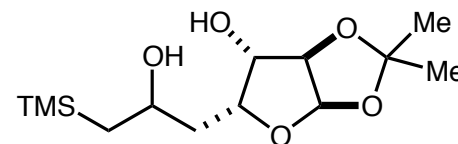
59%, three steps



1) DIBALH, PhCH₃, -40 °C

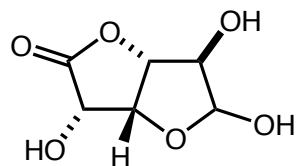
2) TMSCH₂MgCl, THF

72%, two steps



Eribuline: Northern Fragment Synthesis

<\$1/g (TCI)



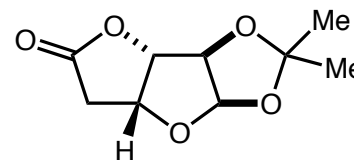
D-glucuronolactone
6,3 lactone

1) acetone, H₂SO₄

2) SO₂Cl₂, pyr., MeCN

3) H₂, Pd/C, THF

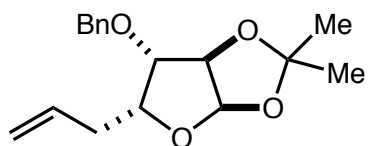
59%, three steps



1) DIBALH, PhCH₃, -40 °C

2) TMSCH₂MgCl, THF

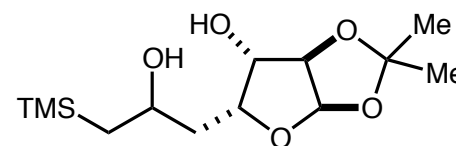
72%, two steps



1) KHMDS, THF

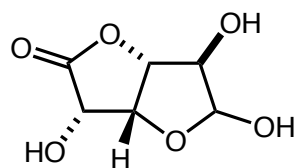
2) BnBr, KOtBu

89%, two steps



Eribuline: Northern Fragment Synthesis

$\leq \\$1/g$ (TCI)



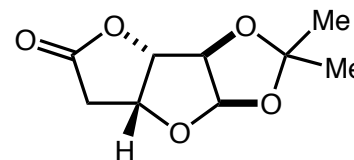
**D-glucorono-
6,3 lactone**

1) acetone, H_2SO_4

2) SO_2Cl_2 , pyr., MeCN

3) H_2 , Pd/C, THF

59%, three steps



1) DIBALH, $PhCH_3$, $-40\text{ }^\circ C$

2) $TMSCH_2MgCl$, THF

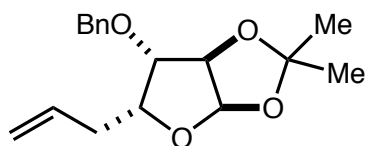
72%, two steps

(DHQ)₂AQN

K_2OsO_4 , $K_3Fe(CN)_6$

*t*BuOH, H_2O

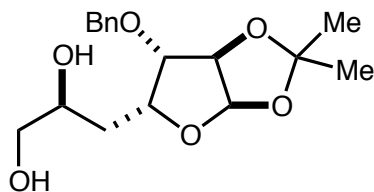
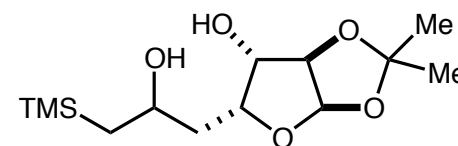
95%, 3:1 dr



1) KHMDS, THF

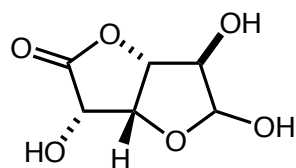
2) BnBr, KO*t*Bu

89%, two steps



Eribuline: Northern Fragment Synthesis

<\$1/g (TCI)



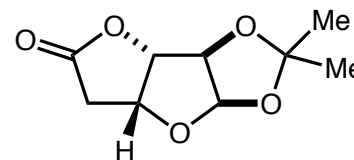
**D-glucorono-
6,3 lactone**

1) acetone, H₂SO₄

2) SO₂Cl₂, pyr., MeCN

3) H₂, Pd/C, THF

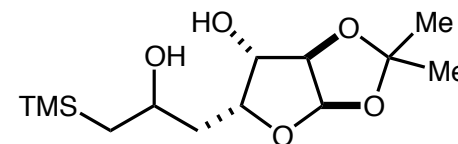
59%, three steps



1) DIBALH, PhCH₃, -40 °C

2) TMSCH₂MgCl, THF

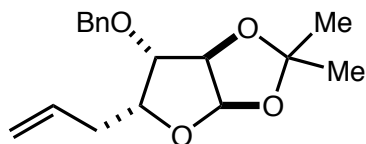
72%, two steps



1) KHMDS, THF

2) BnBr, KOtBu

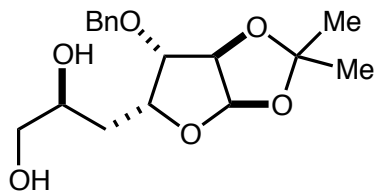
89%, two steps



(DHQ)₂AQN
K₂OsO₄, K₃Fe(CN)₆

tBuOH, H₂O

95%, 3:1 dr

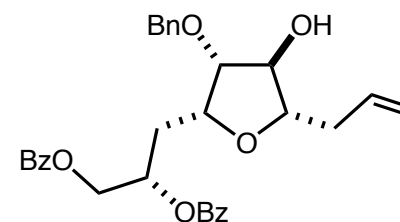


1) BzCl, NMM, DMAP

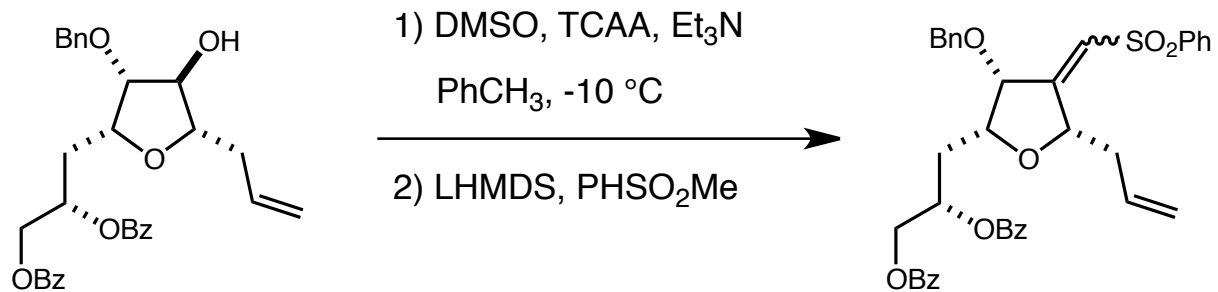
2) AllylTMS, TiCl₃O*i*Pr

recrystallize

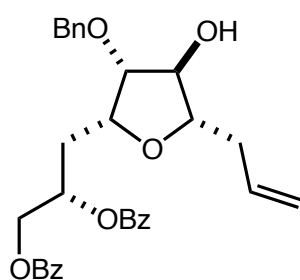
56%, >99.5% de



Eribuline: Northern Fragment Synthesis



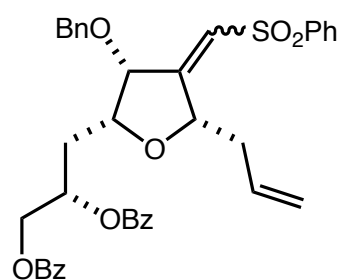
Eribuline: Northern Fragment Synthesis



1) DMSO, TCAA, Et₃N

PhCH₃, -10 °C

2) LHMDS, PHSO₂Me



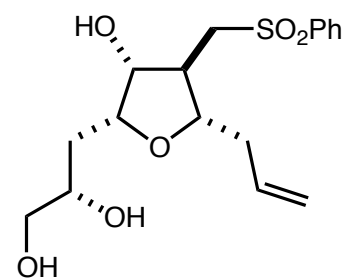
1) TMSI, 60 °C

2) Bu₄NCl, NaBH(OAc)₃

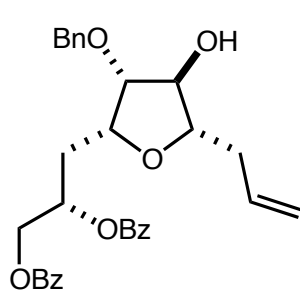
3) K₂CO₃, MeOH

recrystallize

57%, five steps



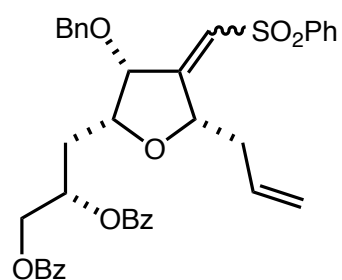
Eribuline: Northern Fragment Synthesis



1) DMSO, TCAA, Et₃N

PhCH₃, -10 °C

2) LHMDS, PHSO₂Me



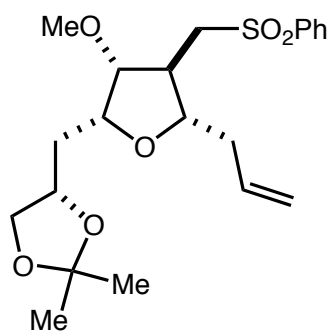
1) TMSI, 60 °C

2) Bu₄NCl, NaBH(OAc)₃

3) K₂CO₃, MeOH

recrystallize

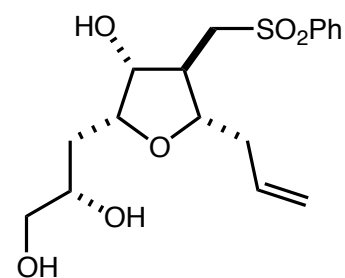
57%, five steps



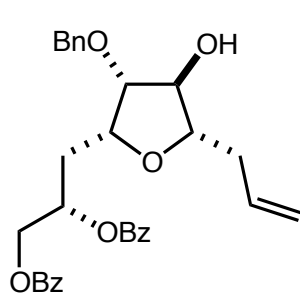
1)

H₂SO₄, acetone

2) NaOtBu, MeI



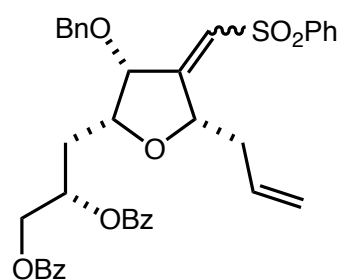
Eribuline: Northern Fragment Synthesis



1) DMSO, TCAA, Et₃N

PhCH₃, -10 °C

2) LHMDS, PHSO₂Me



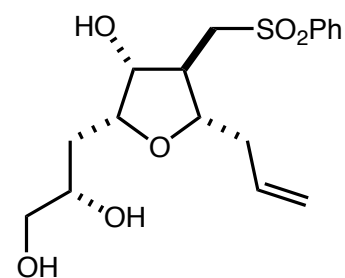
1) TMSI, 60 °C

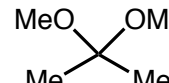
2) Bu₄NCl, NaBH(OAc)₃

3) K₂CO₃, MeOH

recrystallize

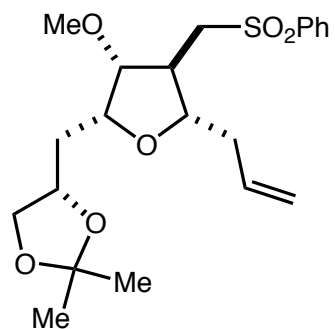
57%, five steps



1) 

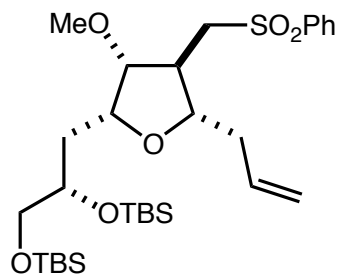
H₂SO₄, acetone

2) NaOtBu, MeI

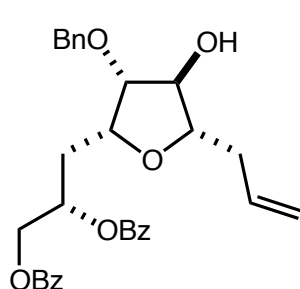


1) 2 M HCl, MeOH

2) TBSCl, imidaz.



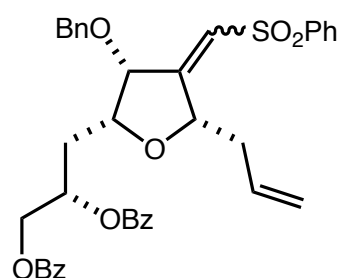
Eribuline: Northern Fragment Synthesis



1) DMSO, TCAA, Et₃N

PhCH₃, -10 °C

2) LHMDS, PHSO₂Me



1) TMSI, 60 °C

2) Bu₄NCl, NaBH(OAc)₃

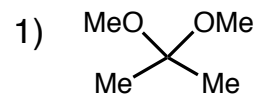
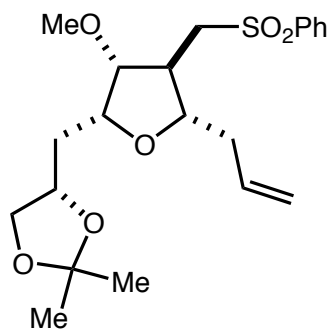
3) K₂CO₃, MeOH

recrystallize

57%, five steps

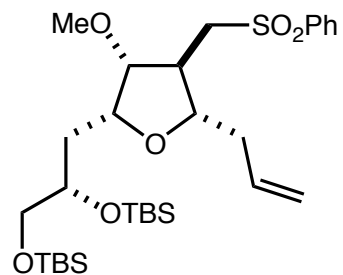
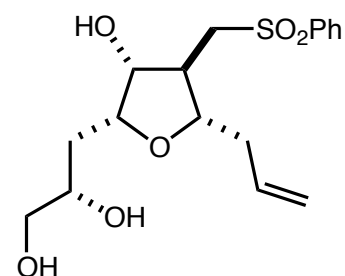
1) 2 M HCl, MeOH

2) TBSCl, imidaz.



H₂SO₄, acetone

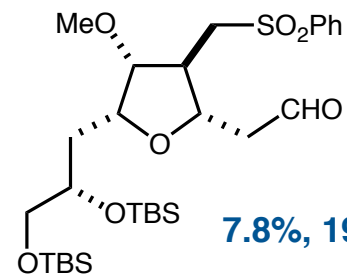
2) NaOtBu, MeI



O₃, heptane;
then Lindlar's, H₂

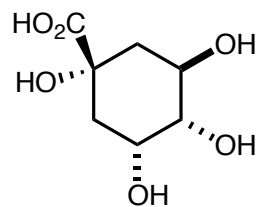
recrystallize

68%, five steps



7.8%, 19 steps

Eribuline: Southern Fragment Synthesis

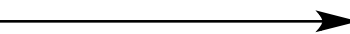


D-quinic acid

\$2/g (Aldrich)

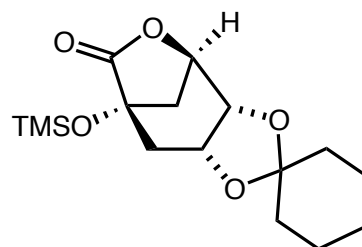
1) *c*-hexanone

H₂SO₄, 160 °C

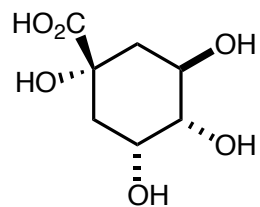


2) TMSCl, imidaz.

73%, two steps



Eribuline: Southern Fragment Synthesis



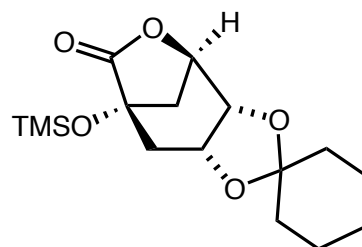
D-quinic acid

\$2/g (Aldrich)

1) *c*-hexanone
H₂SO₄, 160 °C

2) TMSCl, imidaz.

73%, two steps



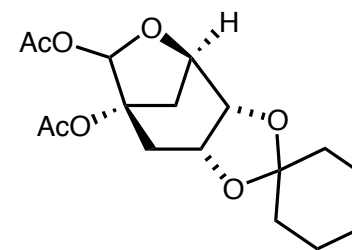
1) DIBALH, -78 °C

2) AcOH, H₂O

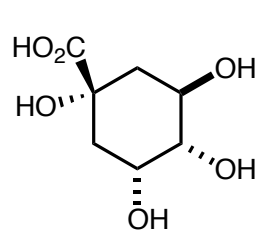
3) Et₃N, DMAP, Ac₂O

recrystallize

65%, three steps



Eribuline: Southern Fragment Synthesis

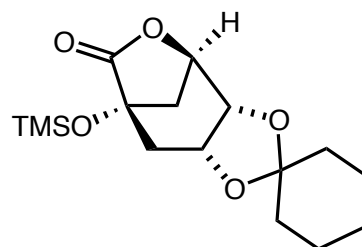


D-quinic acid

\$2/g (Aldrich)

1) *c*-hexanone
 H_2SO_4 , 160 °C
2) TMSCl, imidaz.

73%, two steps

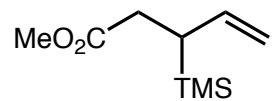
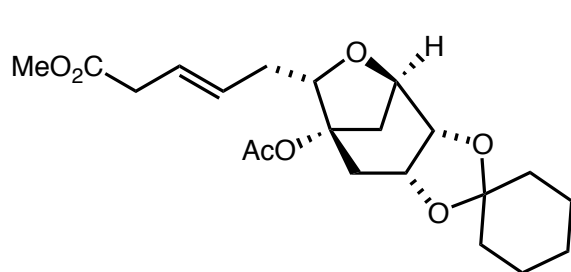


1) DIBALH, -78 °C
2) AcOH, H₂O

3) Et₃N, DMAP, Ac₂O

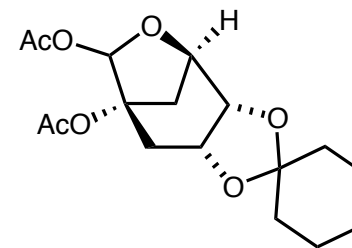
recrystallize

65%, three steps

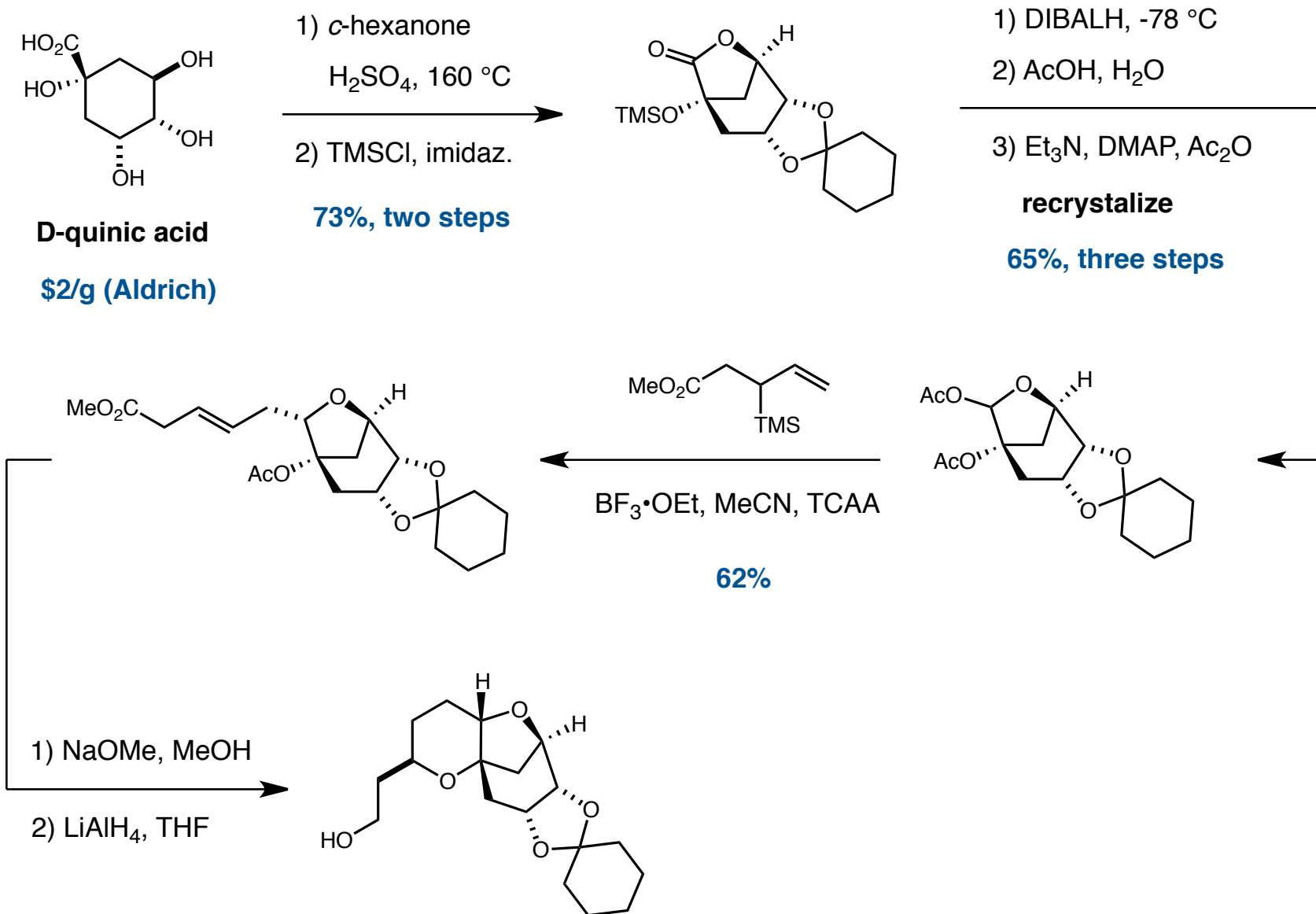


$\text{BF}_3 \cdot \text{OEt}$, MeCN, TCAA

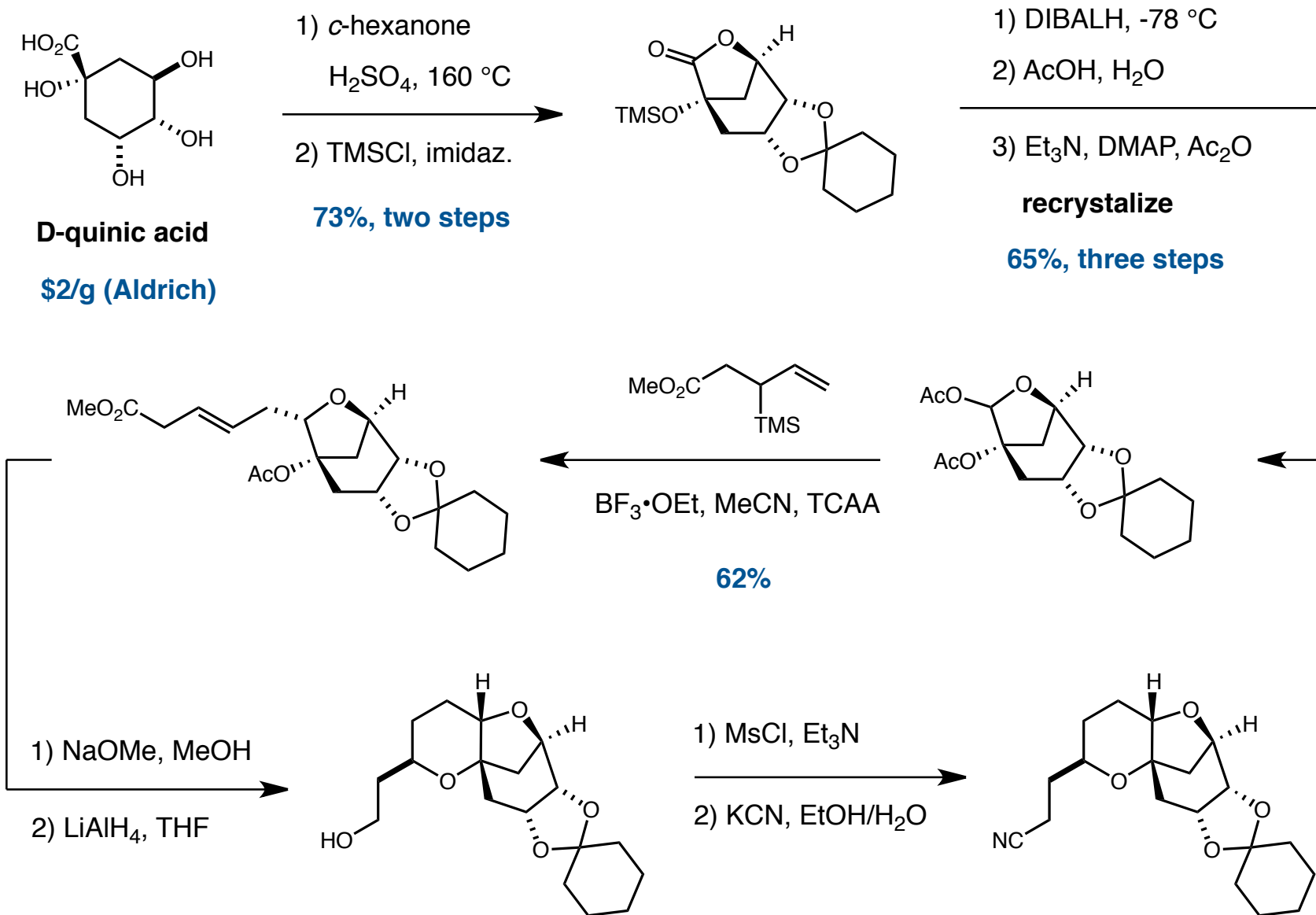
62%



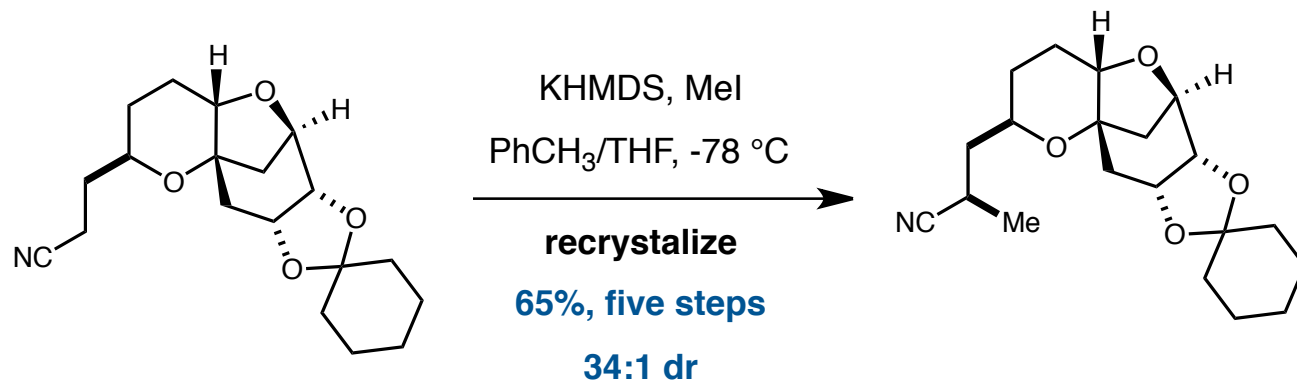
Eribuline: Southern Fragment Synthesis



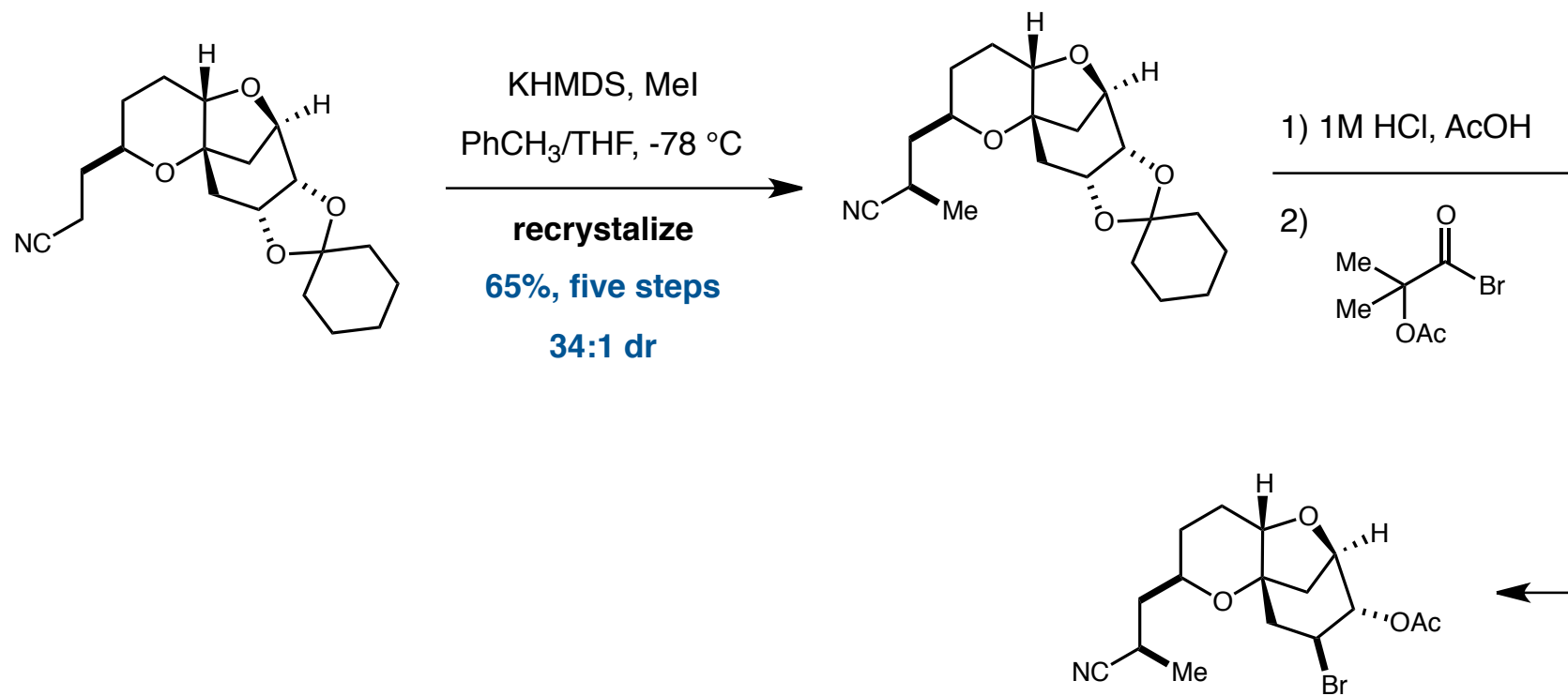
Eribuline: Southern Fragment Synthesis



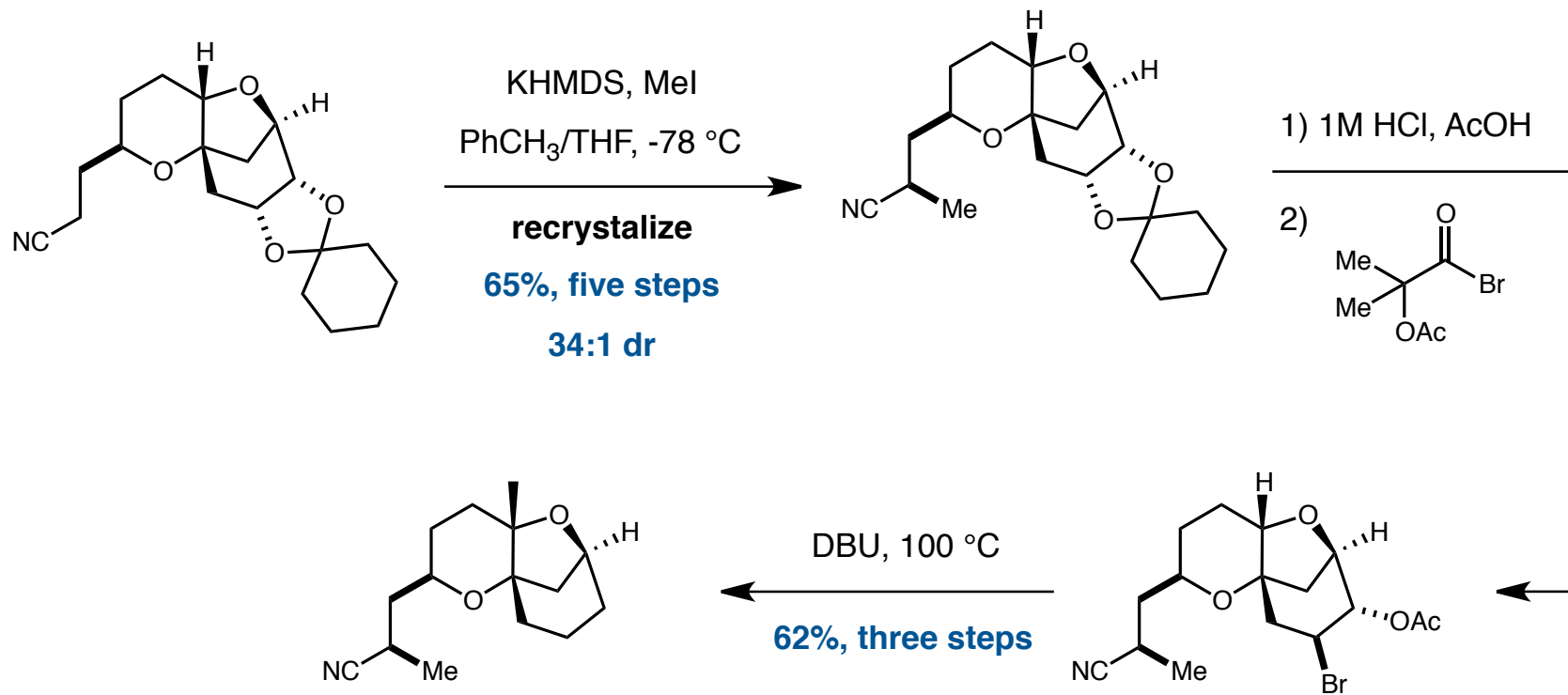
Eribuline: Southern Fragment Synthesis



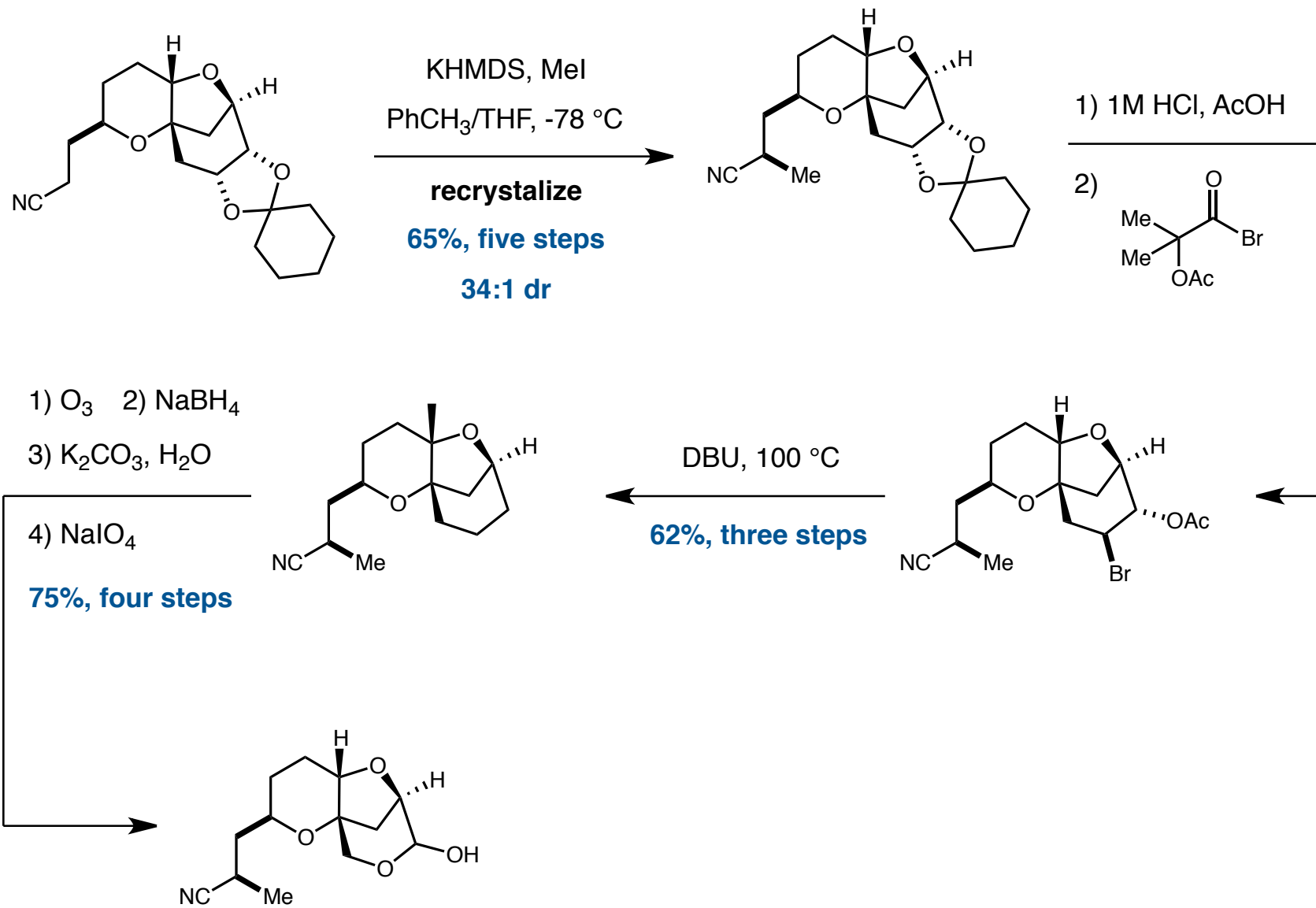
Eribuline: Southern Fragment Synthesis



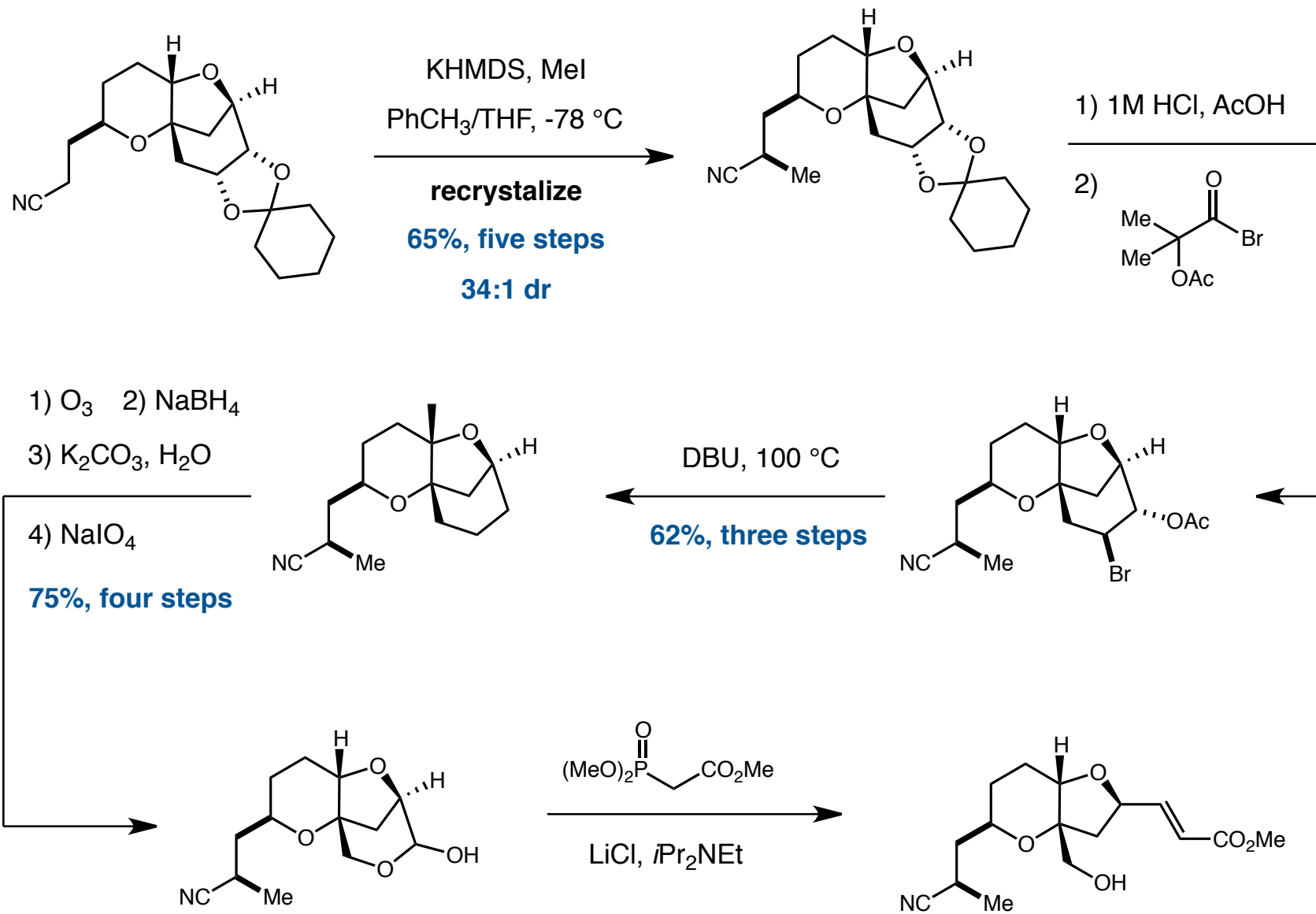
Eribuline: Southern Fragment Synthesis



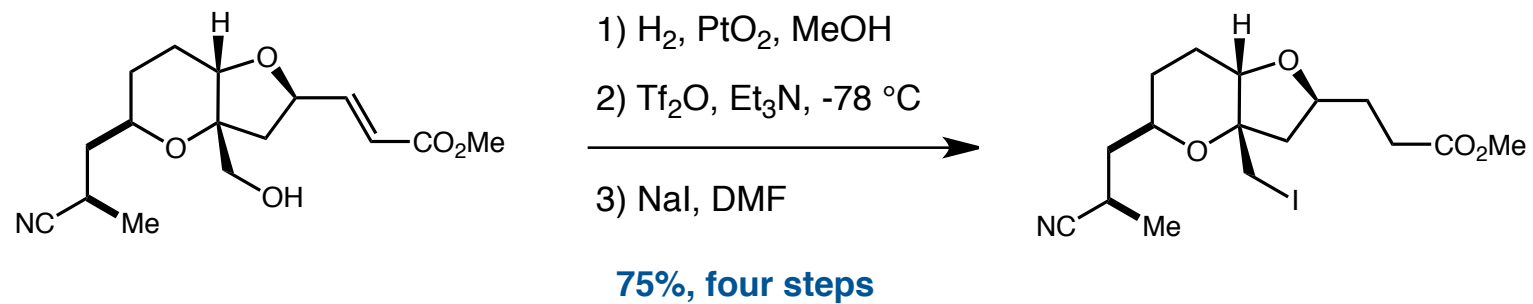
Eribuline: Southern Fragment Synthesis



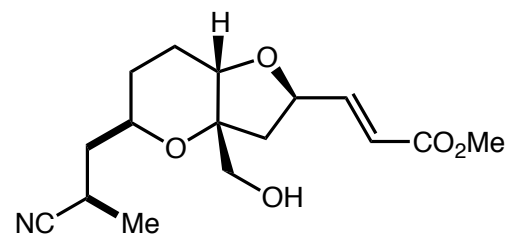
Eribuline: Southern Fragment Synthesis



Eribuline: Southern Fragment Synthesis



Eribuline: Southern Fragment Synthesis

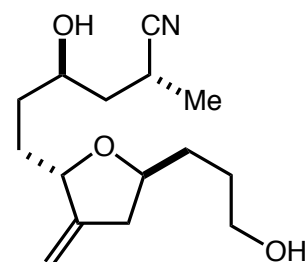
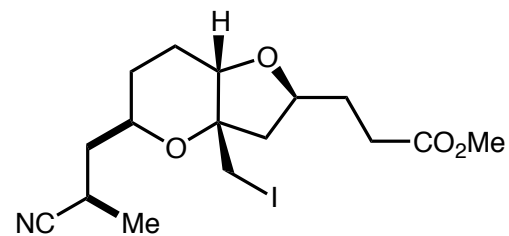


1) H₂, PtO₂, MeOH

2) Tf₂O, Et₃N, -78 °C

3) NaI, DMF

75%, four steps

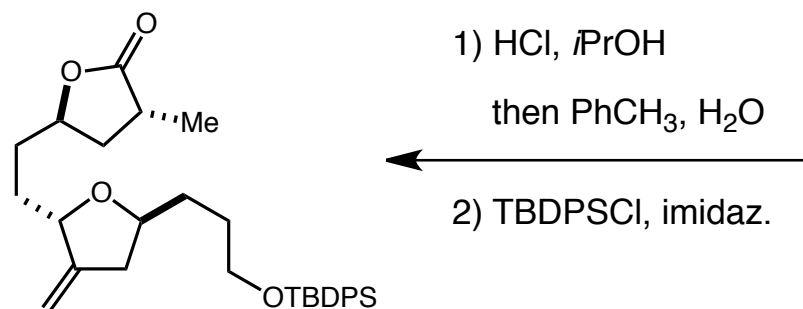
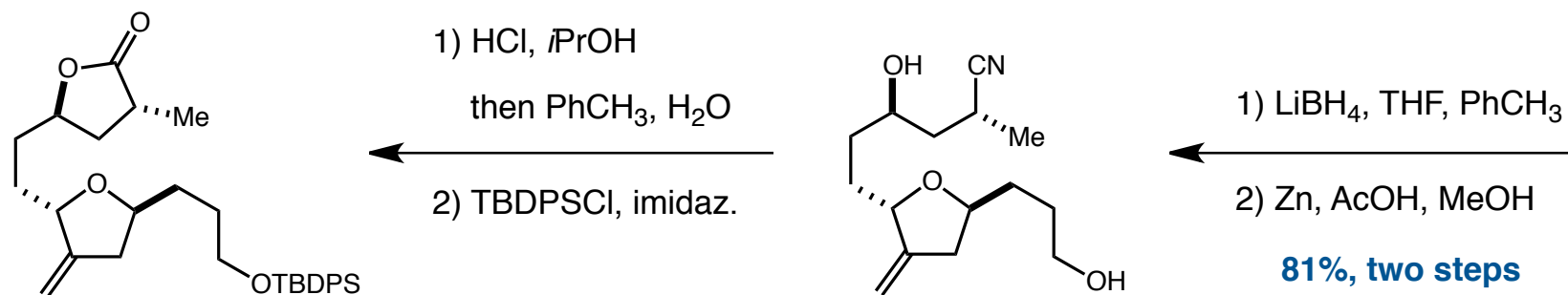
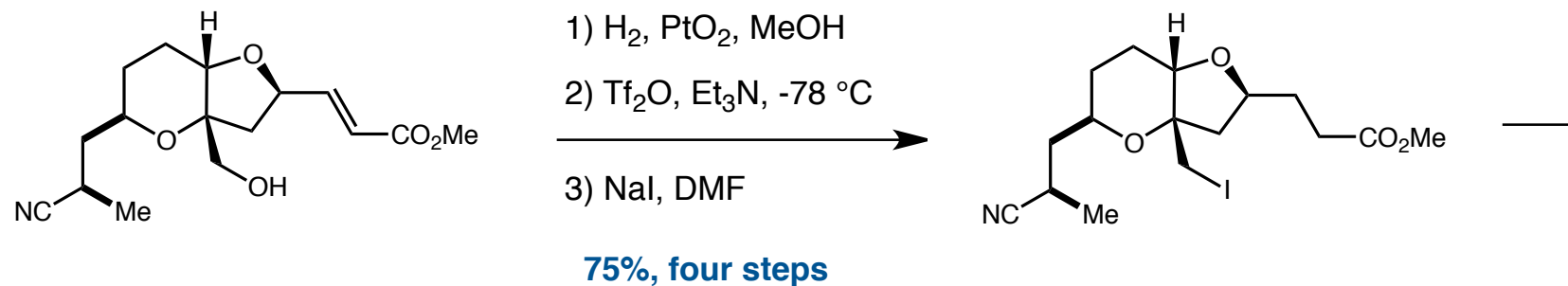


1) LiBH₄, THF, PhCH₃

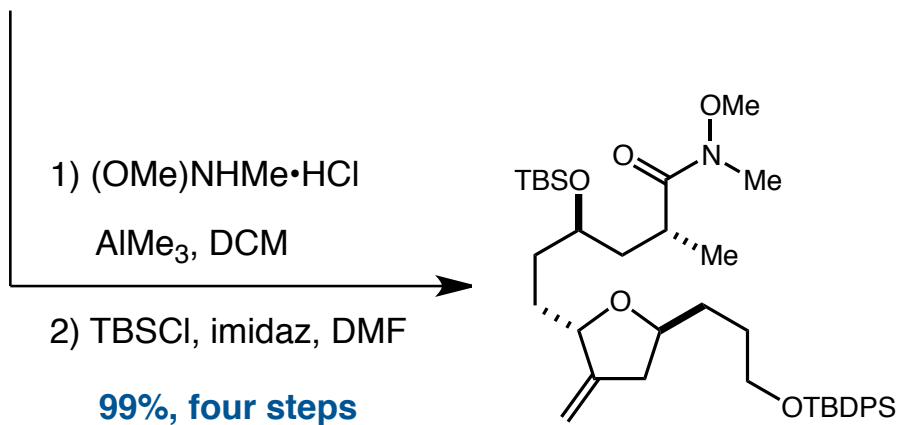
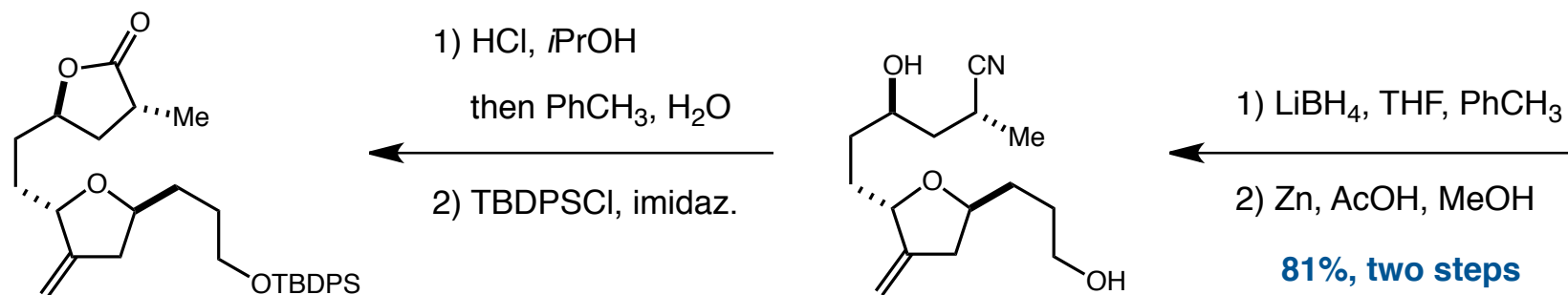
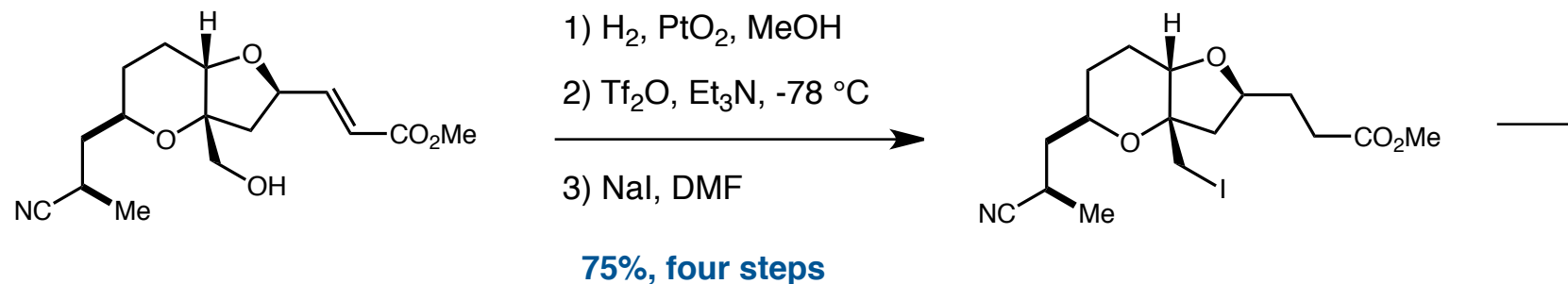
2) Zn, AcOH, MeOH

81%, two steps

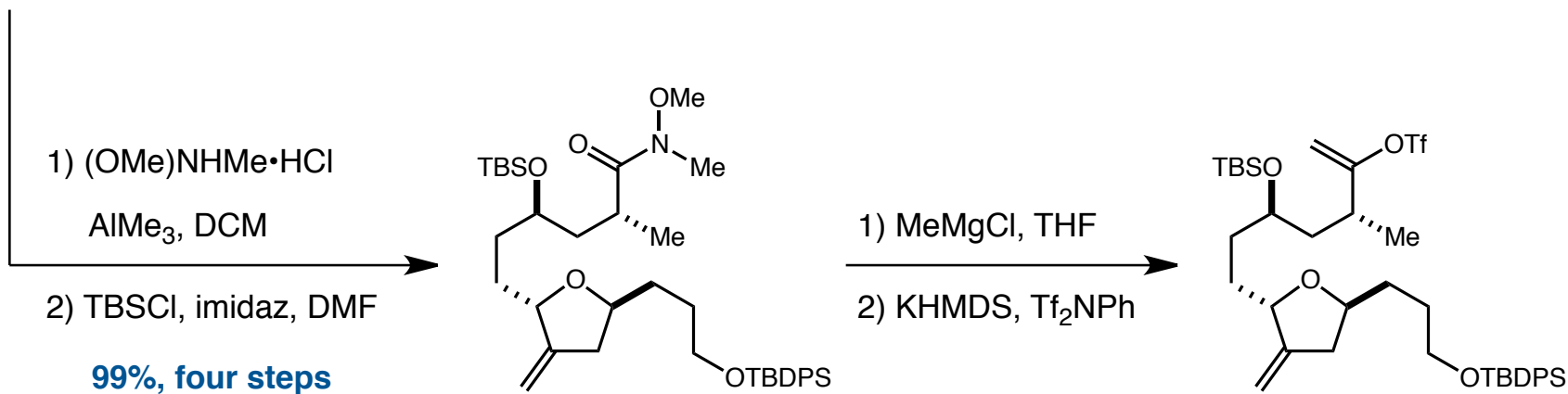
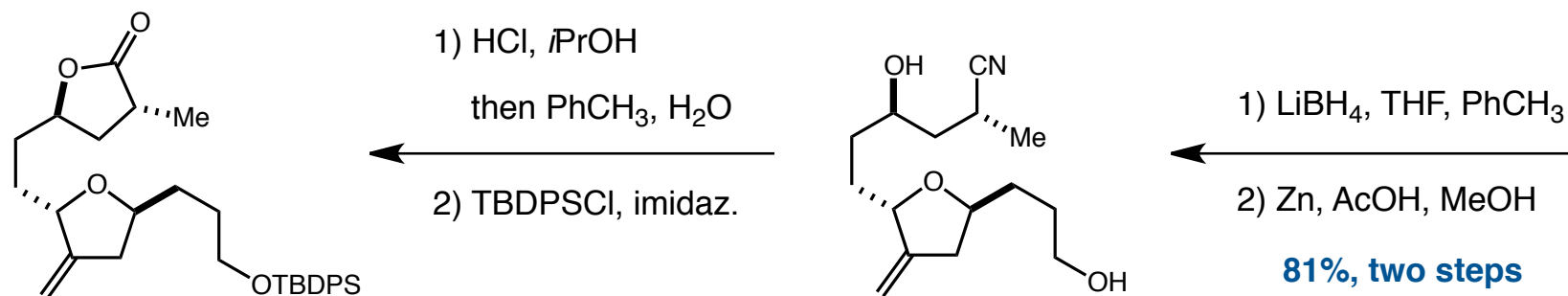
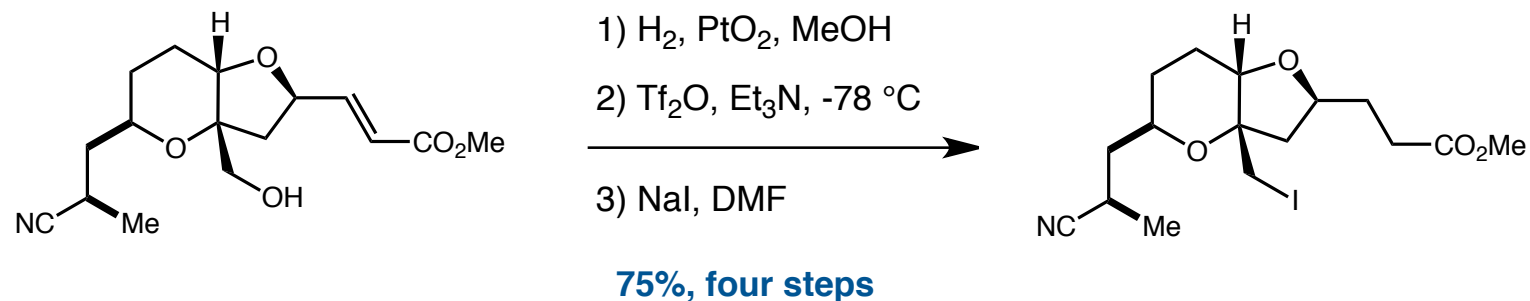
Eribuline: Southern Fragment Synthesis



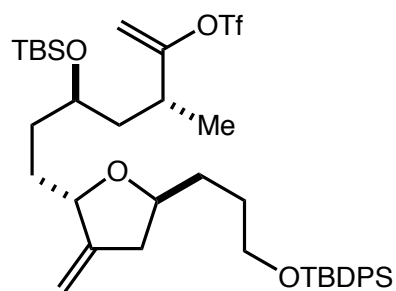
Eribuline: Southern Fragment Synthesis



Eribuline: Southern Fragment Synthesis

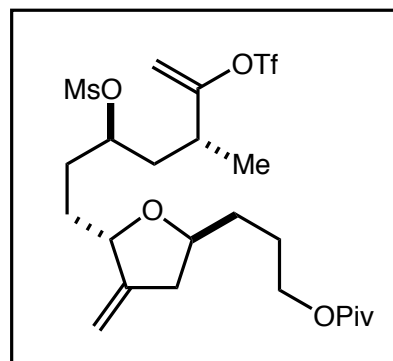


Eribuline: Southern Fragment and Ligand Synthesis



- 1) HCl, *i*PrOH, MeOH
- 2) PivCl, collidine, DMAP
- 3) MsCl, Et₃N, THF

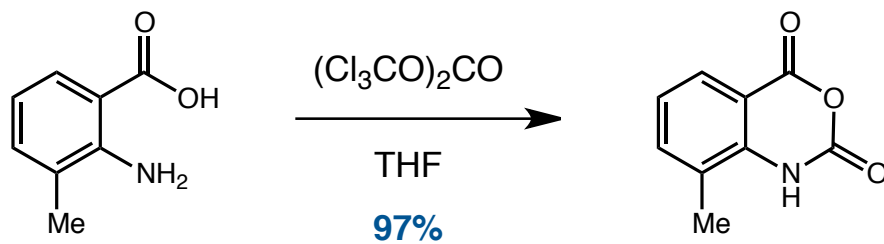
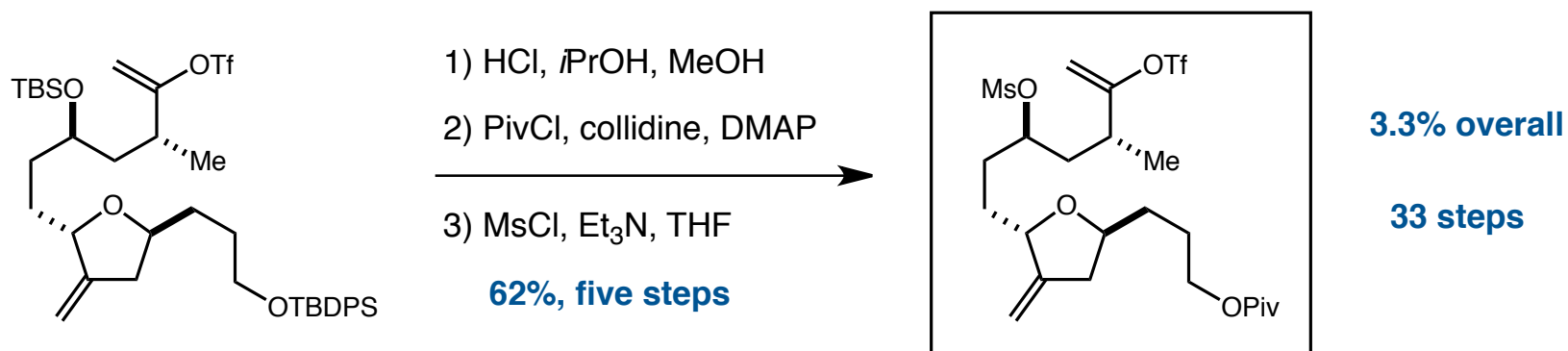
62%, five steps



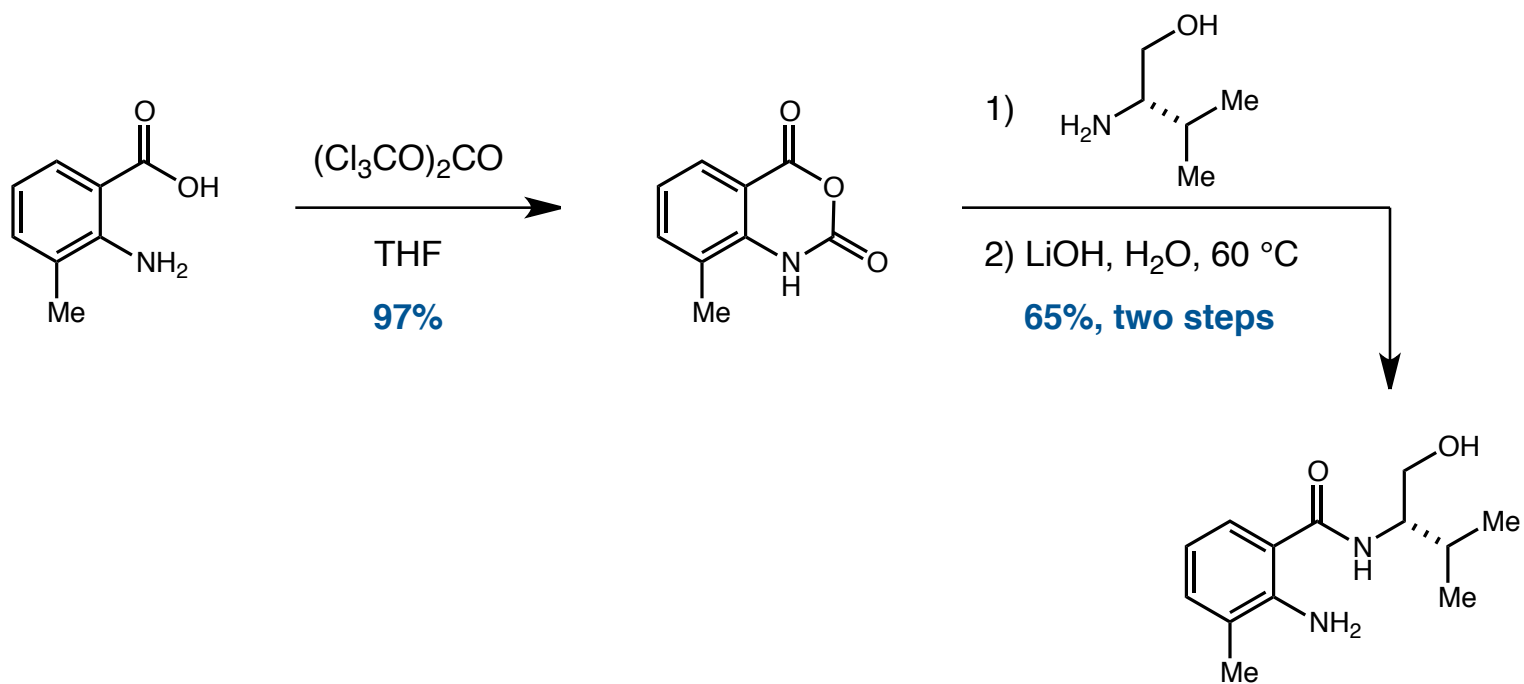
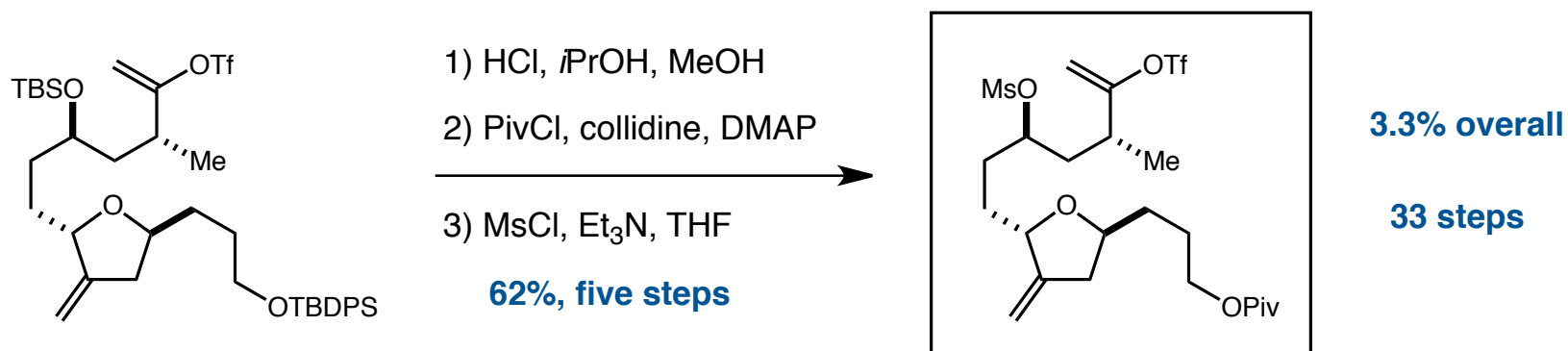
3.3% overall

33 steps

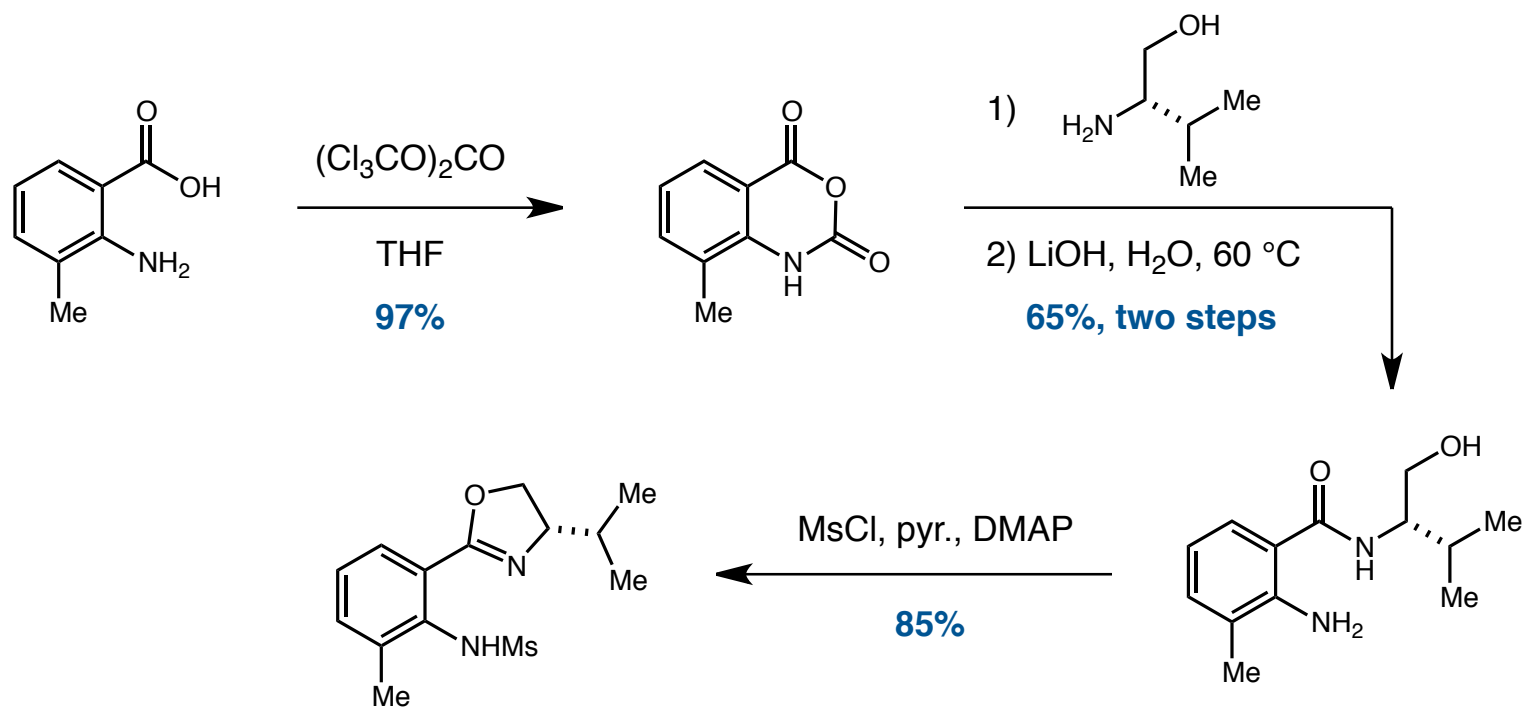
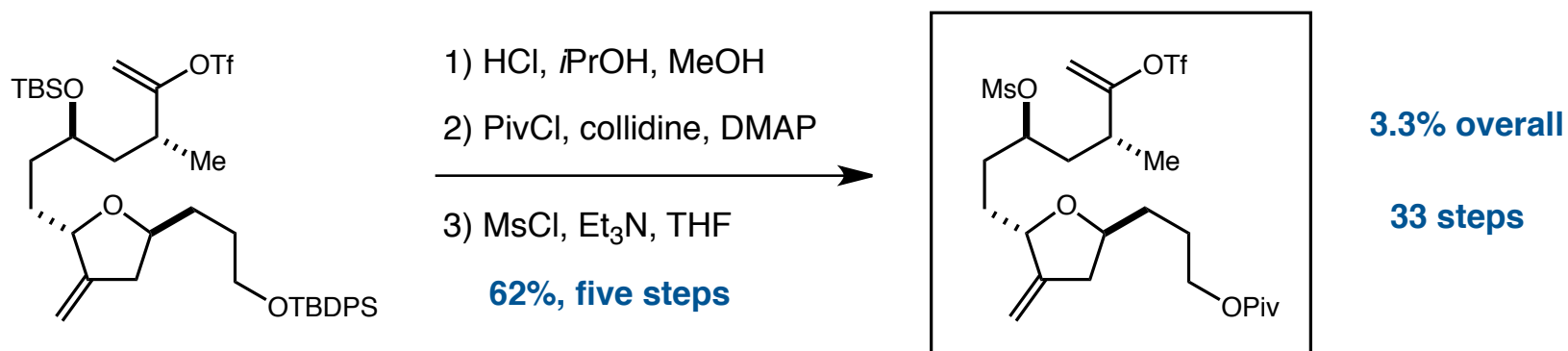
Eribuline: Southern Fragment and Ligand Synthesis



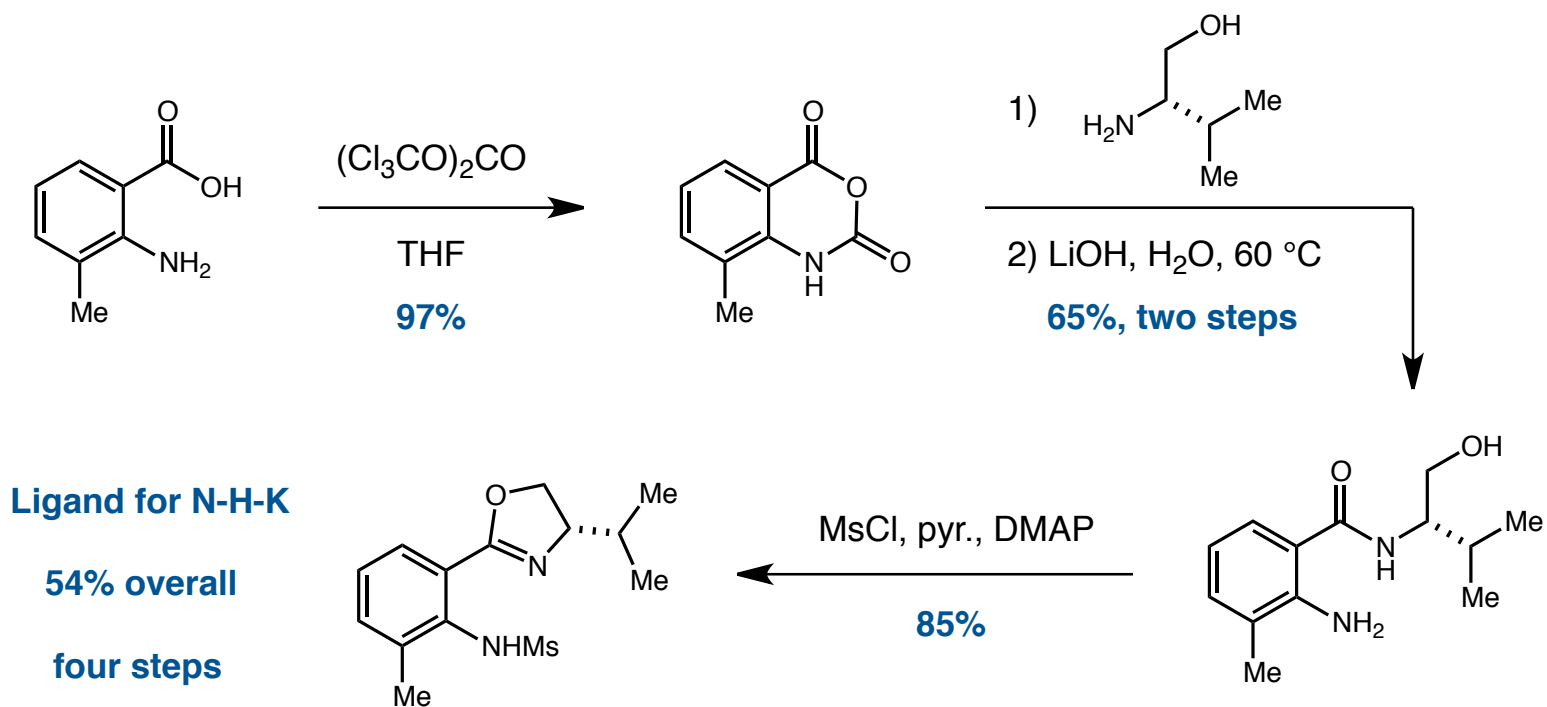
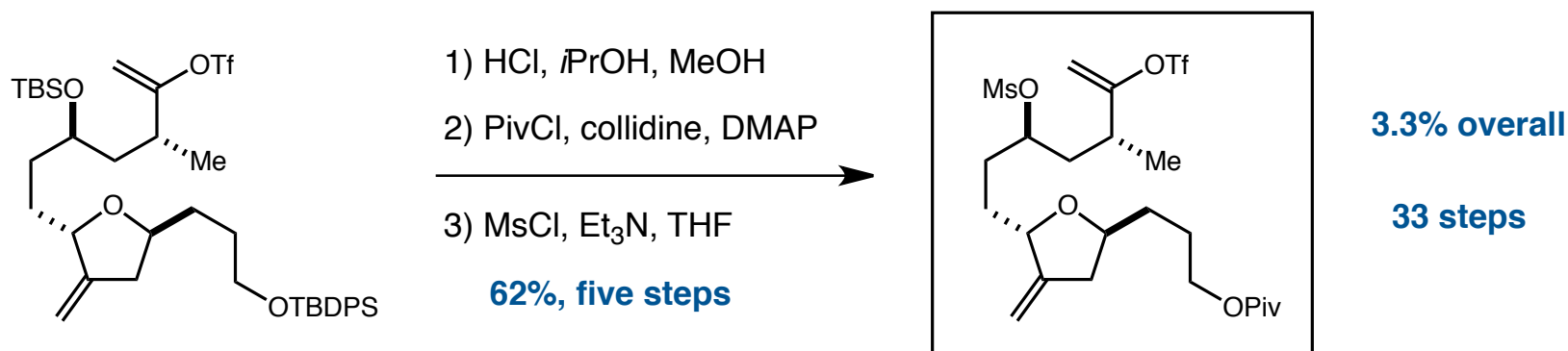
Eribuline: Southern Fragment and Ligand Synthesis



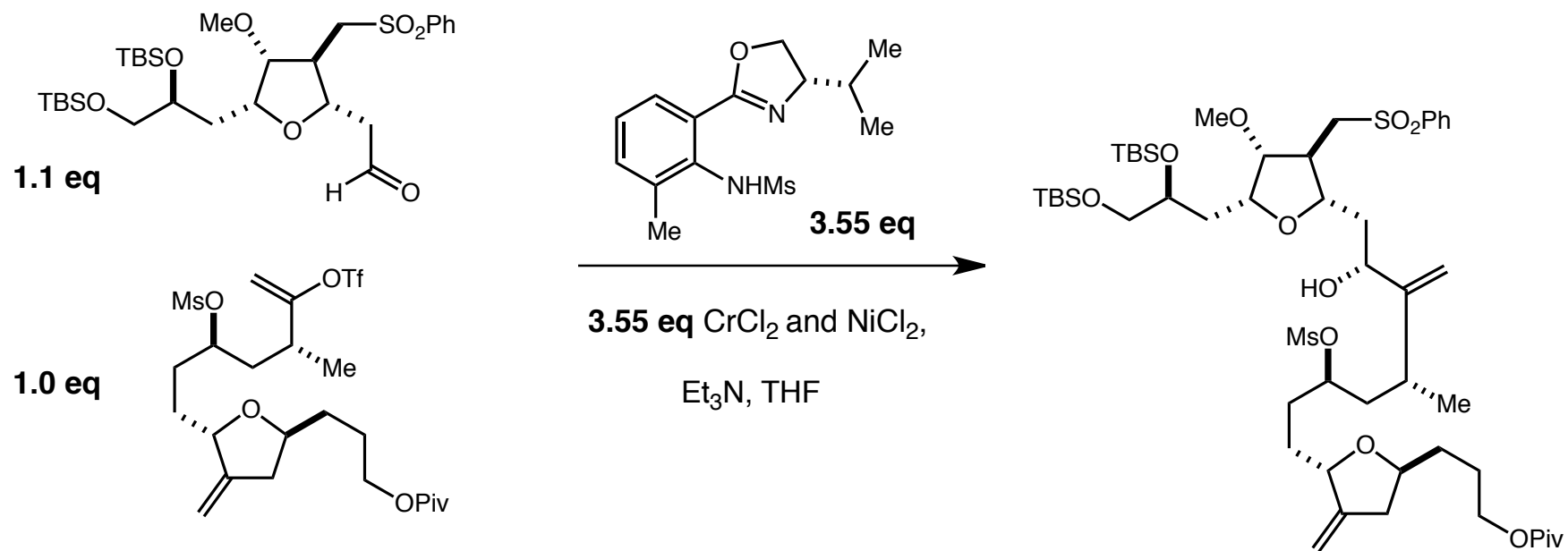
Eribuline: Southern Fragment and Ligand Synthesis



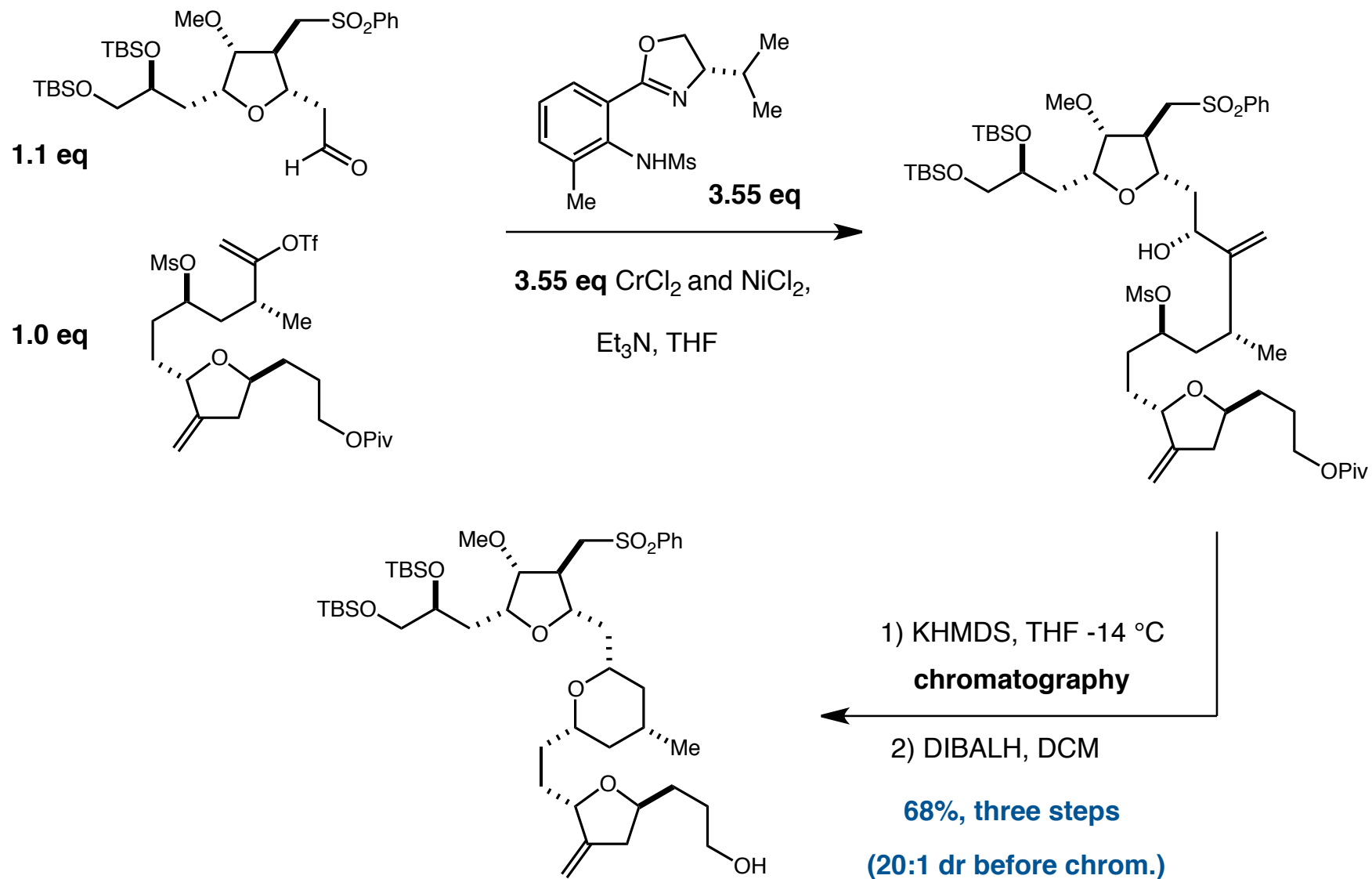
Eribuline: Southern Fragment and Ligand Synthesis



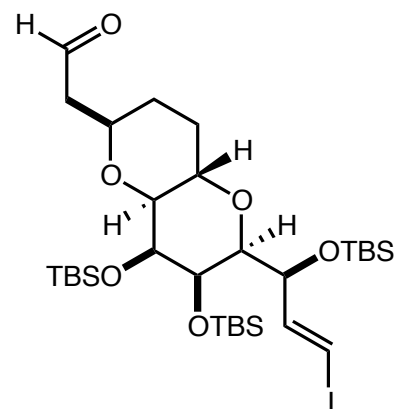
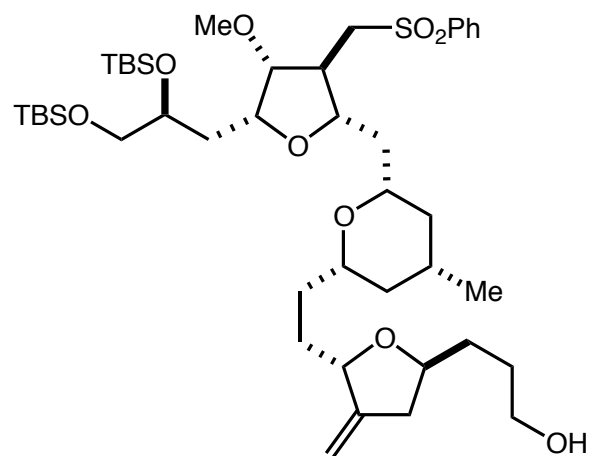
Eribuline: Coupling Western Fragments



Eribuline: Coupling Western Fragments

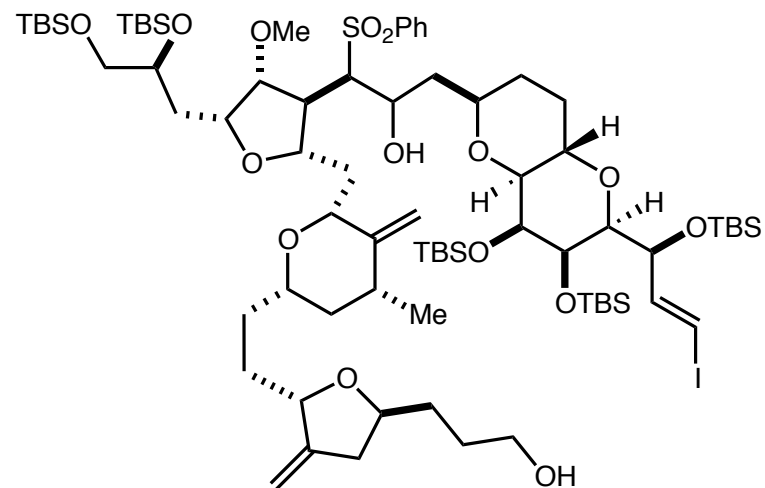


Eribuline: Completion of Synthesis

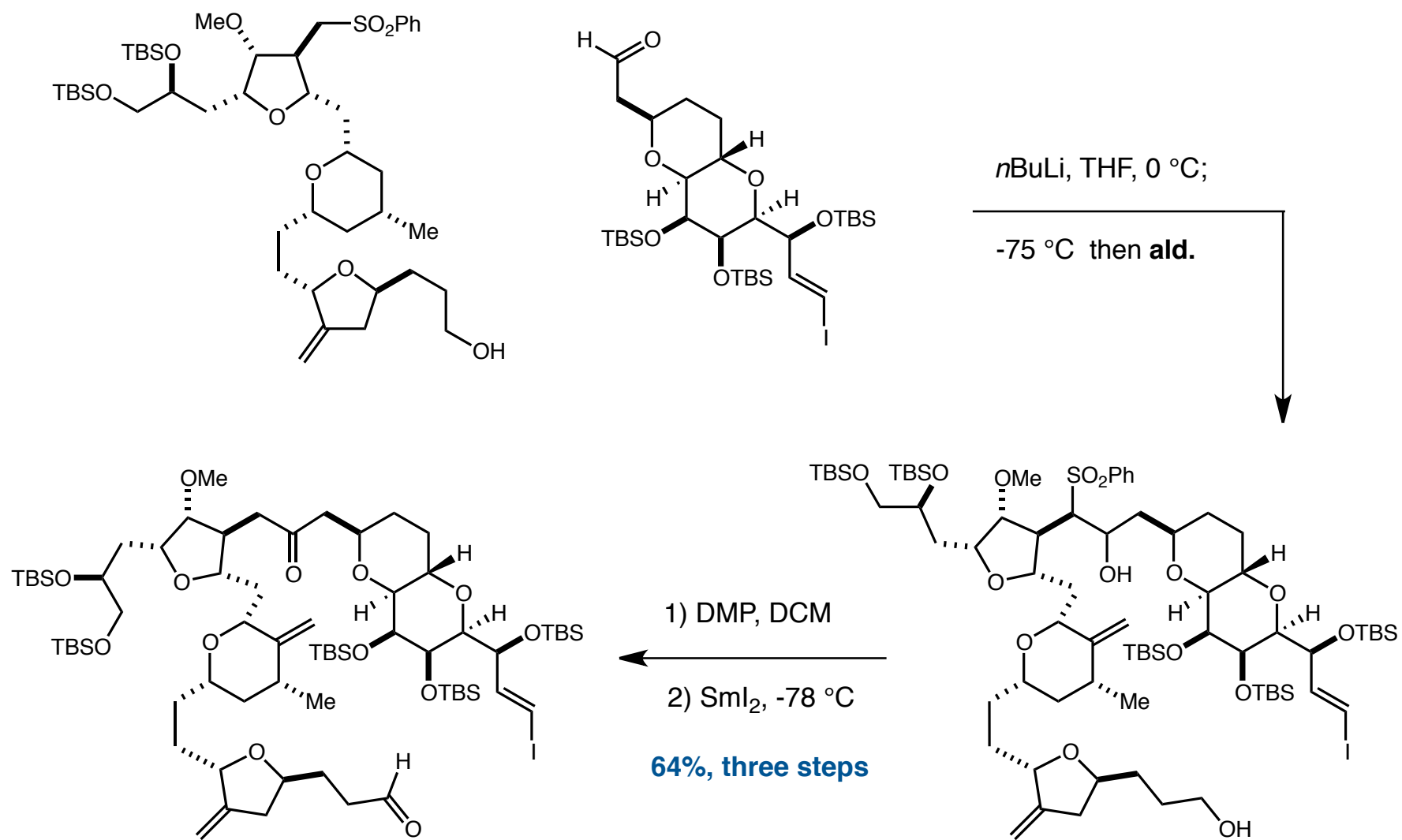


$n\text{BuLi}$, THF, 0 °C;

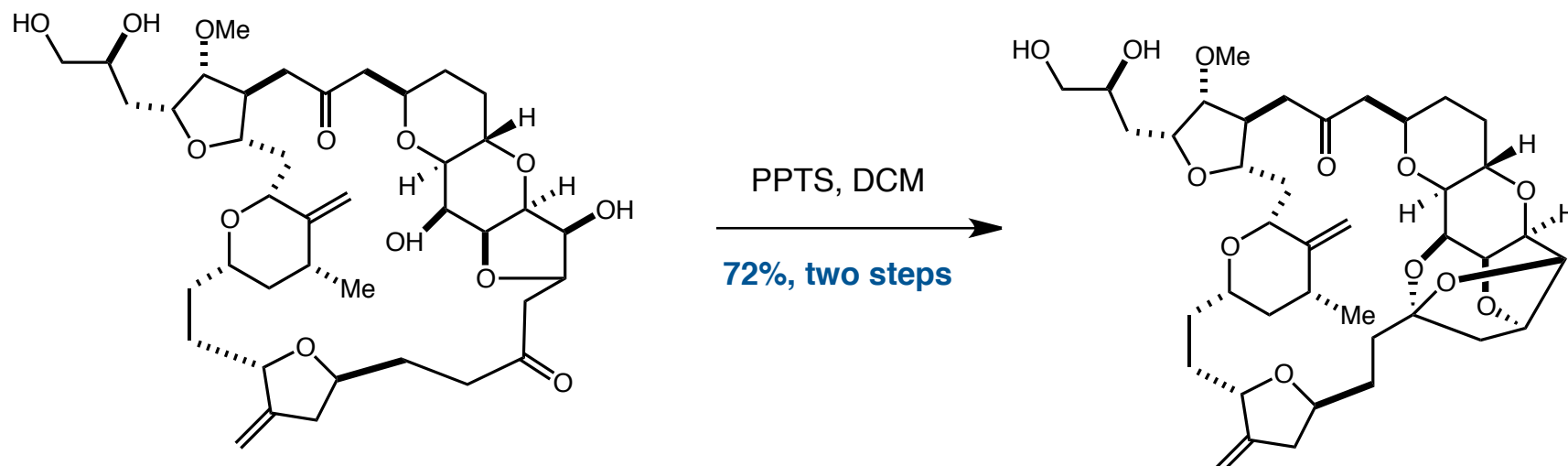
-75 °C then **ald.**



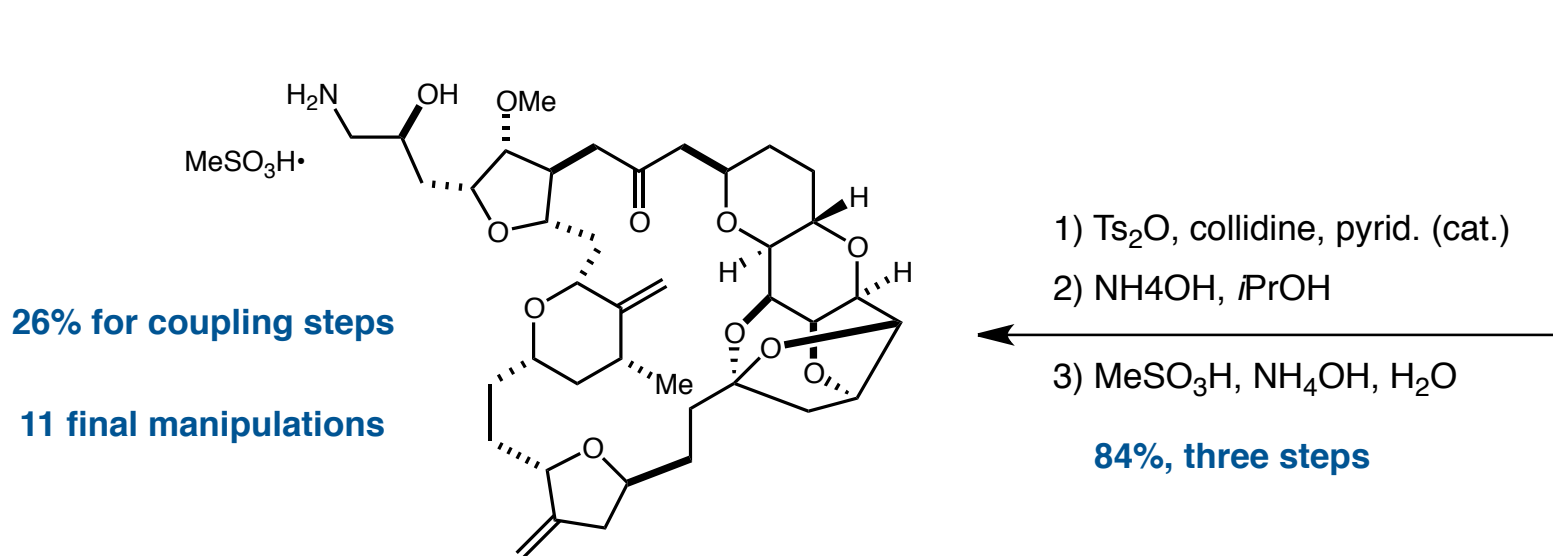
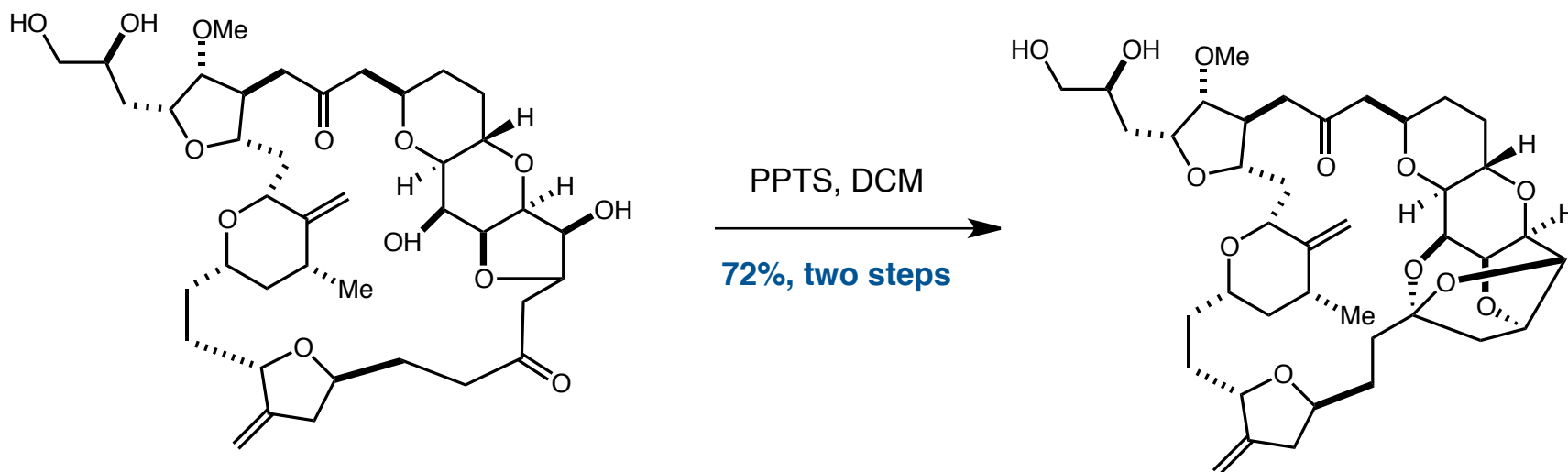
Eribuline: Completion of Synthesis



Eribuline: Completion of Synthesis



Eribuline: Completion of Synthesis



Production Considerations: Analogues and Natural Products

Recrystallization, Resolution

Utilize Very Robust Chemistry

Target Considerations: Development of Analogues and Derviatives

Retain Only Necessary Parts

Production Considerations: Analogues and Natural Products

Recrystallization, Resolution

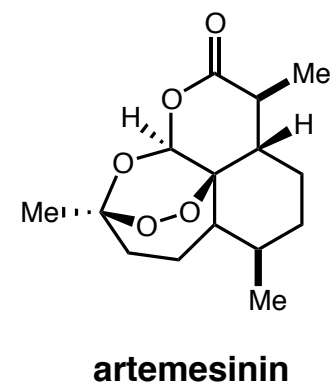
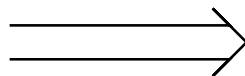
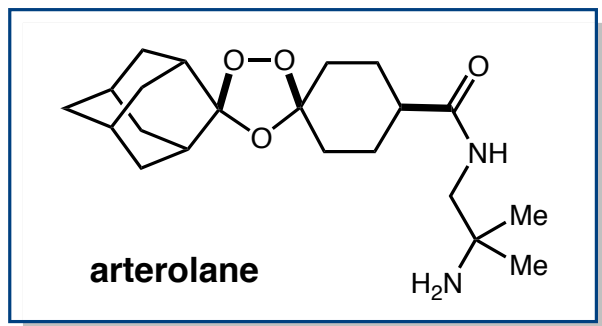
Utilize Very Robust Chemistry

Target Considerations: Development of Analogues and Derviatives

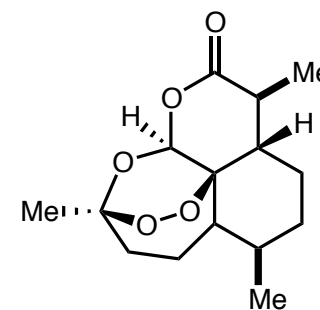
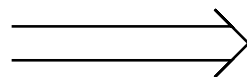
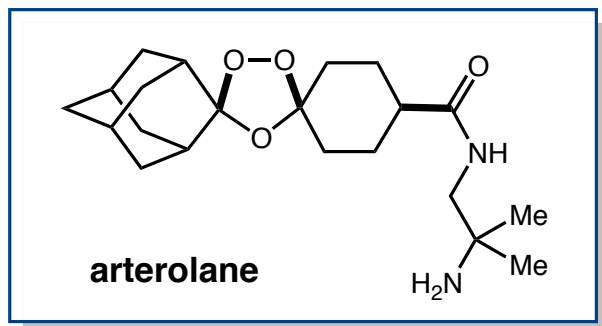
Retain Only Necessary Parts

Shorten Production Route

Arterolane: Complete synthesis



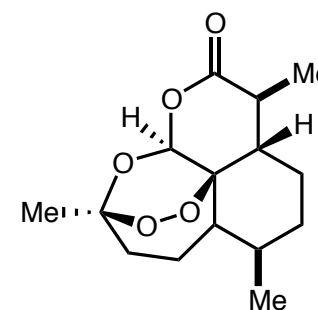
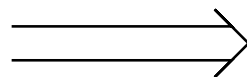
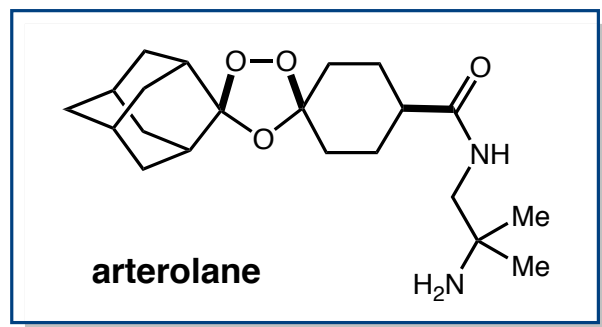
Arterolane: Complete synthesis



Artemesinin

- First discovered by Chinese army project, *Project 523*, in 1960's
- Use of source plant, *Artemisia annua*, dates back 2,000 years in China
- Isolated material approved for worldwide treatment of malaria

Arterolane: Complete synthesis



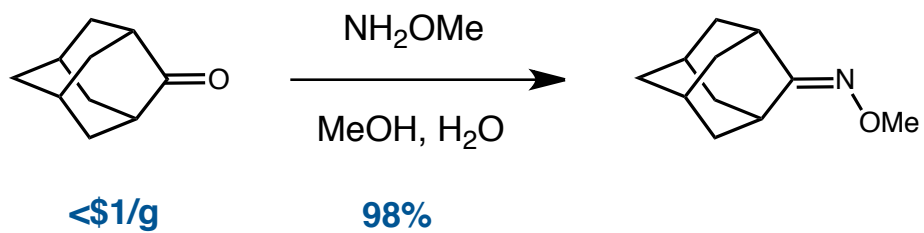
Artemesinin

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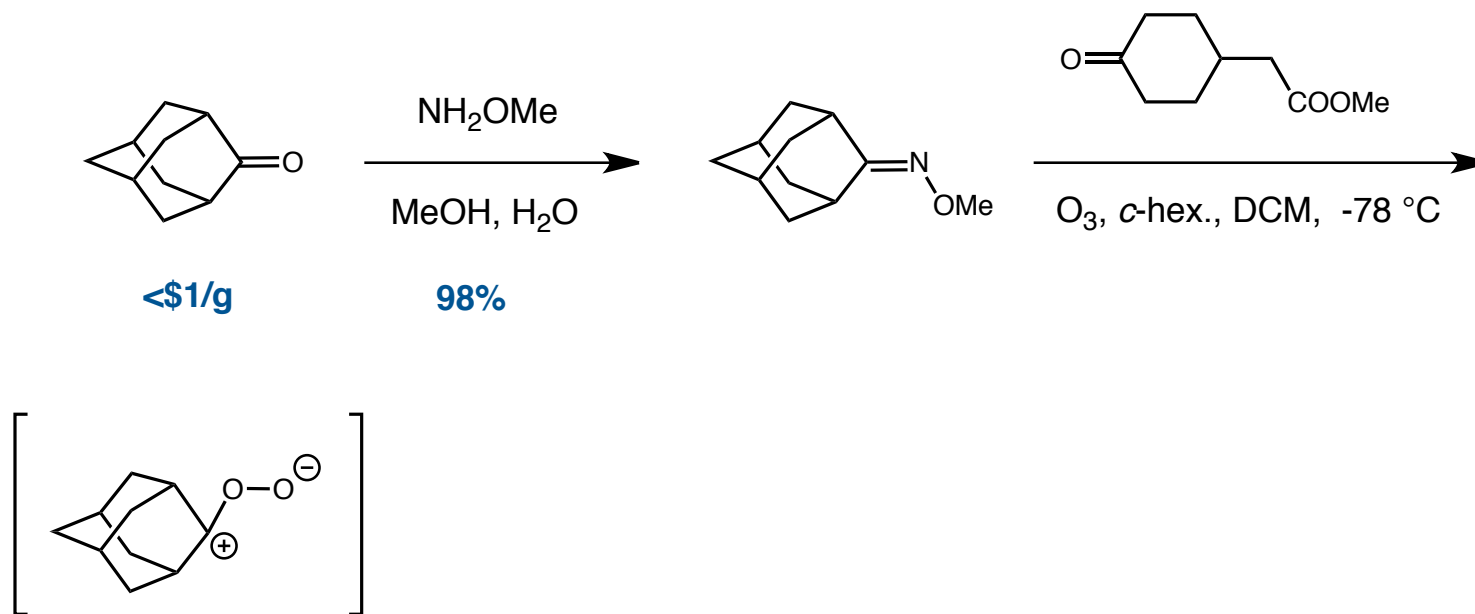
Arterolane

- First synthesized and identified by broad collaboration of chemists in 2001
- Phase III trials began in India in 2009 by Indian company Ranbaxy
- Ozonide bridge retains the active radical reactivity found in artemesinin, improved PK

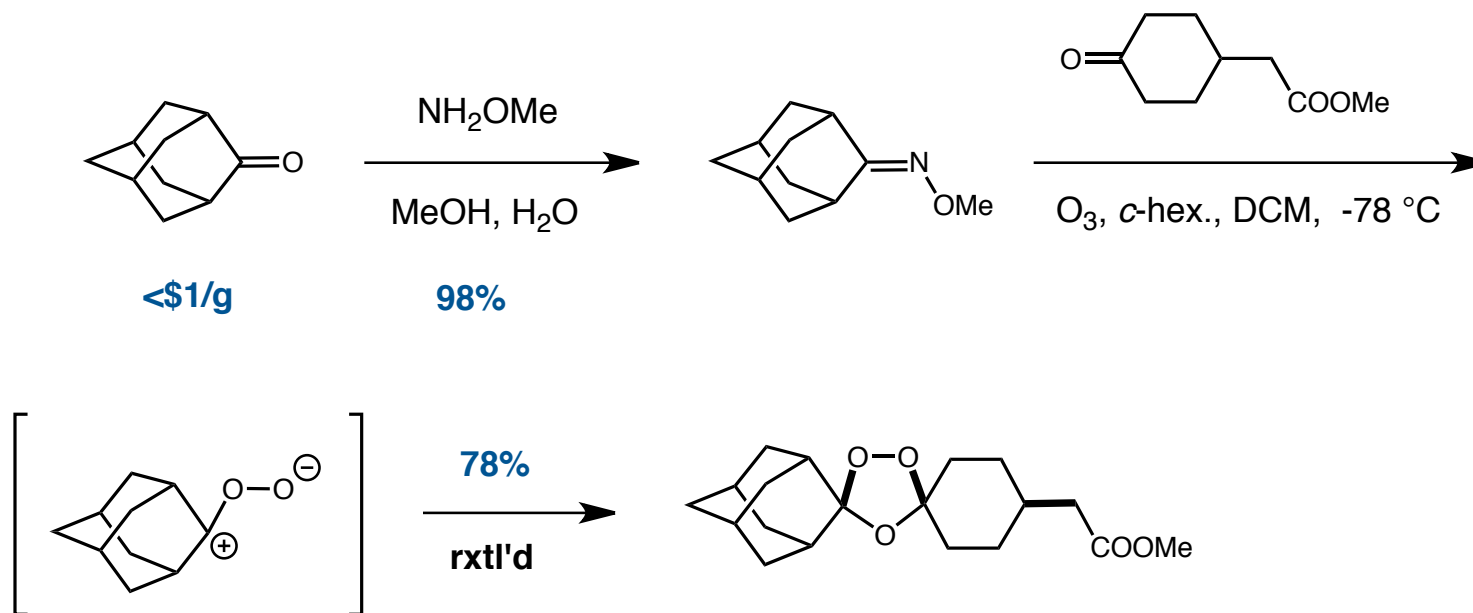
Arterolane: Complete synthesis



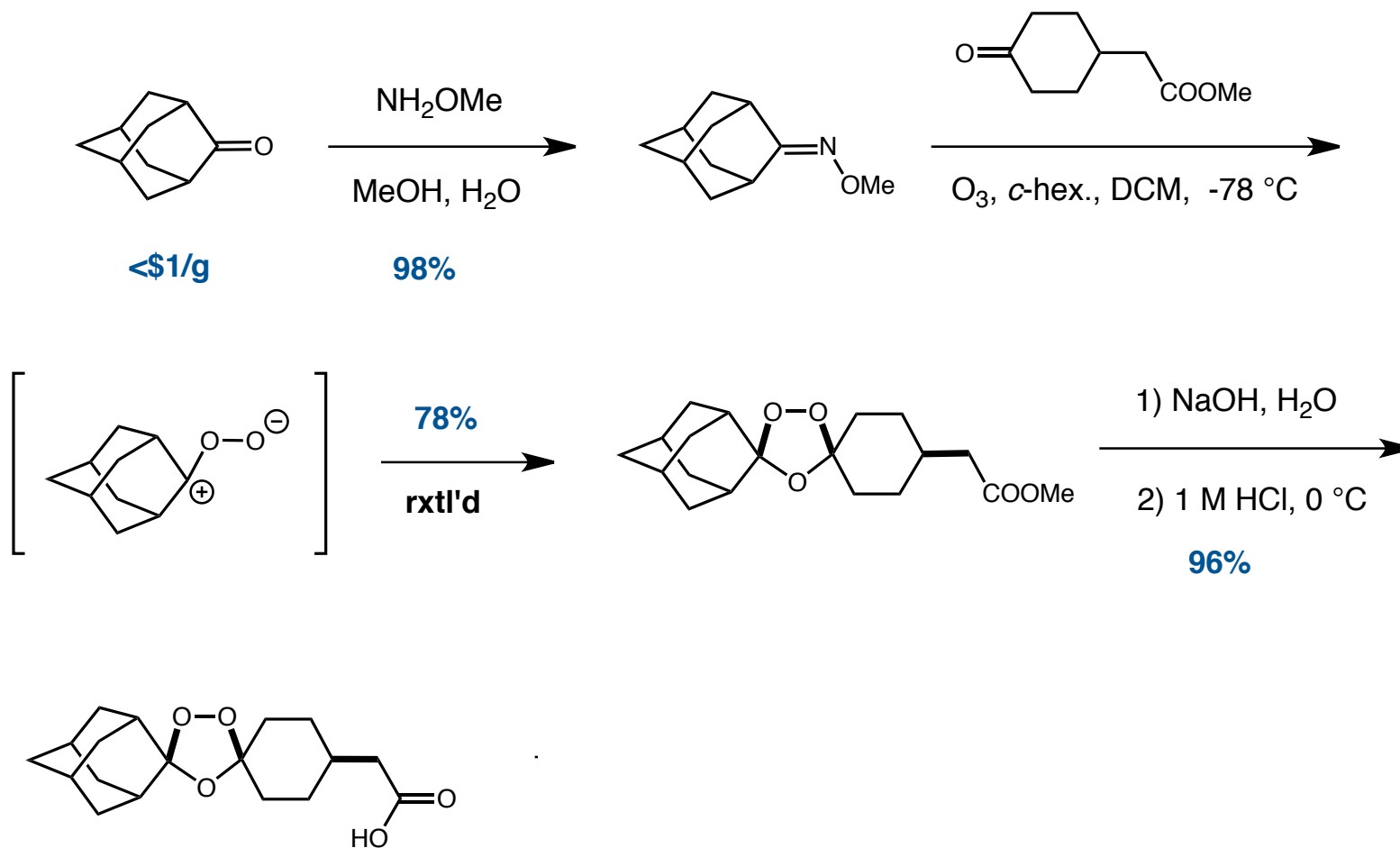
Arterolane: Complete synthesis



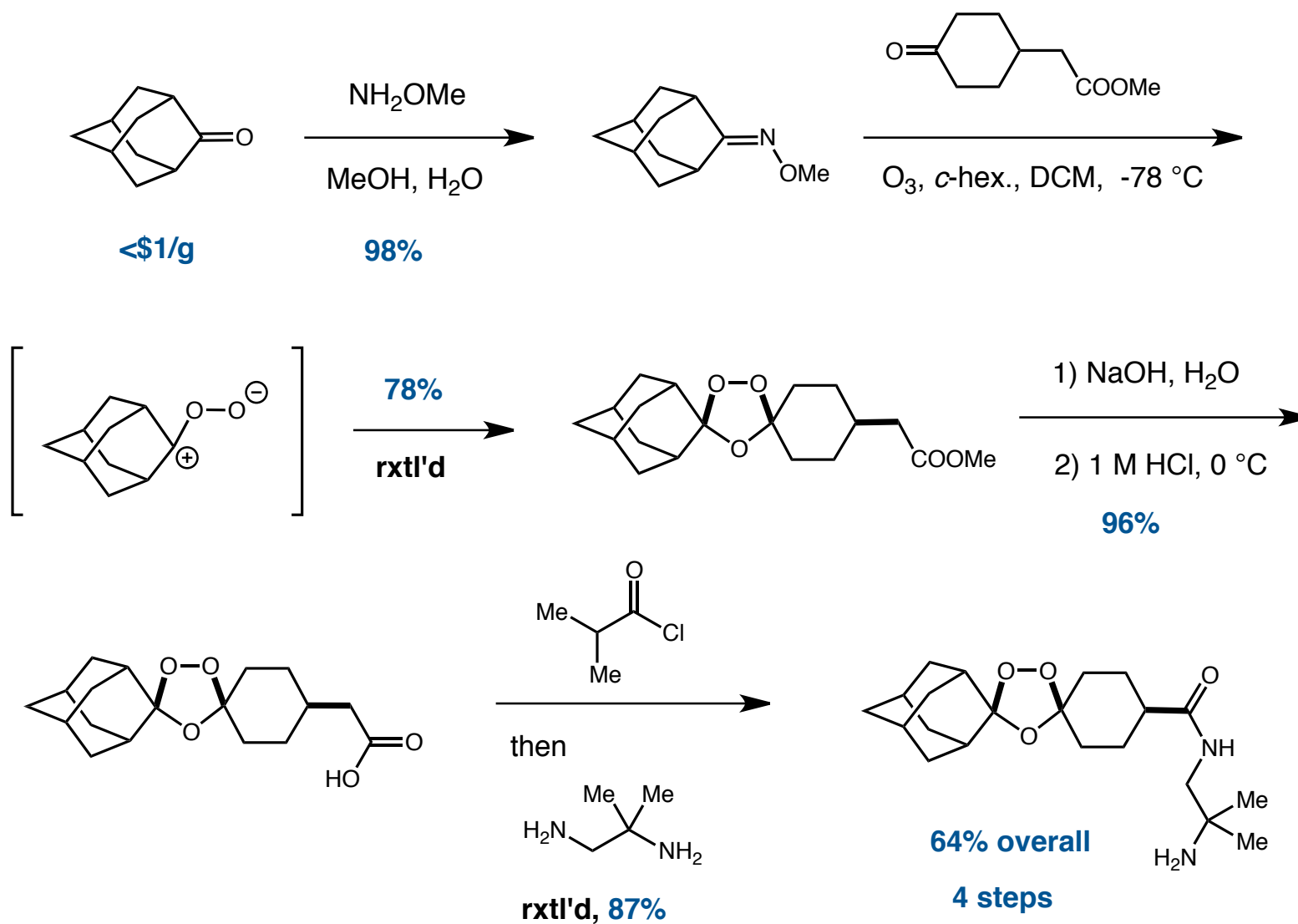
Arterolane: Complete synthesis



Arterolane: Complete synthesis



Arterolane: Complete synthesis



Ranbaxy Labs 2011 patent

Production Considerations: Analogues and Natural Products

Recrystallization, Resolution

Target Considerations: Development of Analogues and Derviatives

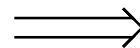
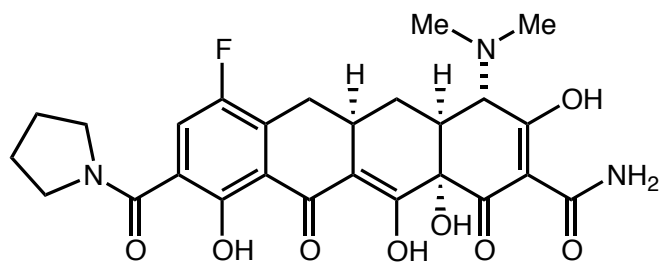
Retain Only Necessary Parts

Improve Activity or Properties

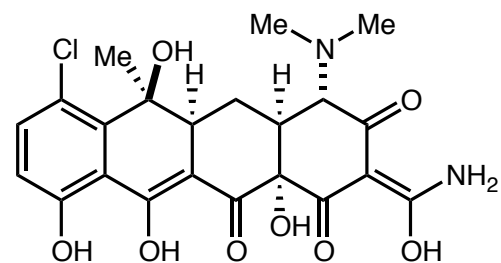
Shorten Production Route

TP-434 Synthesis: Overview

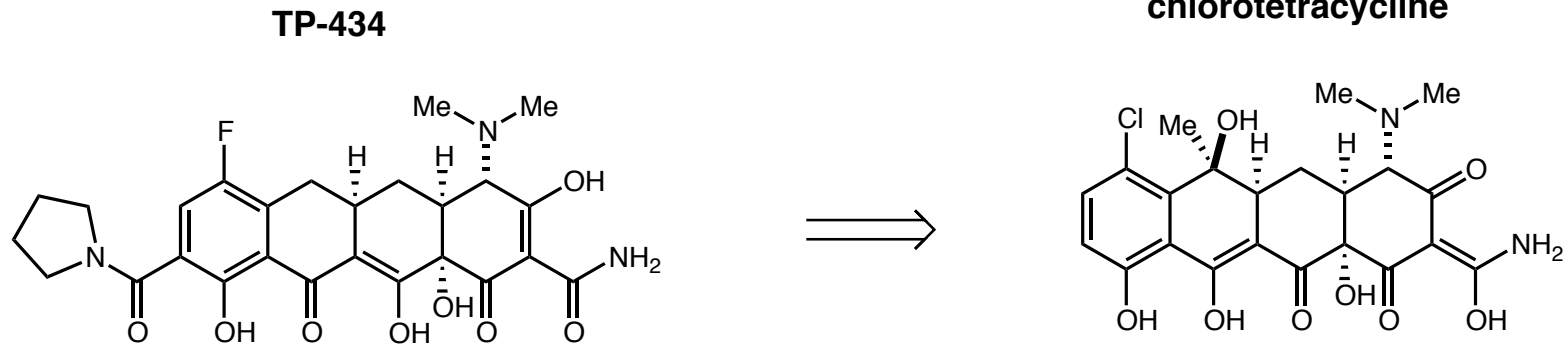
TP-434



chlorotetracycline



TP-434 Synthesis: Overview

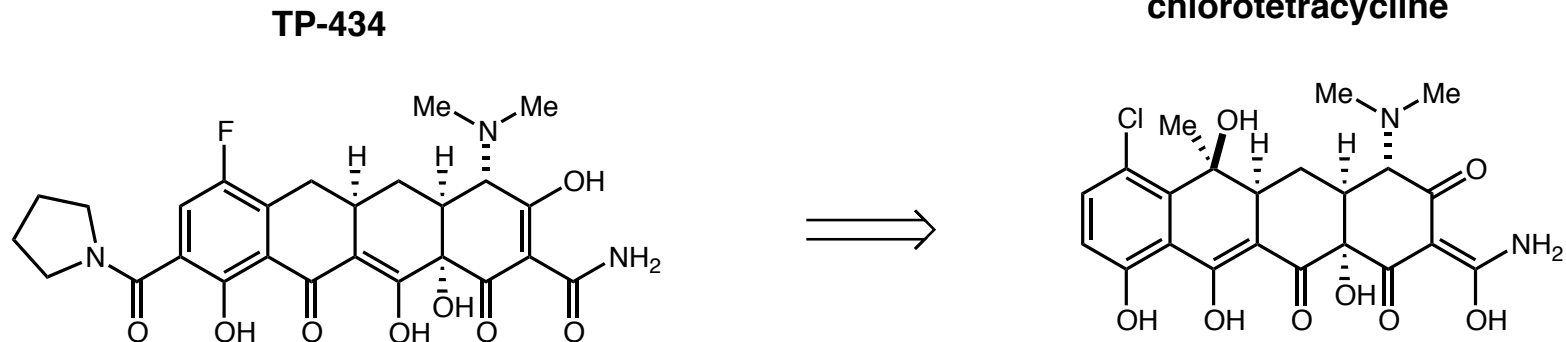


■ Produced by Meyers Lab and Tetrphase

■ First identified 1945 from soil bacteria

■ Broad spectrum antibiotics, though resistance is increasing

TP-434 Synthesis: Overview



■ Produced by Meyers Lab and Tetraphase

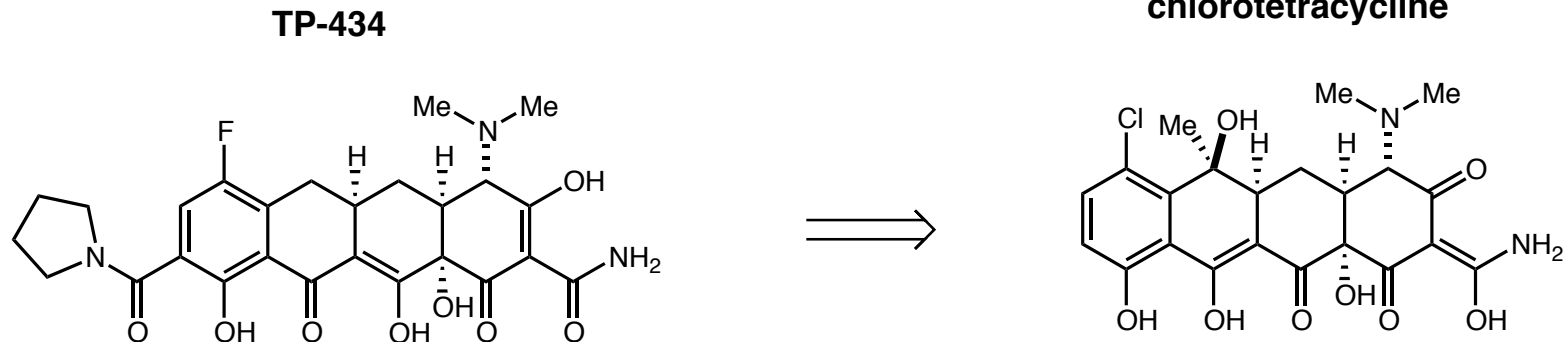
■ First identified 1945 from soil bacteria

■ Broad spectrum antibiotics, though resistance is increasing

■ TP-434 currently in Phase II trials for treatment of resistant infections

■ Most recent tetracycline derivative (tigecycline) approved in 2005, 1st in 20 years

TP-434 Synthesis: Overview



■ Produced by Meyers Lab and Tetraphase

■ First identified 1945 from soil bacteria

■ Broad spectrum antibiotics, though resistance is increasing

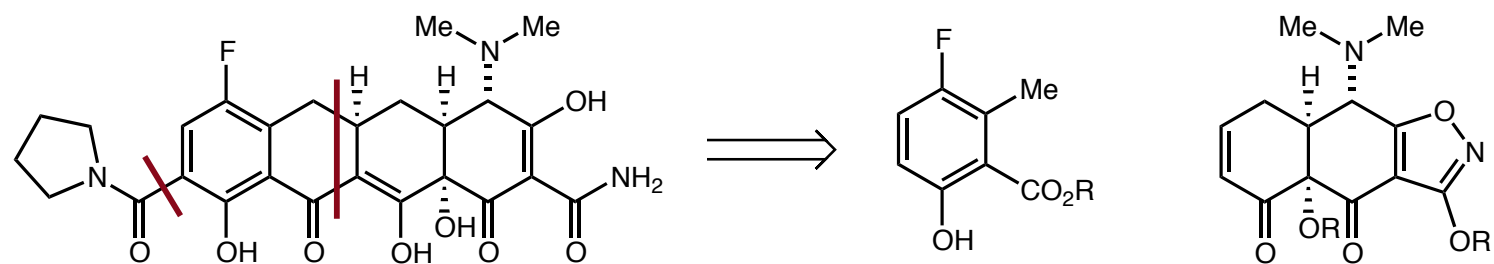
■ TP-434 currently in Phase II trials for treatment of resistant infections

■ Most recent tetracycline derivative (tigecycline) approved in 2005, 1st in 20 years

■ All but those produced by Tetraphase are semi-synthetic variants

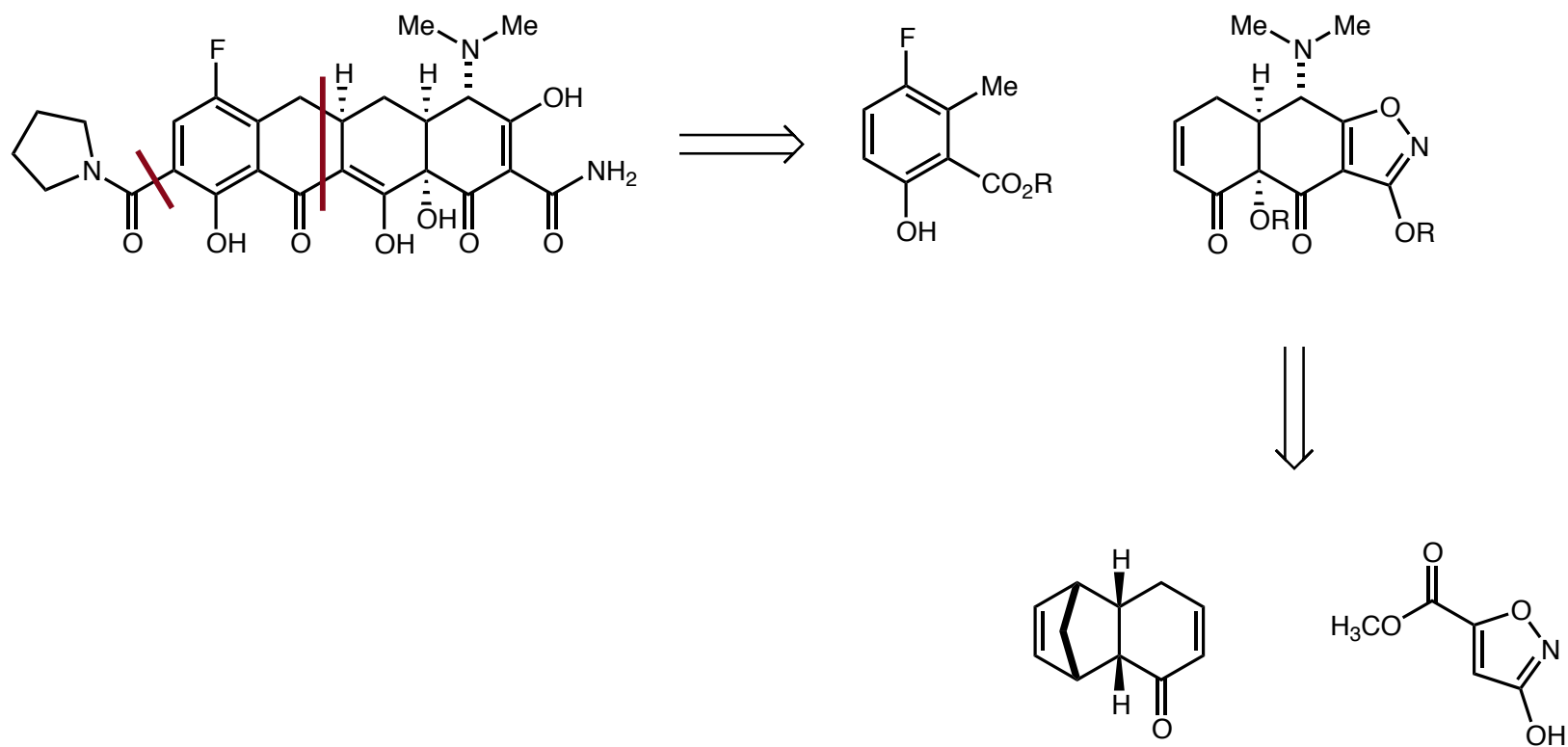
TP-434 Synthesis: Retrosynthetic Analysis

TP-434



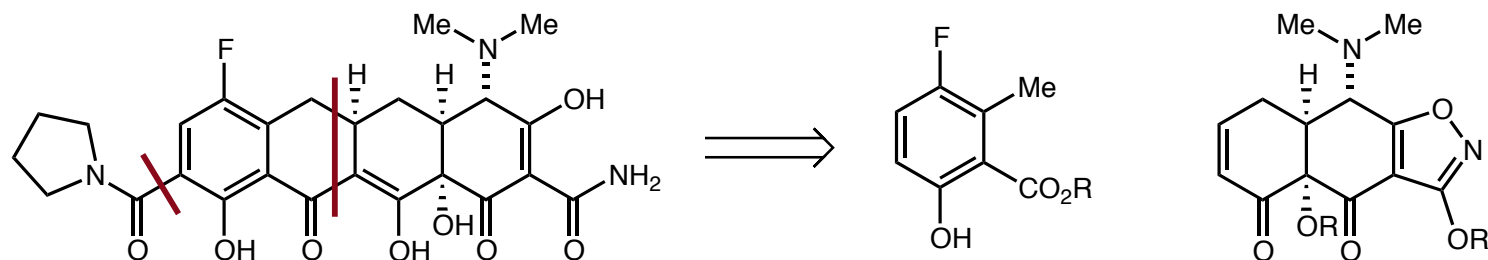
TP-434 Synthesis: Retrosynthetic Analysis

TP-434



TP-434 Synthesis: Retrosynthetic Analysis

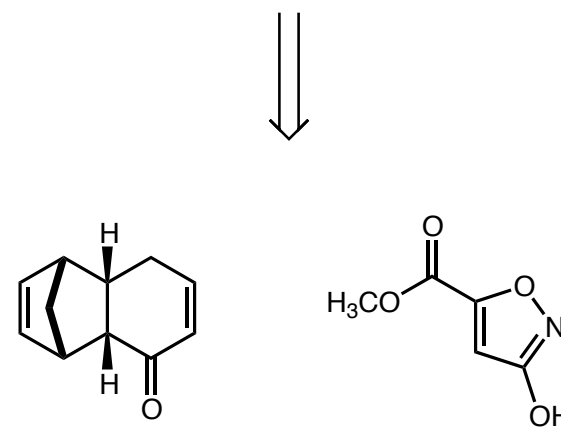
TP-434



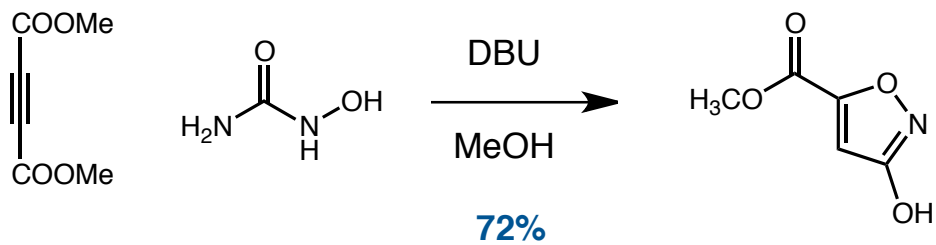
■ Multiple generations of dienone synthesis

■ Highly convergent, easily modified

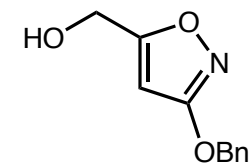
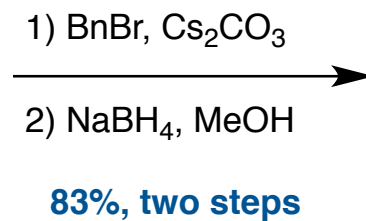
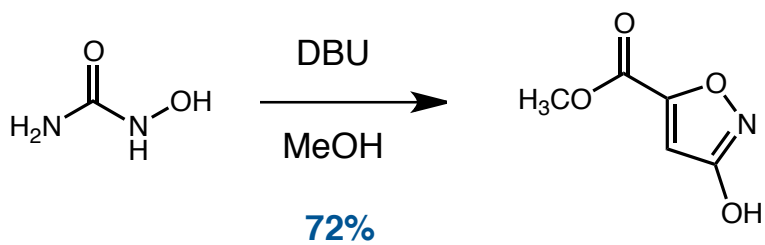
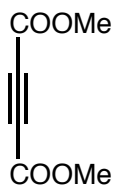
■ Similar route used to produce multiple analogs



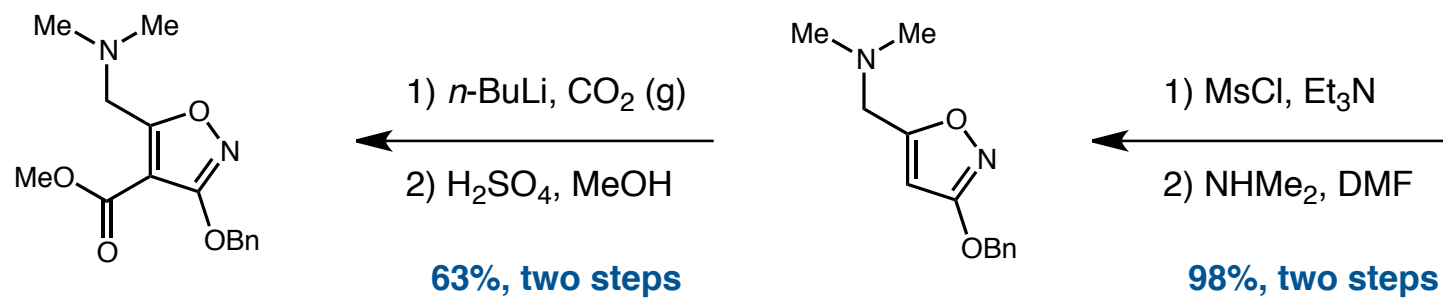
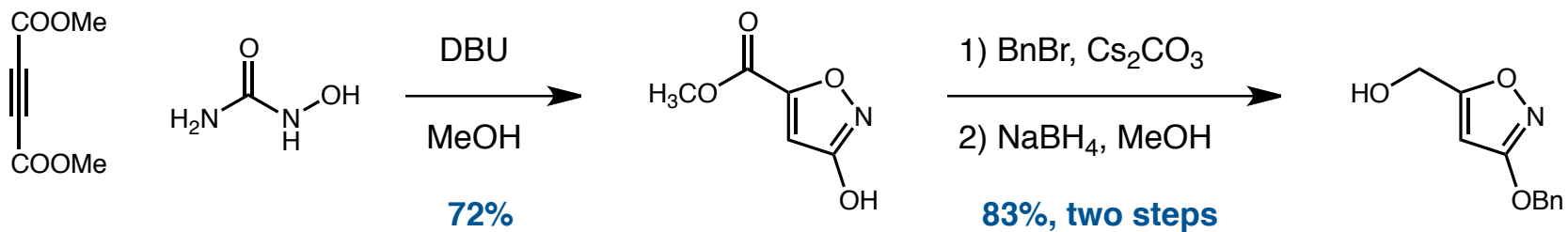
TP-434 Synthesis: C/D Ring Precursor Synthesis



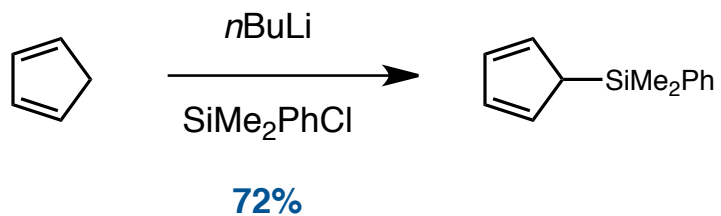
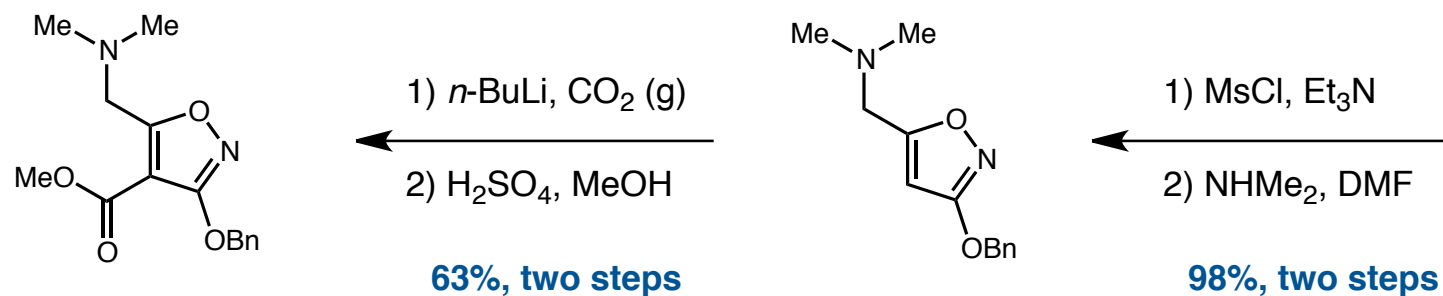
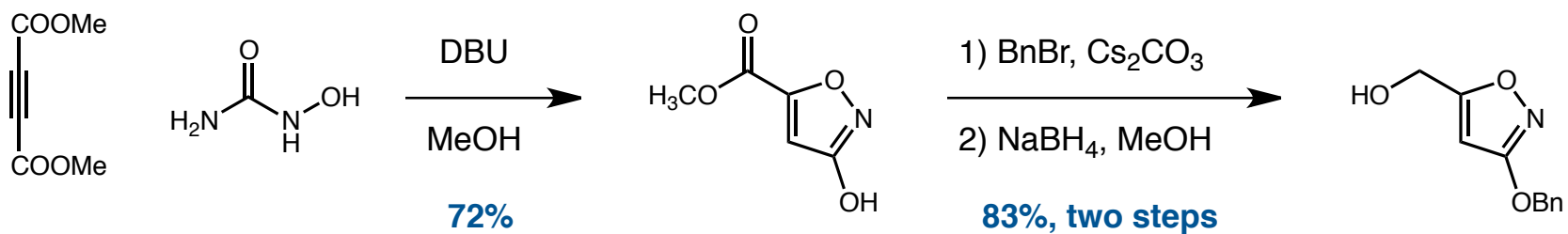
TP-434 Synthesis: C/D Ring Precursor Synthesis



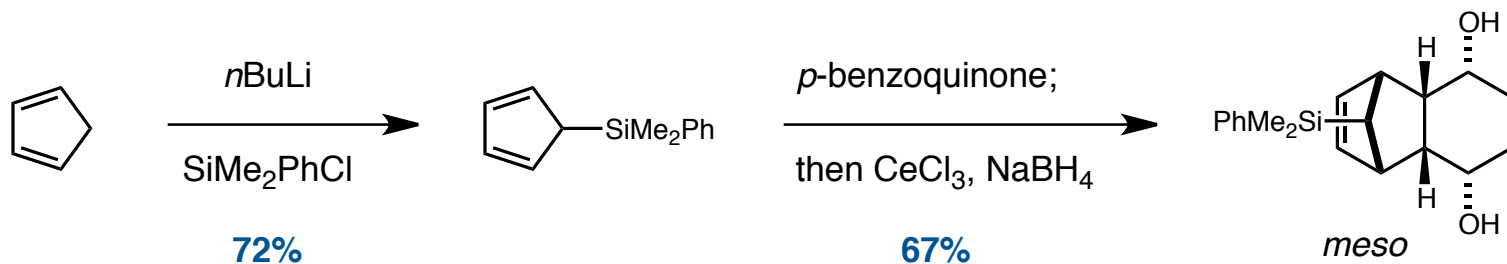
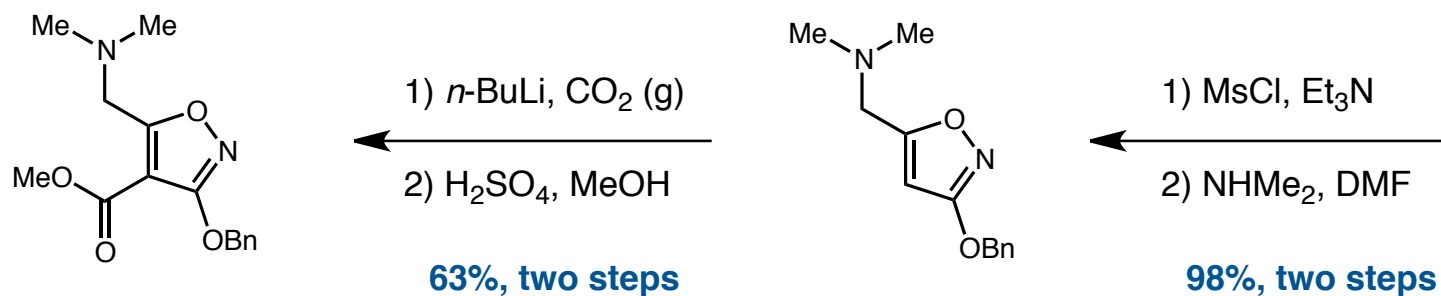
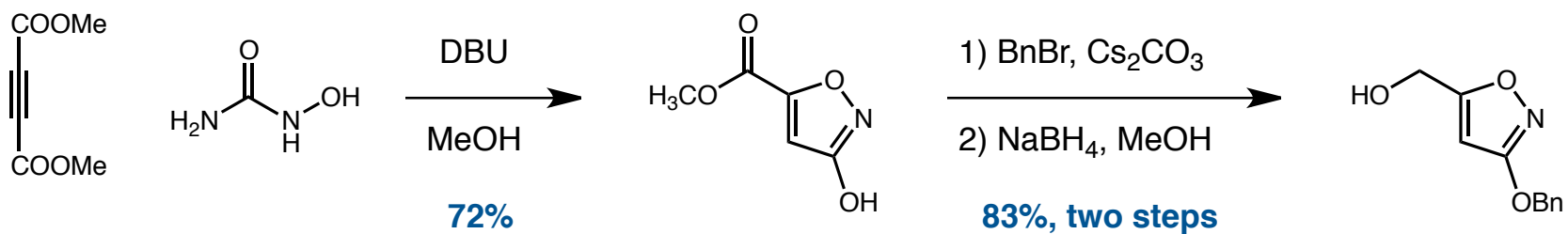
TP-434 Synthesis: C/D Ring Precursor Synthesis



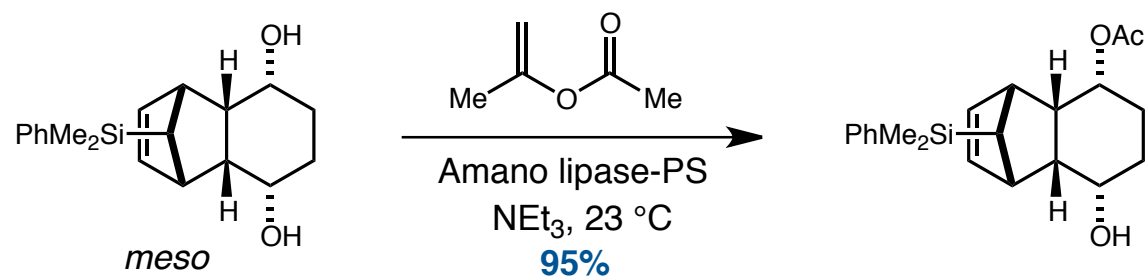
TP-434 Synthesis: C/D Ring Precursor Synthesis



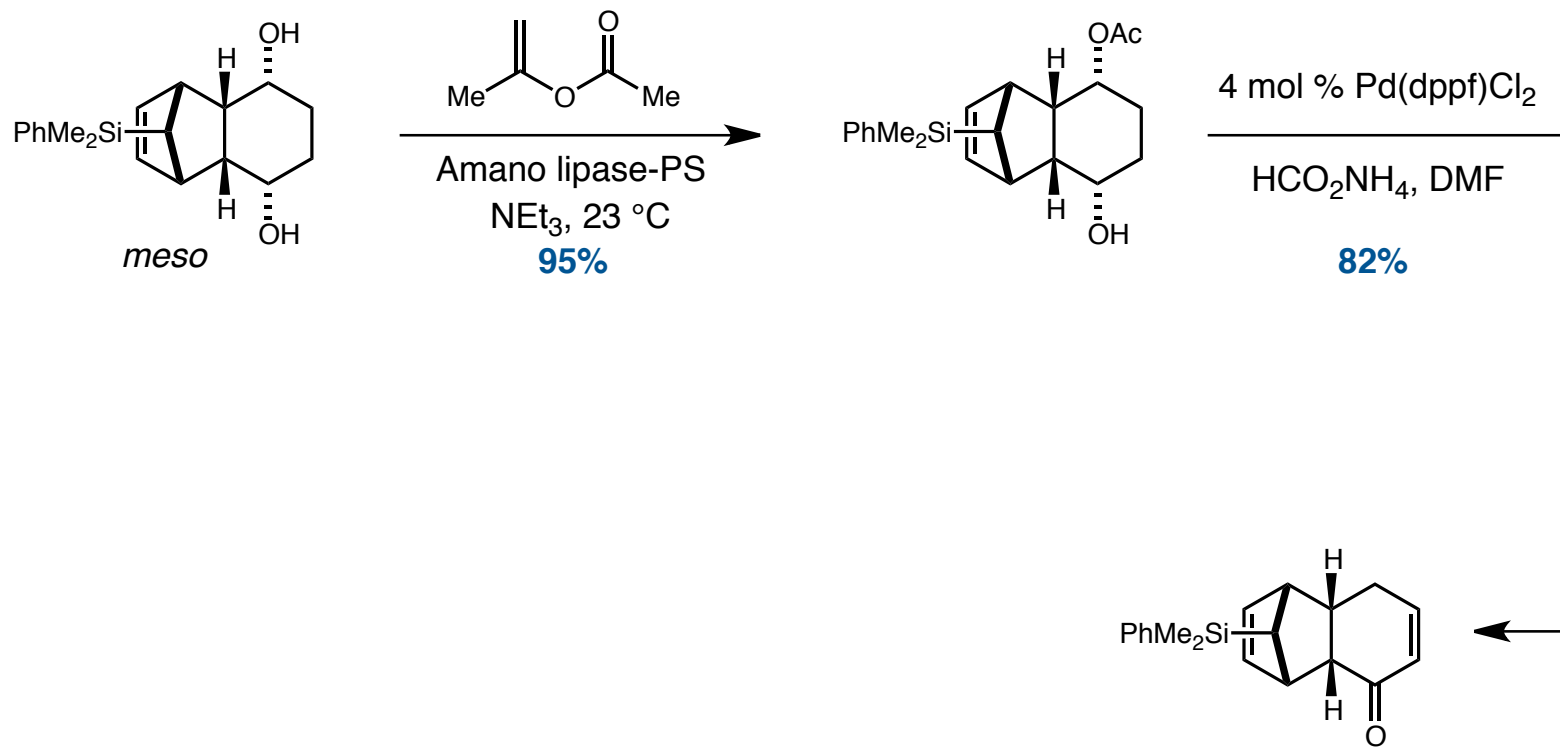
TP-434 Synthesis: C/D Ring Precursor Synthesis



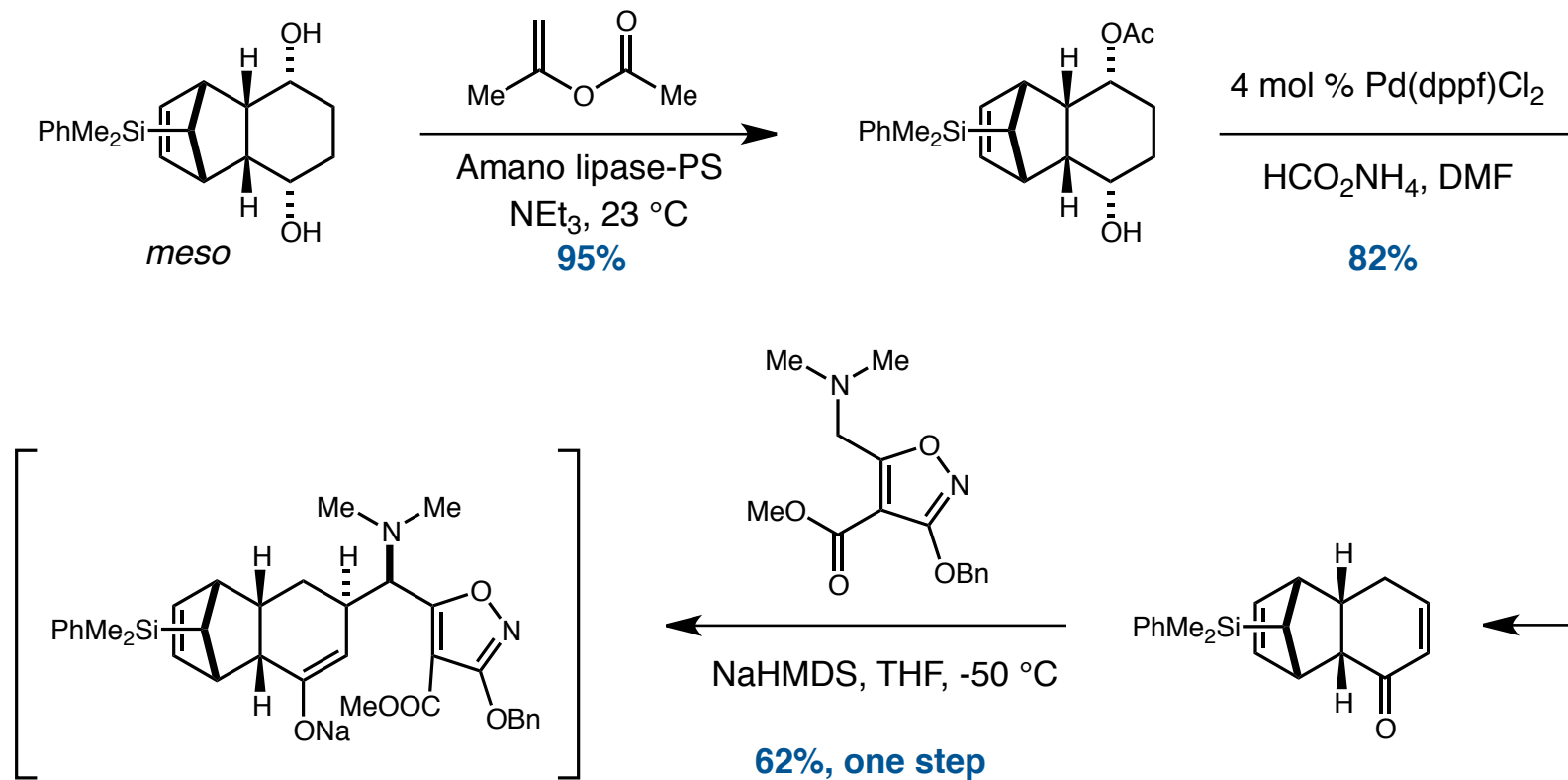
TP-434 Synthesis: C/D Ring Precursor Synthesis



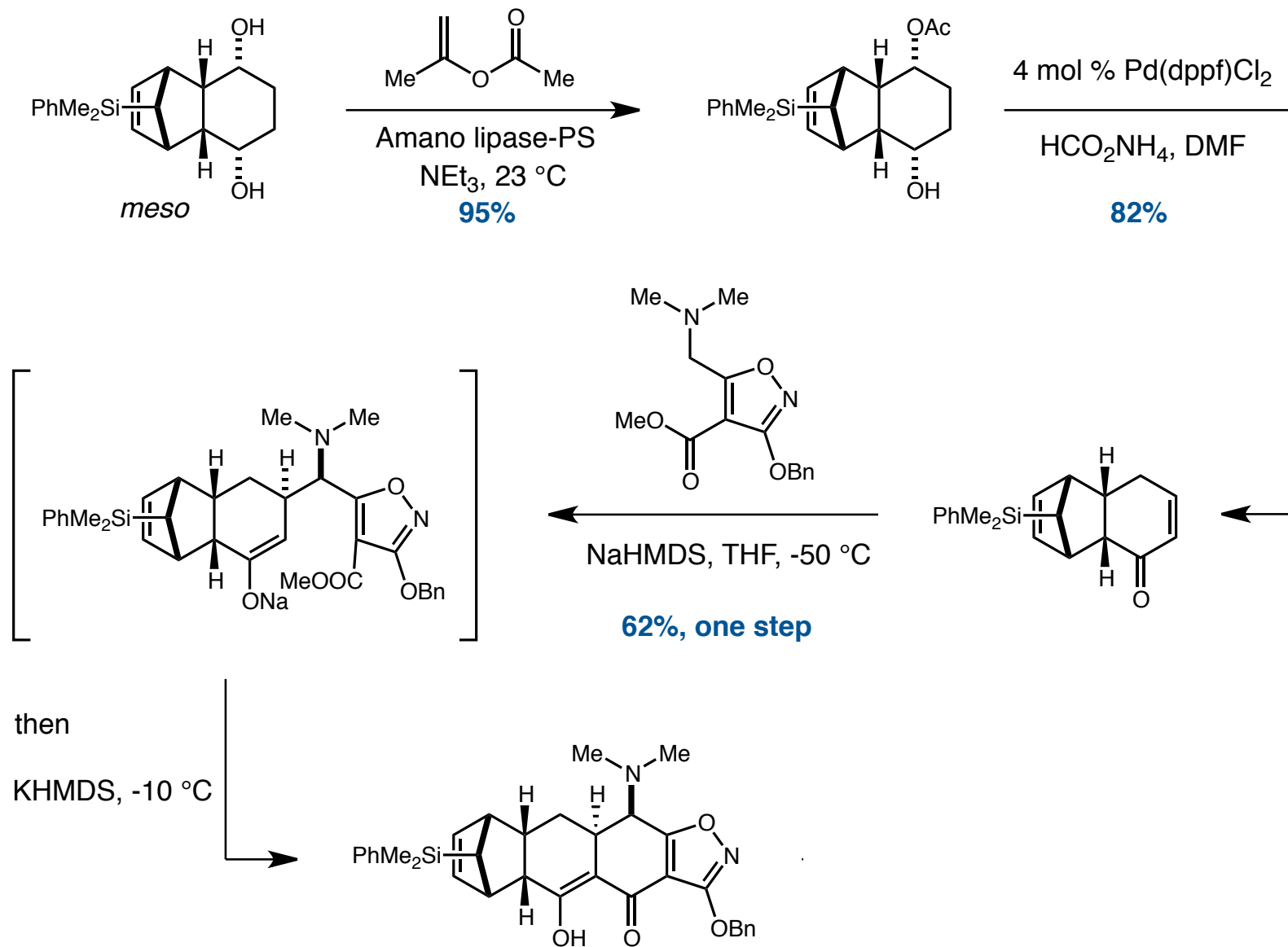
TP-434 Synthesis: C/D Ring Precursor Synthesis



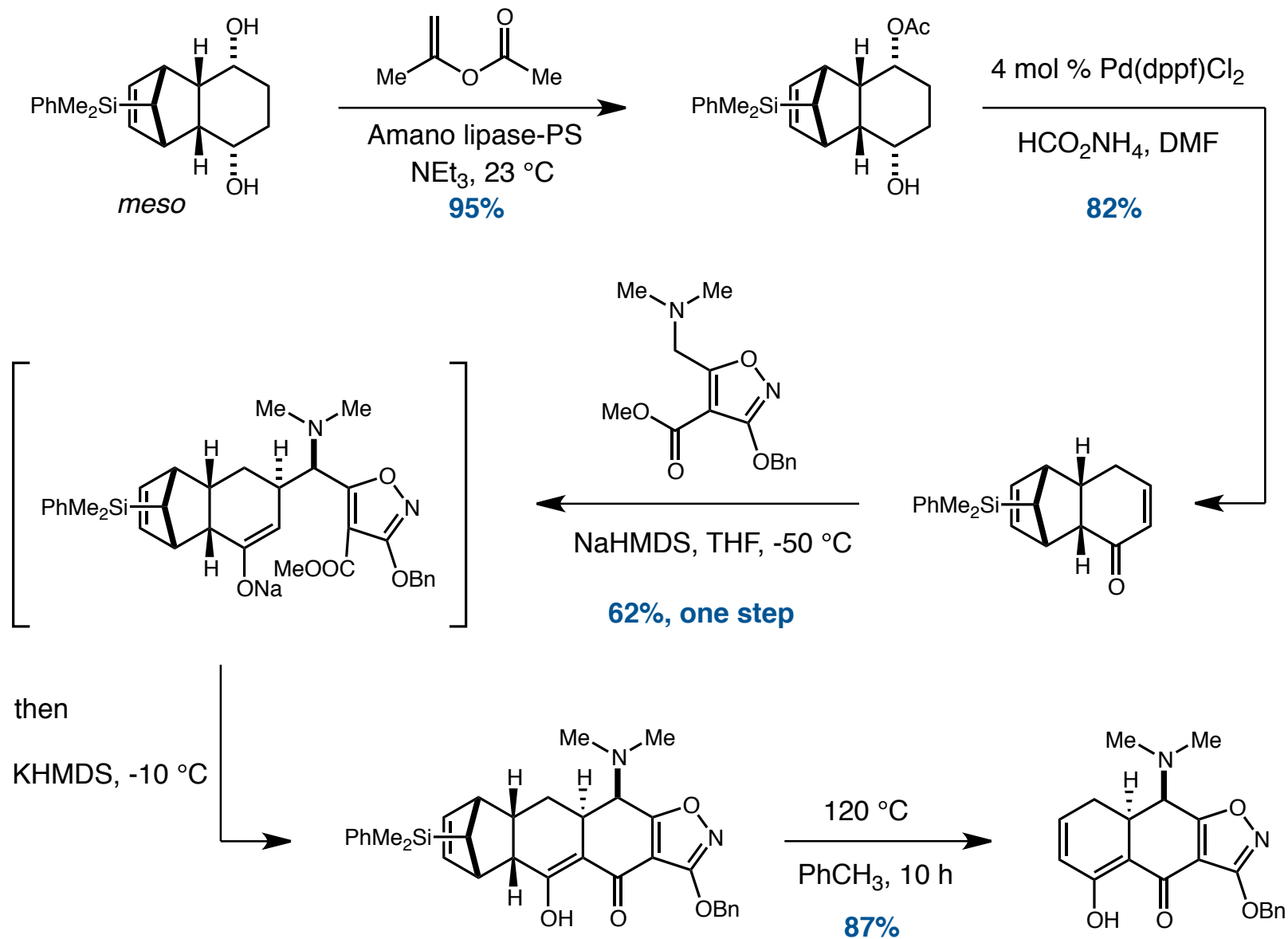
TP-434 Synthesis: C/D Ring Precursor Synthesis



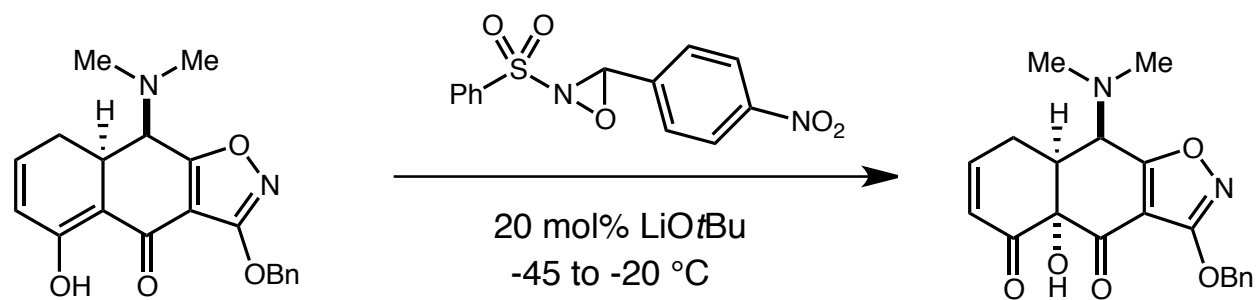
TP-434 Synthesis: C/D Ring Precursor Synthesis



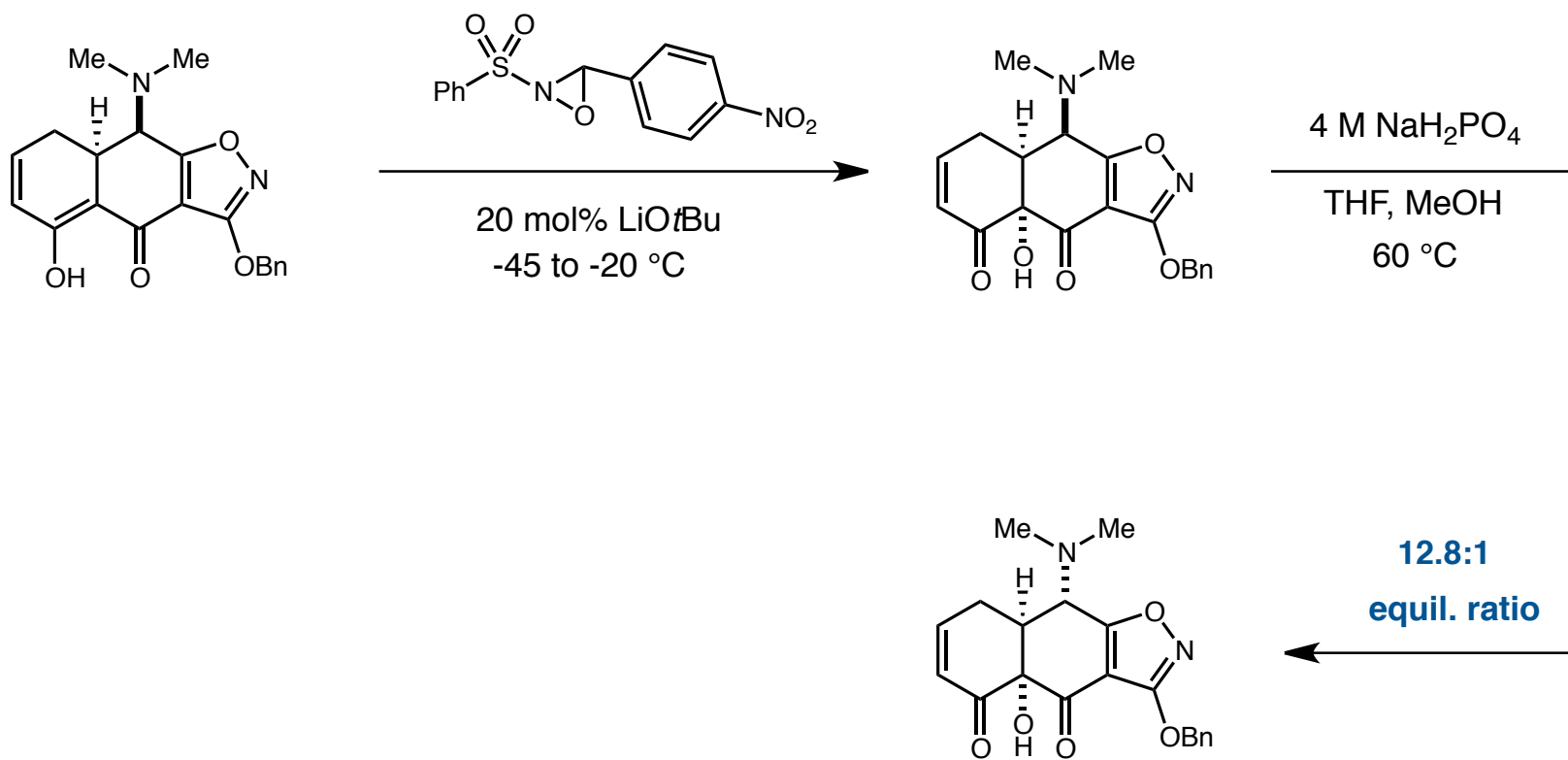
TP-434 Synthesis: C/D Ring Precursor Synthesis



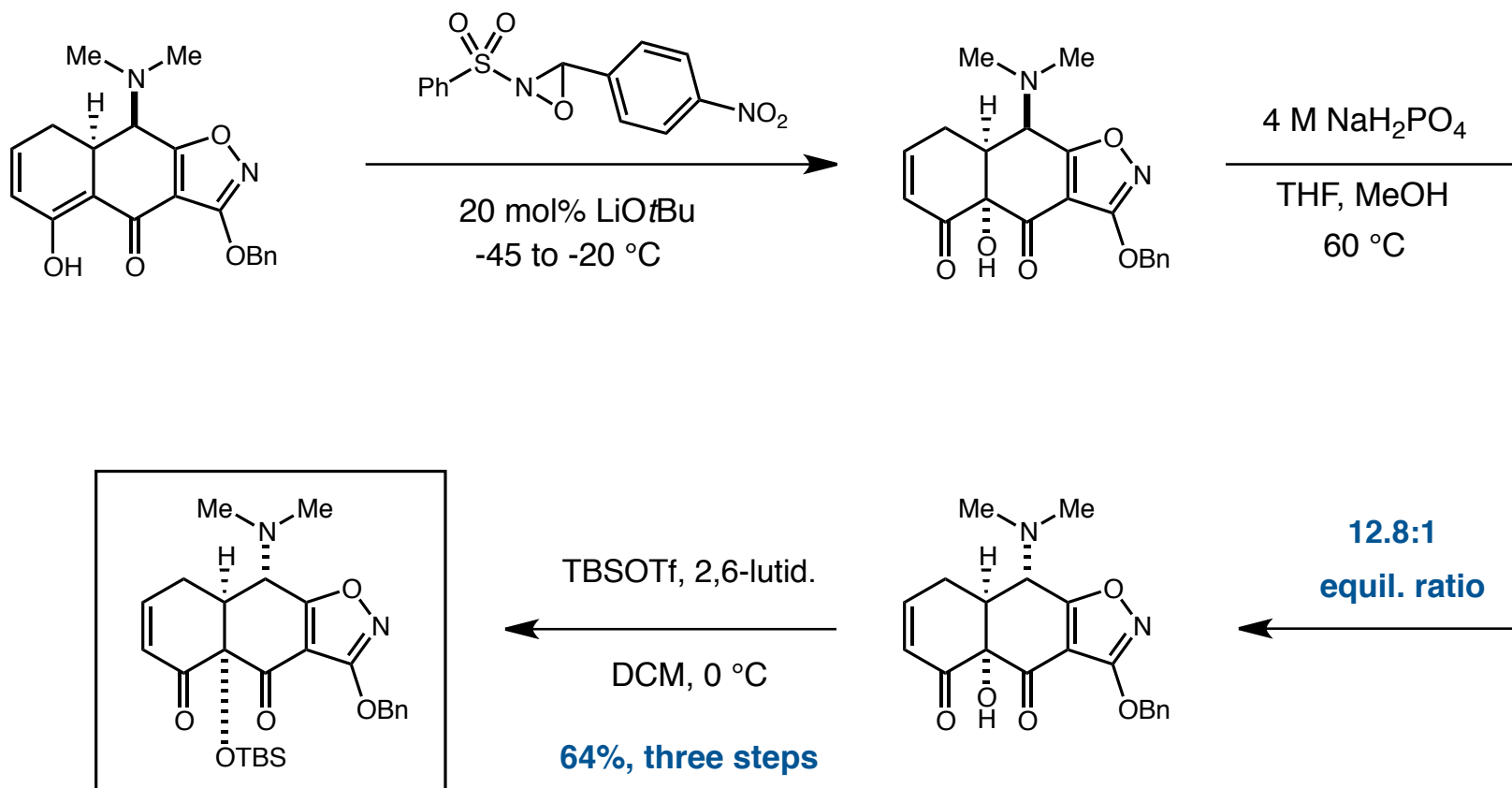
TP-434 Synthesis: A/B Ring Precursor Synthesis



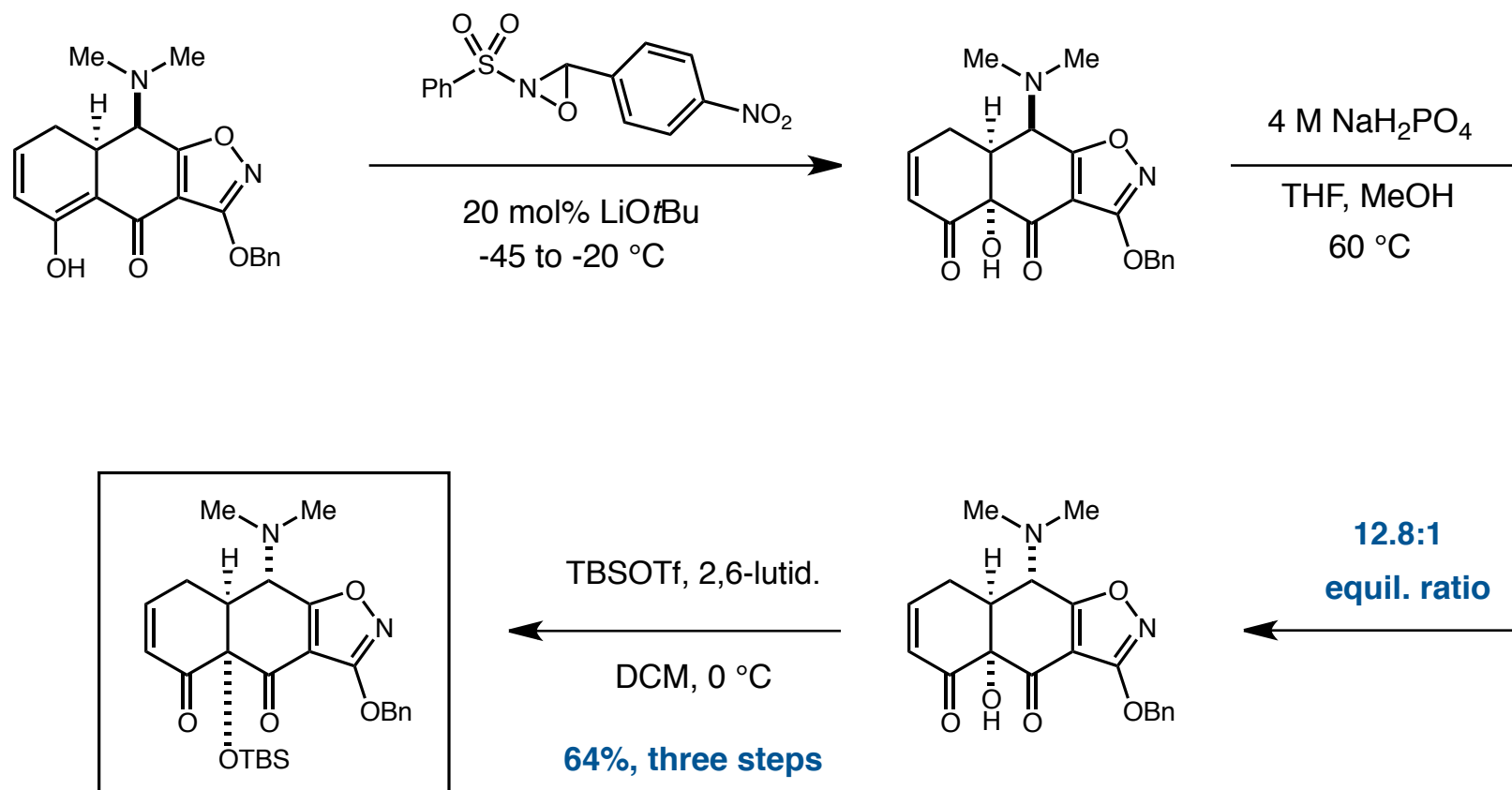
TP-434 Synthesis: A/B Ring Precursor Synthesis



TP-434 Synthesis: A/B Ring Precursor Synthesis

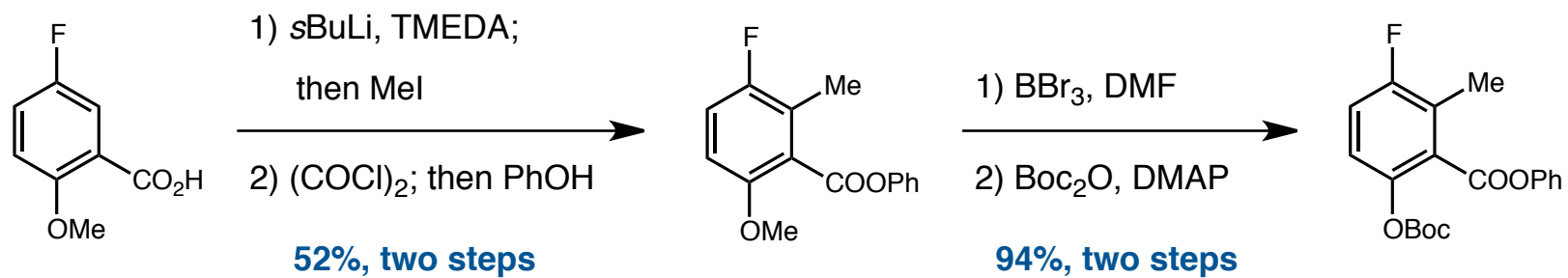


TP-434 Synthesis: A/B Ring Precursor Synthesis

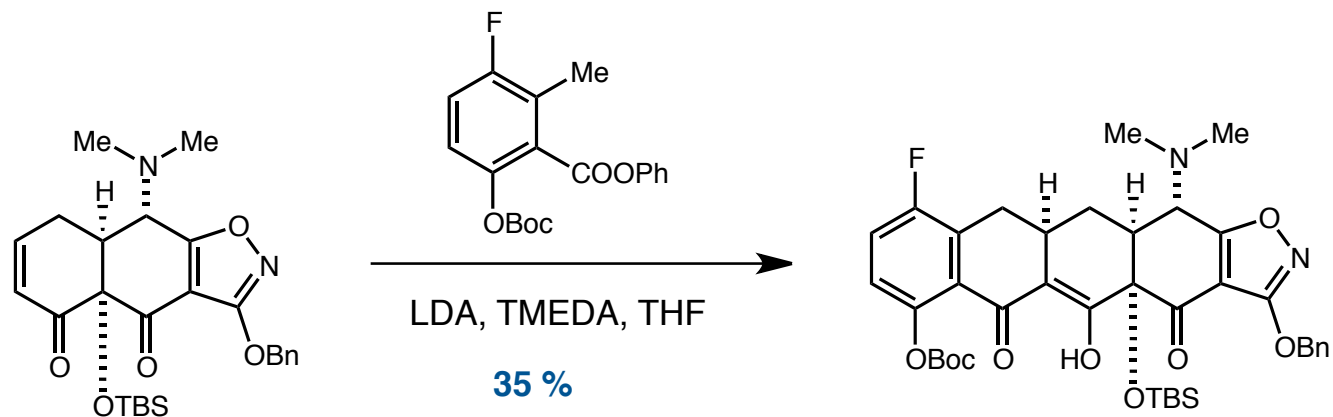


- From Michael-Claisen: 5 steps, 35 %, no chromatographic purification
- Overall: 13% yield from alkyne, 14 steps including all starting materials

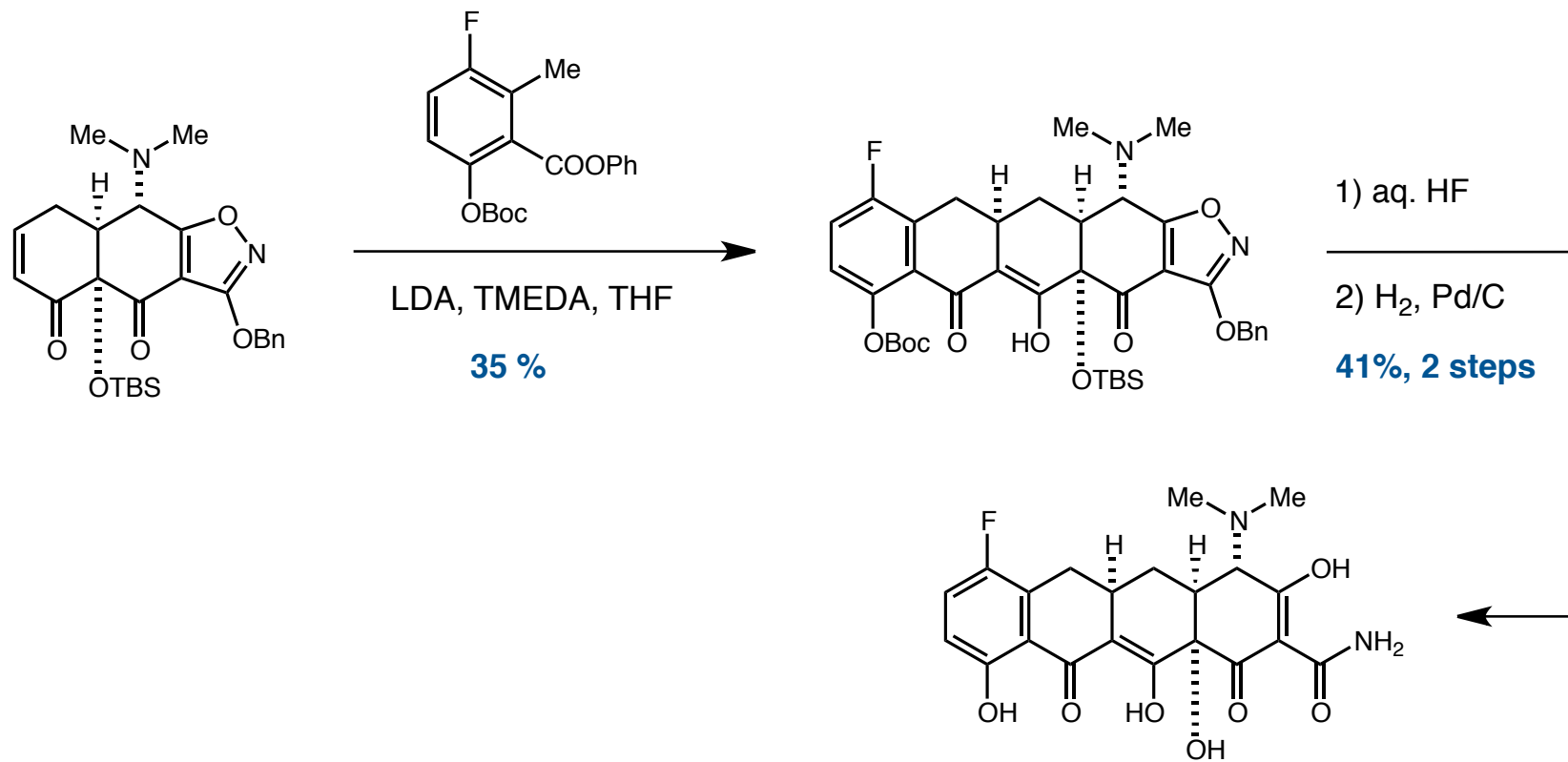
TP-434 Synthesis: C/D Ring Precursor Synthesis



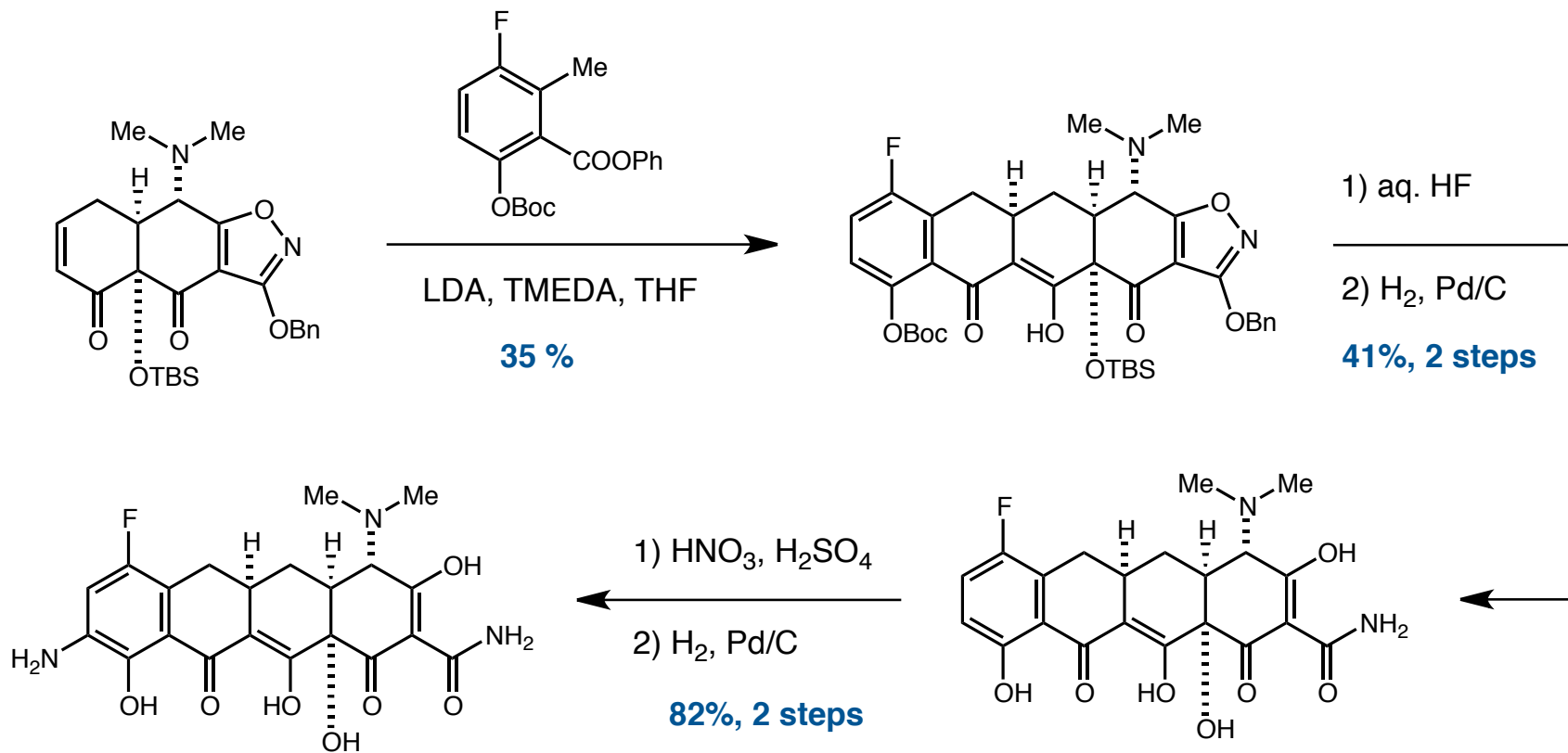
TP-434 Synthesis: Cyclization and Final Steps



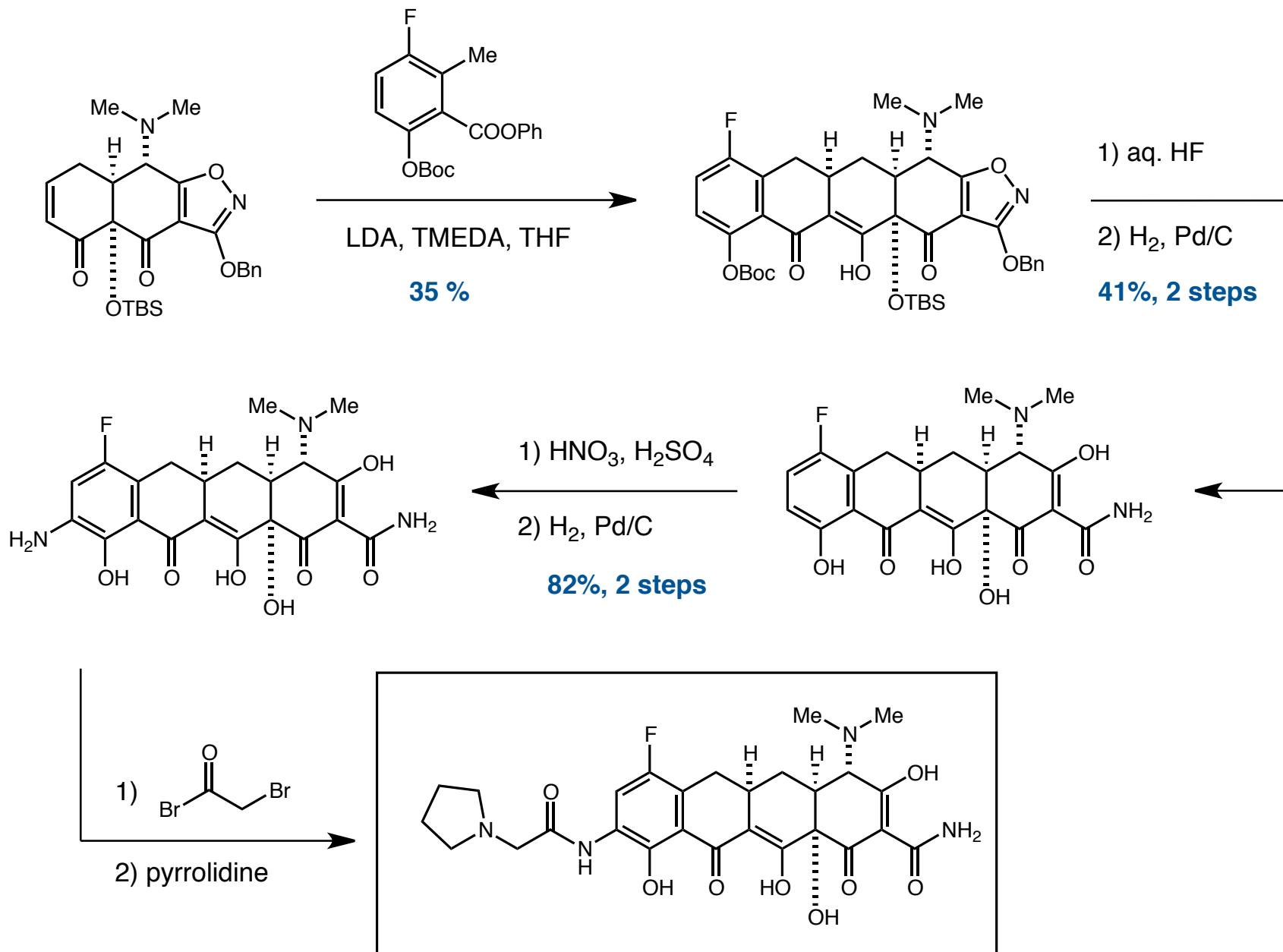
TP-434 Synthesis: Cyclization and Final Steps



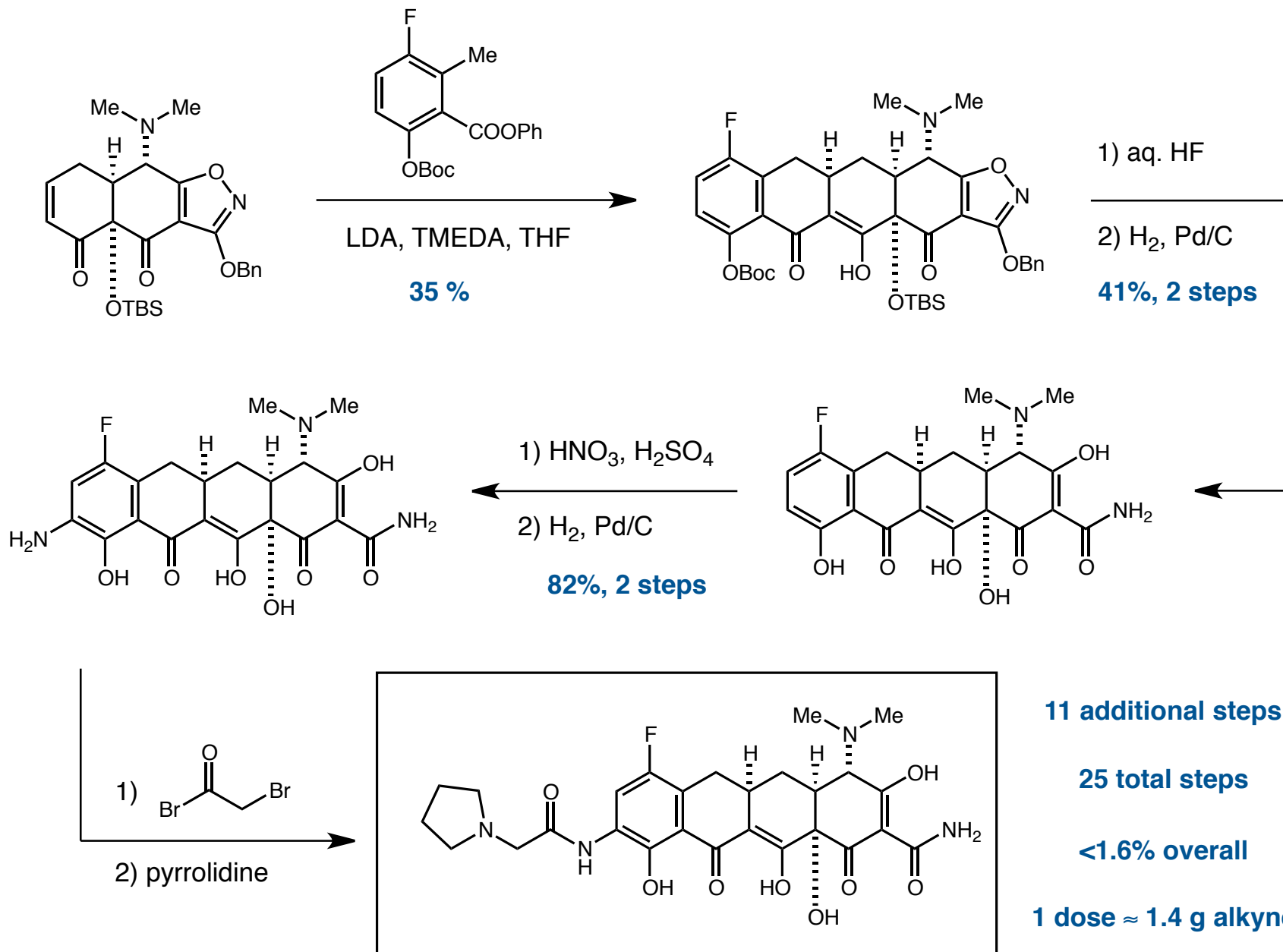
TP-434 Synthesis: Cyclization and Final Steps



TP-434 Synthesis: Cyclization and Final Steps



TP-434 Synthesis: Cyclization and Final Steps



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Recrystallization, Resolution

Utilize Very Robust Chemistry

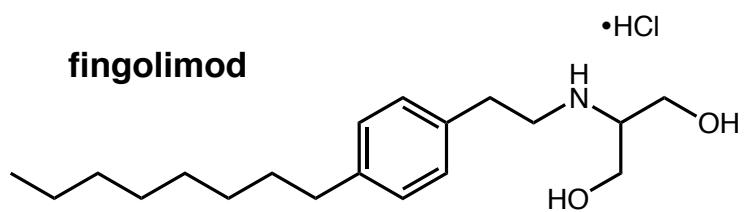
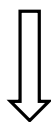
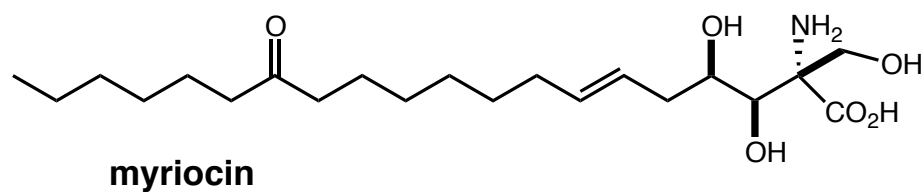
Target Considerations: Development of Analogues and Derviatives

Retain Only Necessary Parts

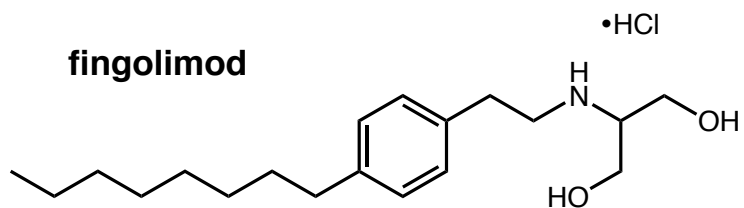
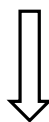
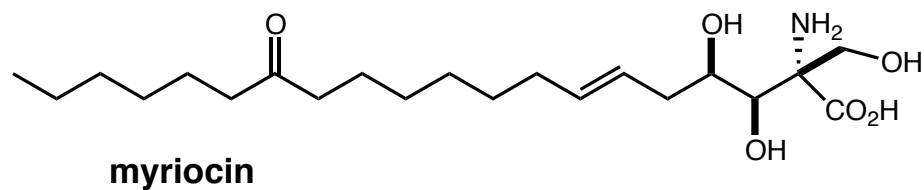
Improve Activity or Properties

Shorten Production Route

Fingolimod: Introduction

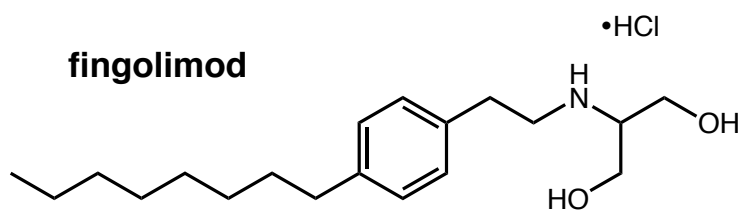
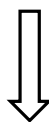
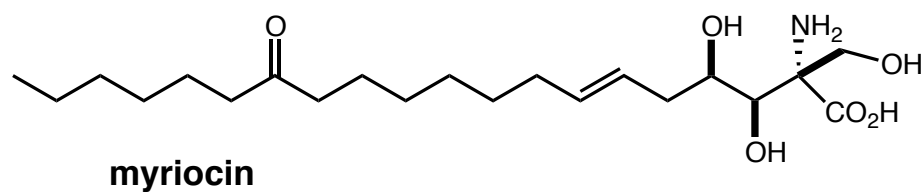


Fingolimod: Introduction



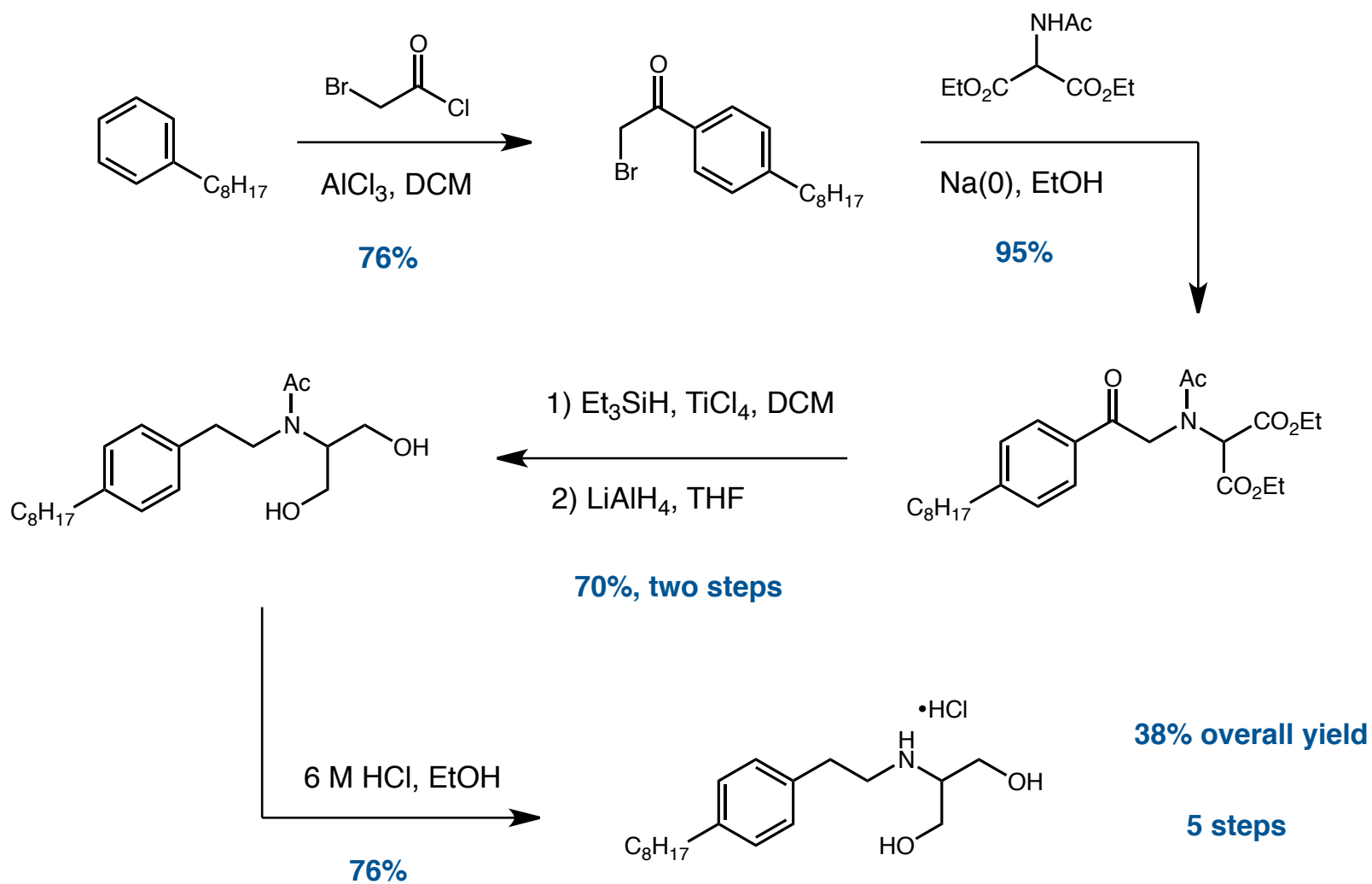
- From thermophilic fungi species
- Isolated in 1994, studied for bioactivity

Fingolimod: Introduction



- From thermophilic fungi species
- Isolated in 1994, studied for bioactivity

Fingolimod: Complete synthesis



Production Considerations: Analogues and Natural Products

Recrystallization, Resolution

Utilize Very Robust Chemistry

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