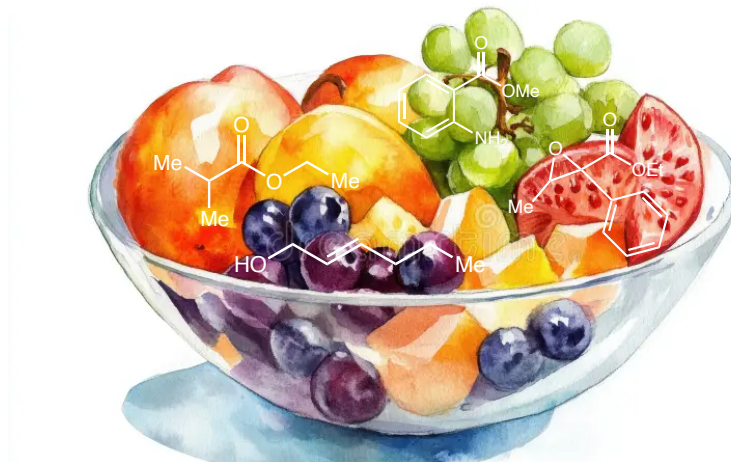


# Food Additives: Flavorings and Sweeteners



Eva Lin  
Literature Talk  
May 9th, 2025

## *What are food additives?*

### **Food additives as defined by the FDA:**

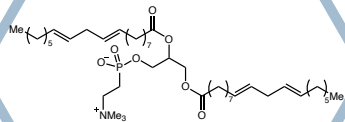
A food additive is defined in Section 201(s) of the FD&C Act **as any substance the intended use of which results or may reasonably be expected to result, directly or indirectly, in its becoming a component or otherwise affecting the characteristic of any food.**

# Categories of food additives

Preservatives



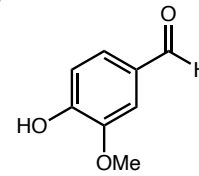
Emulsifiers +  
Stabilizers



Lecithin



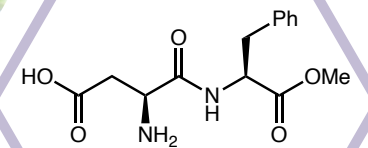
Flavoring  
agents



Vanilin



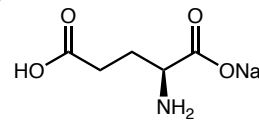
Sweeteners



Aspartame



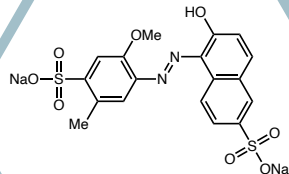
Flavor  
Enhancers



MSG



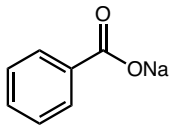
Colorants



Red 40

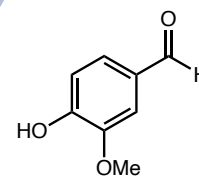


Benzoates



## Categories of food additives

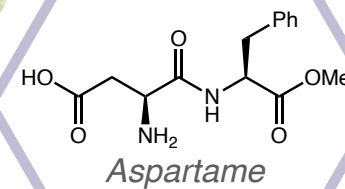
Flavoring  
agents



Vanillin



Sweeteners





## *Outline of Talk*

***What is flavor?***

***Flavorings***

***Sweeteners***

***Health Concerns***

## *Outline of Talk*

***What is flavor?***

*Flavorings*

*Sweeteners*

*Health Concerns*

## *The basic senses*



**Sight**



**Hearing**



**Touch**



**Smell**



**Taste**

# *The basic senses*

## **Chemical senses**

Triggered by direct interactions with specific molecules



**Smell**

**Organ:** Nose (olfactory epithelium in the nasal cavity)

**Stimuli:** Volatile molecules



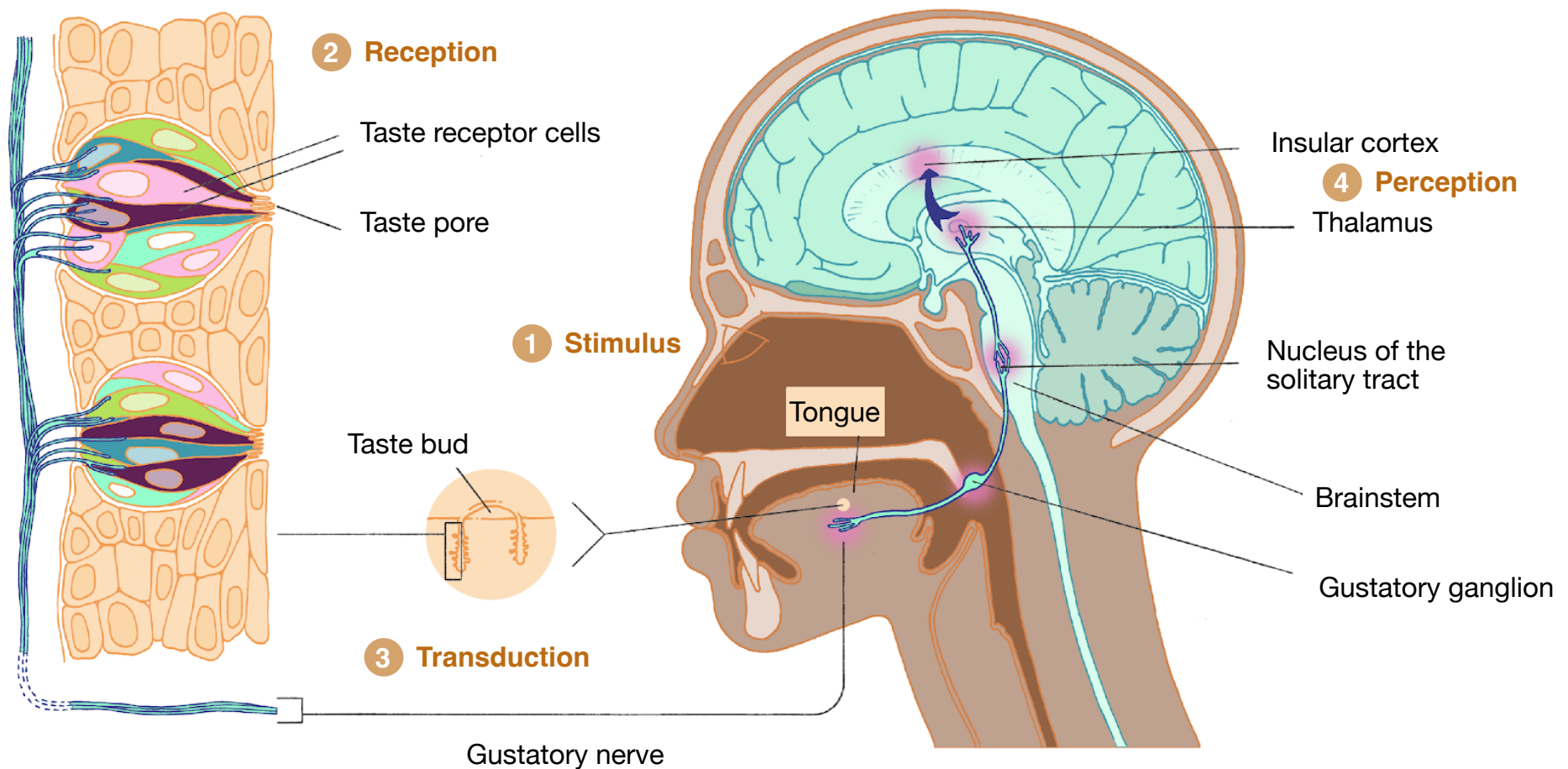
**Taste**

**Organ:** Tongue and parts of the oral cavity (taste buds on papillae)

**Stimuli:** Dissolved chemicals in food and beverages

## The sense of taste

The **gustatory system** is the sensory system responsible for detecting and processing taste



## *The basic tastes and their functions*

***Flavor = Taste + Smell***

- **Taste** (gustation): sour, sweet, bitter, salty, umami
- **Smell** (olfaction): detects volatile compounds in the nose

**Sweet**



Ensures intake of  
carbohydrates for  
energy

**Umami**



Ensures intake of  
proteins for  
energy

**Sour**



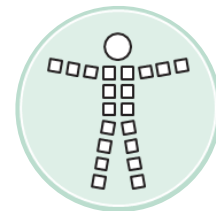
Prevents intake  
of toxic  
substances

**Bitter**



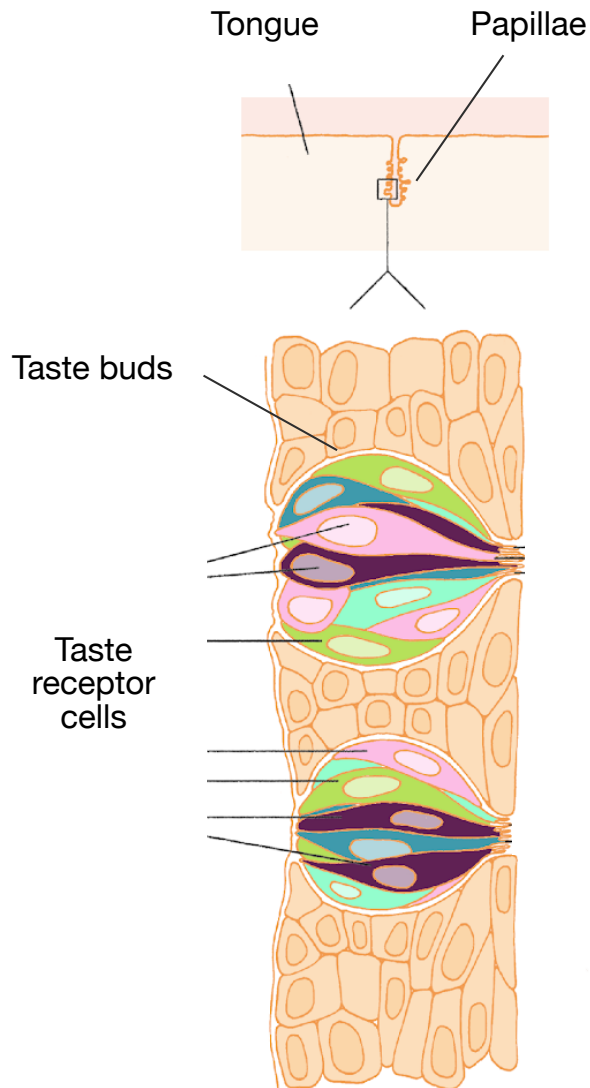
Prevents intake  
of toxic  
substances

**Salty**



Maintain  
electrolyte  
balance

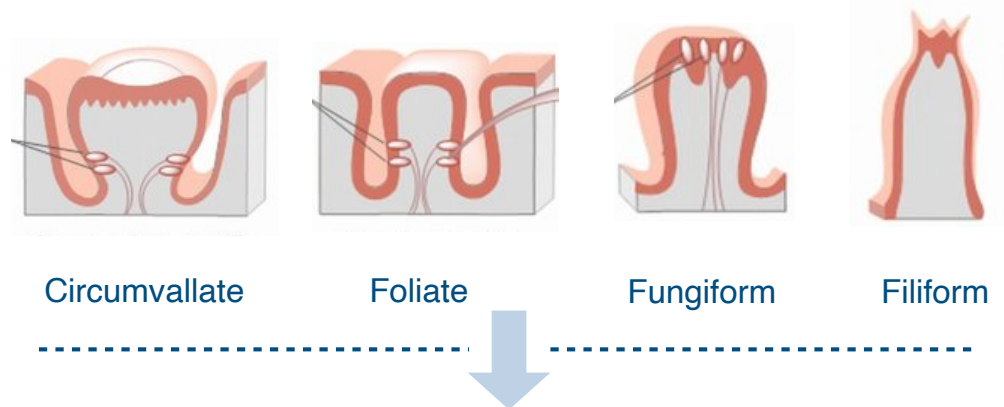
# Taste buds



## Papillae

Visible bumps located on the surface of the tongue

Four major types of papillae  
Different number and functions

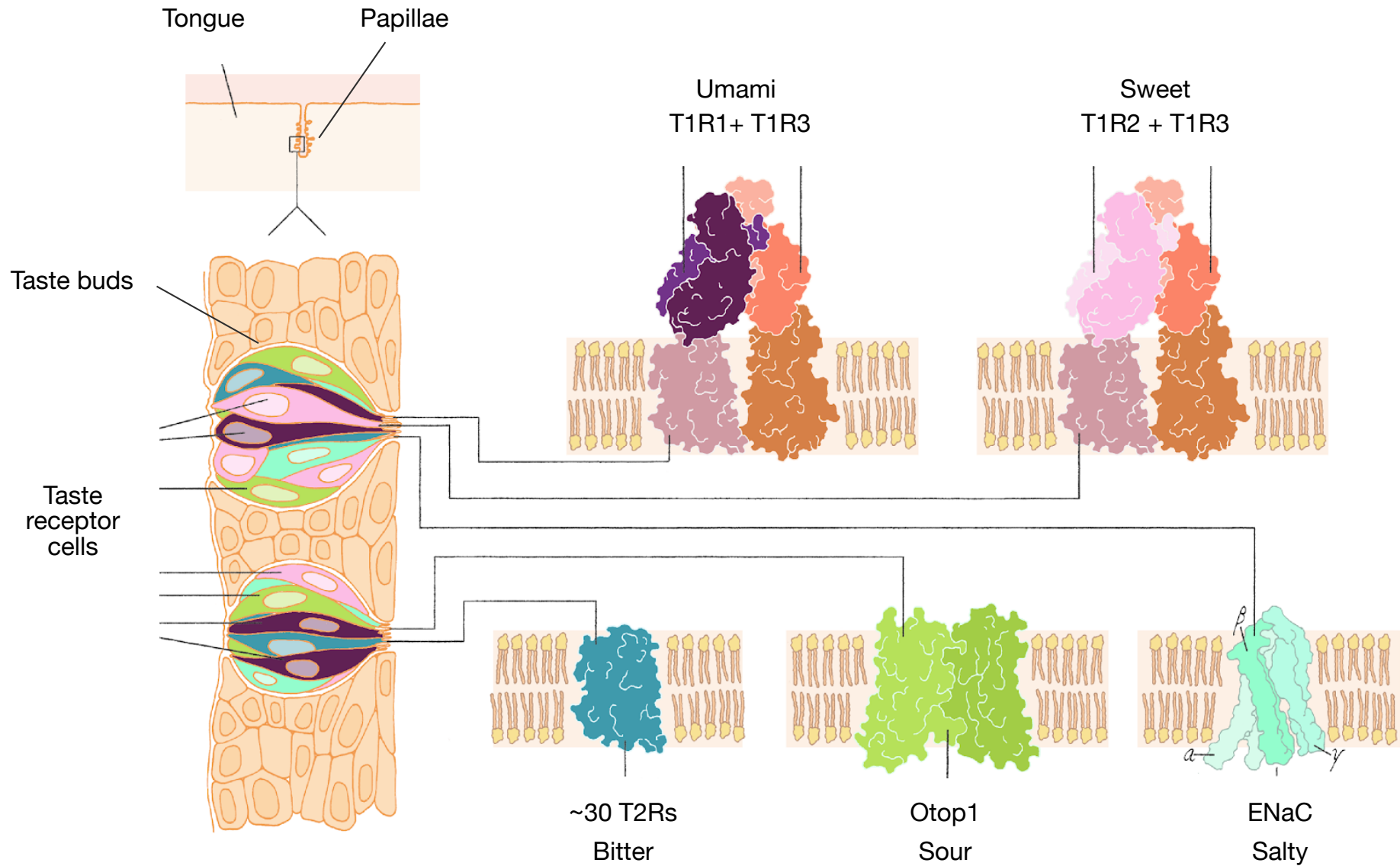


Up to 10,000 taste buds  
Each contain 50-100 taste receptor cells (TRCs)

**3 main types of TRCs: Type I, II, and III**  
**transduction mechanism to identify a taste**

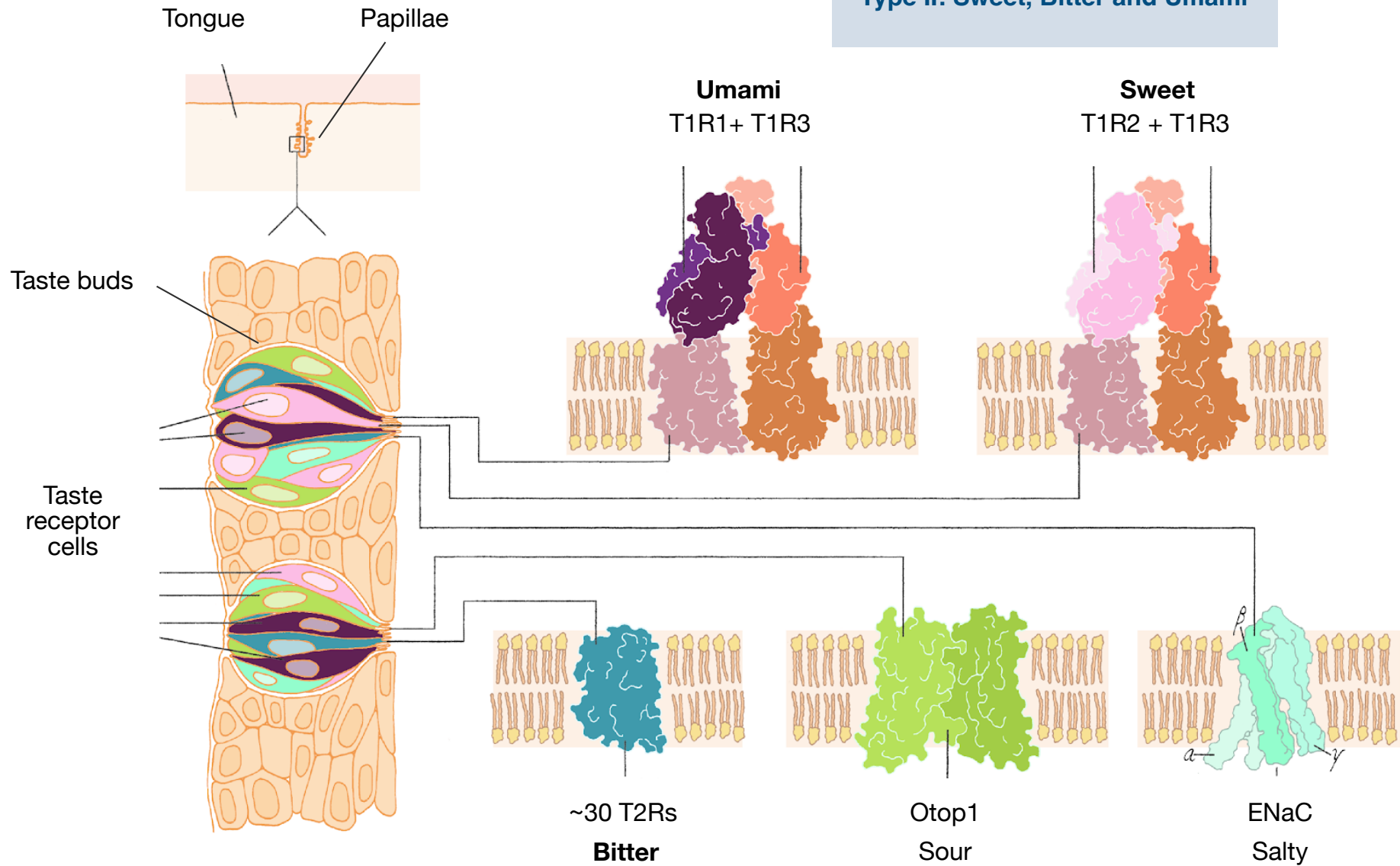


# Taste receptor cells

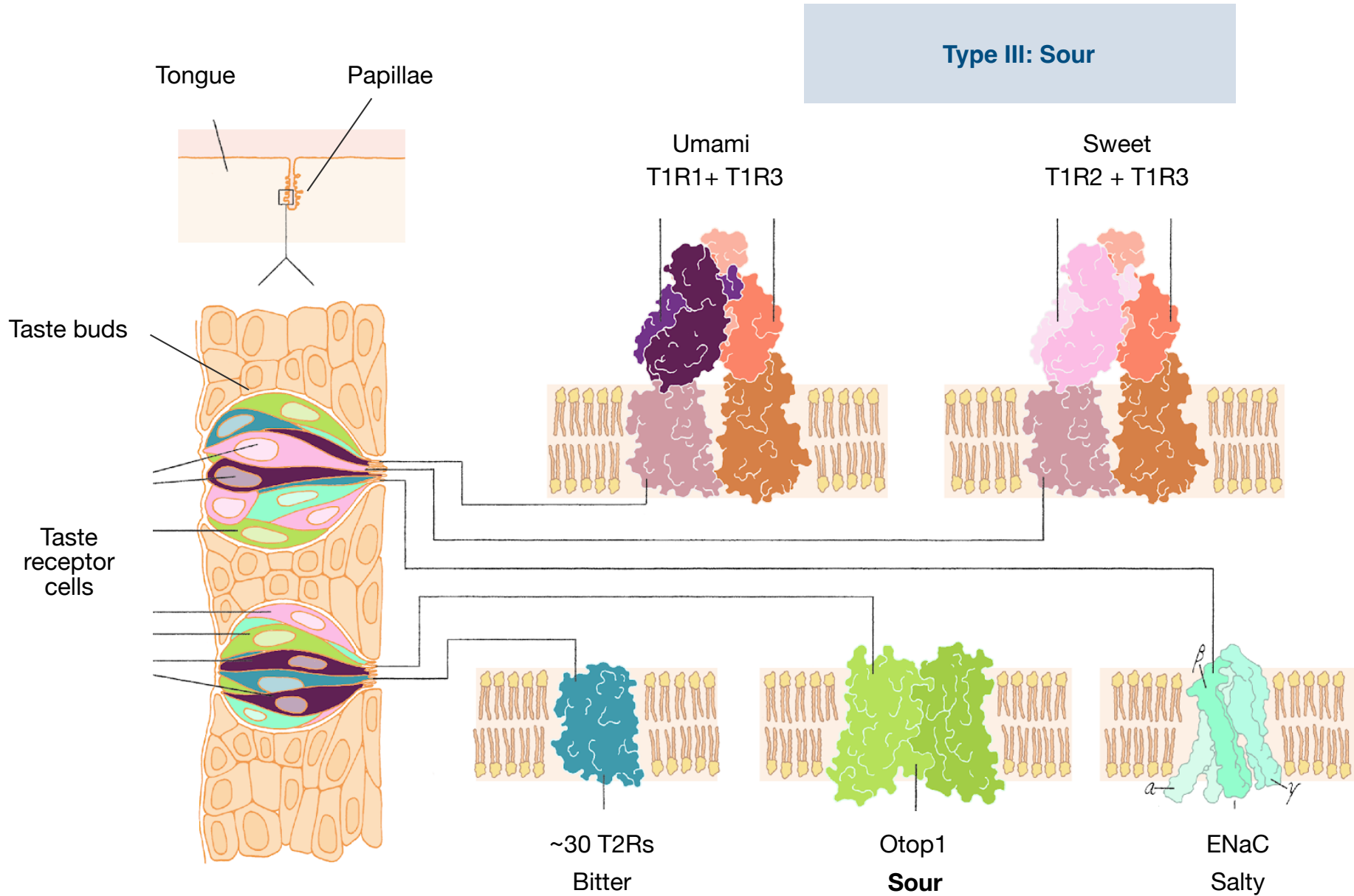


# Taste receptor cells

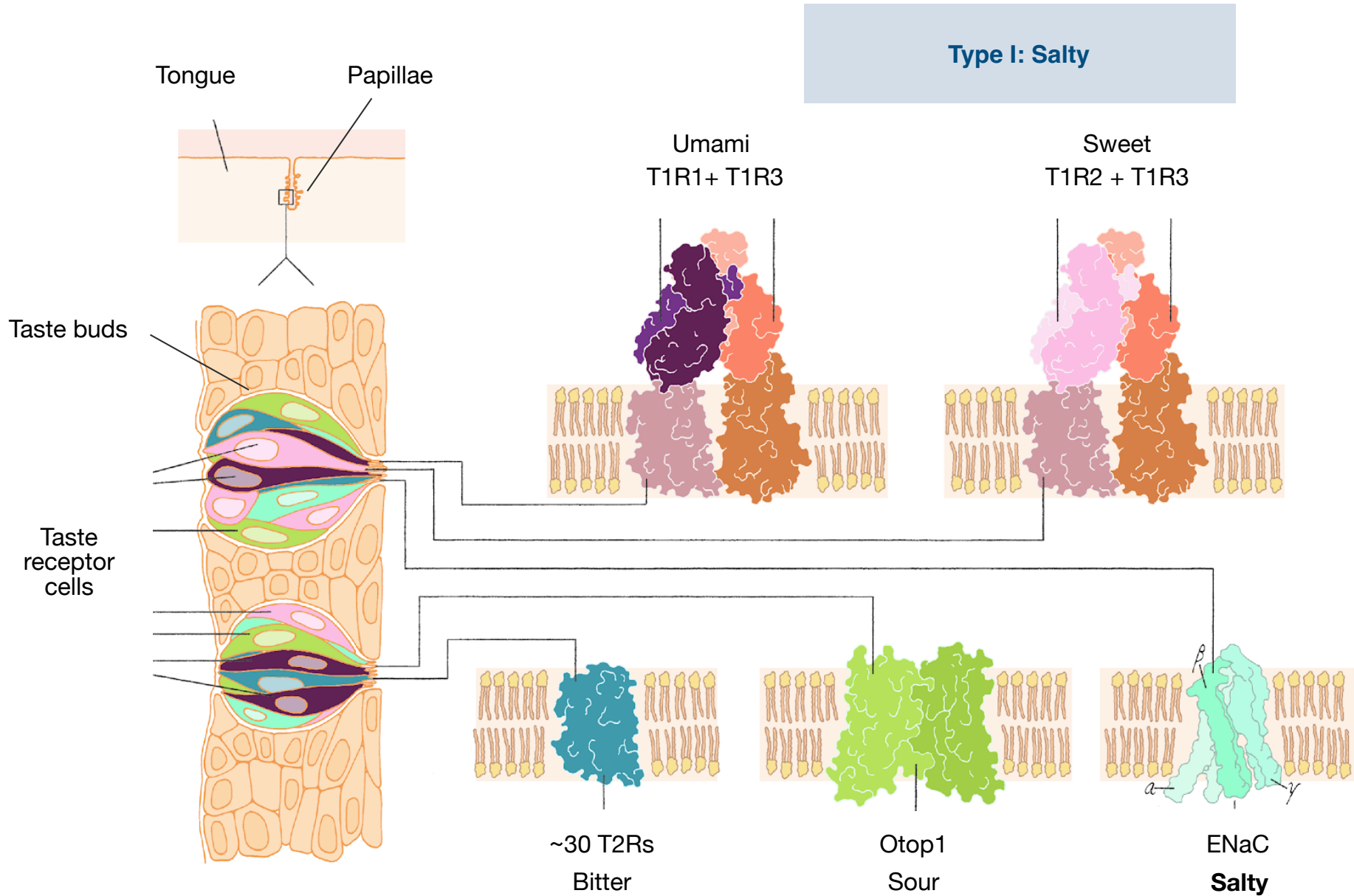
## Type II: Sweet, Bitter and Umami



# Taste receptor cells



# Taste receptor cells



## *Outline of Talk*

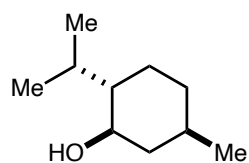
*What is flavor?*

*Flavorings*

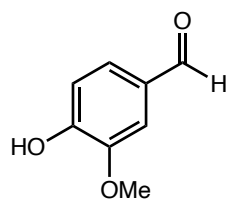
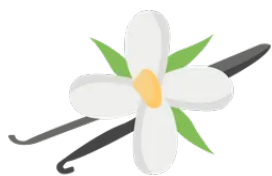
*Sweeteners*

*Health Concerns*

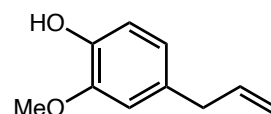
## Common chemicals that flavor foods



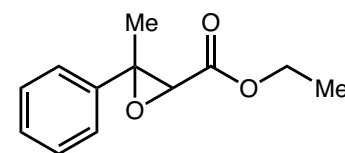
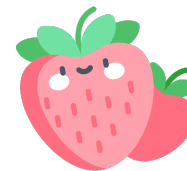
**Menthol**



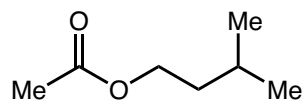
**Vanillin**



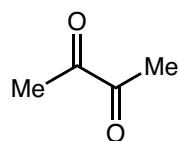
**Eugenol**



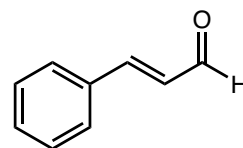
**“Strawberry aldehyde”**



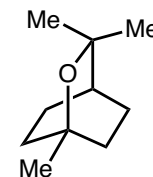
**Isoamyl acetate**



**Diacetyl**



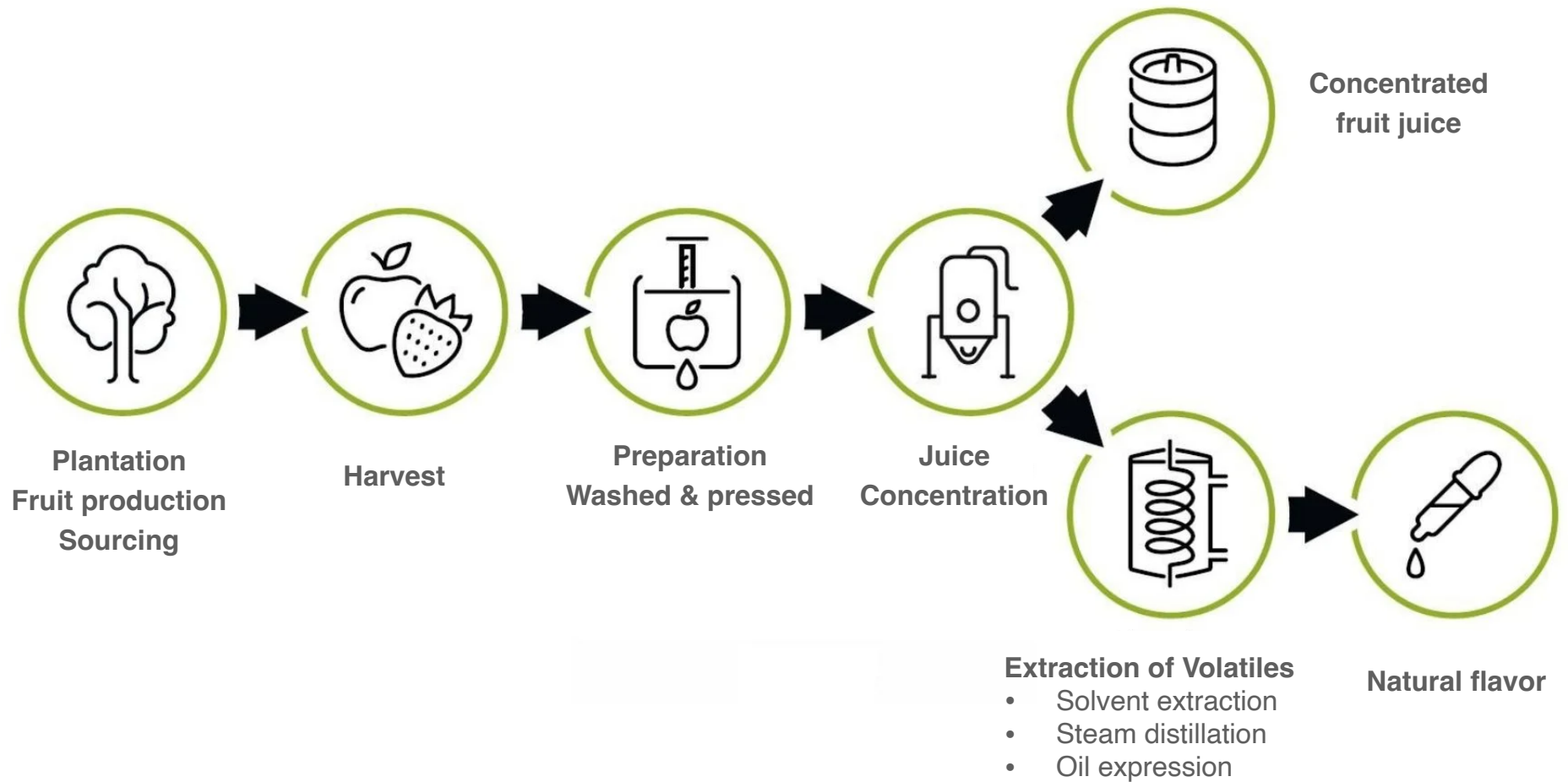
**Cinnamaldehyde**



**Eucalyptol**

## *Differences between artificial, natural, and other added flavors*

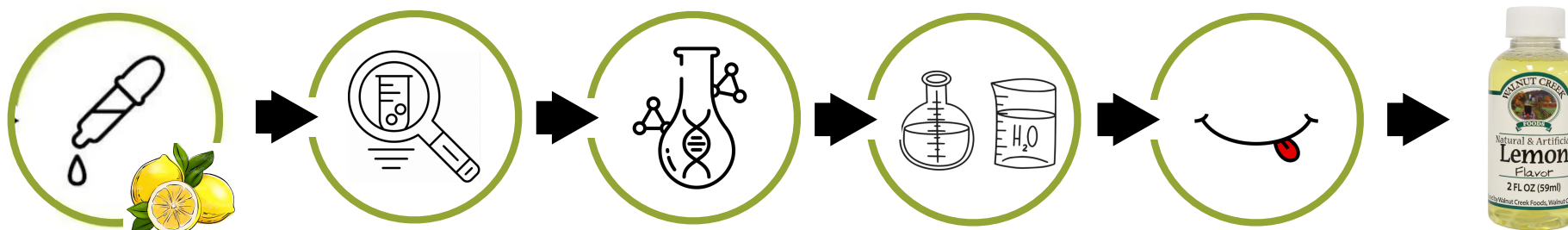
### **Sources of natural flavors- From the named fruit (FTNF) flavors**





## Differences between artificial, natural, and other added flavors

### Development of artificial flavors



Natural flavors

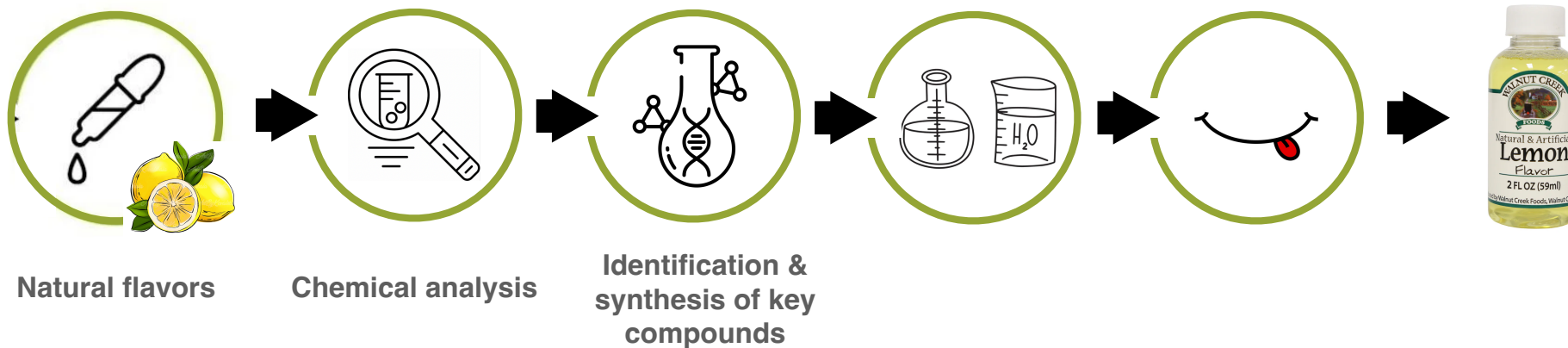
Chemical analysis

- GC-MS (volatile compounds)
- GC-O (identify key aroma compounds)

# Differences between artificial, natural, and other added flavors

## Development of artificial flavors

- Natural lemon contains over 100 volatile compounds, but not all of them contribute equally to its aroma or taste.
- Around 10–20 key aroma-active molecules account for most of what we *perceive* as “lemon.”



# Differences between artificial, natural, and other added flavors

## Development of artificial flavors

- Natural lemon contains over 100 volatile compounds, but not all of them contribute equally to its aroma or taste.
- Around 10–20 key aroma-active molecules account for most of what we *perceive* as “lemon.”



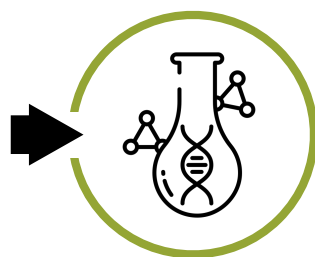
***Formulation is largely a trial-and-error method of chemical analysis done in a lab.***



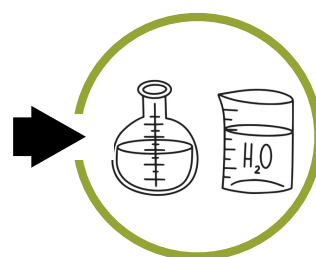
Natural flavors



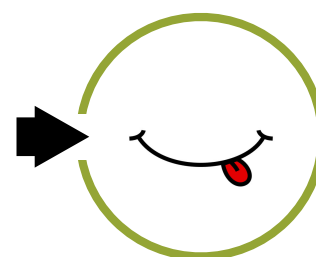
Chemical analysis



Identification & synthesis of key compounds

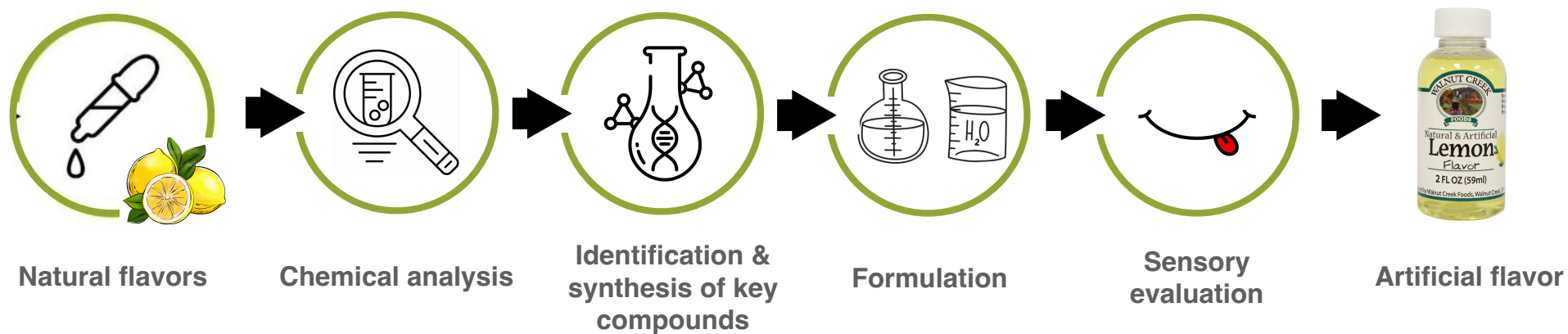


Formulation



# Differences between artificial, natural, and other added flavors

## Development of artificial flavors



# Differences between artificial, natural, and other added flavors

## Development of artificial flavors

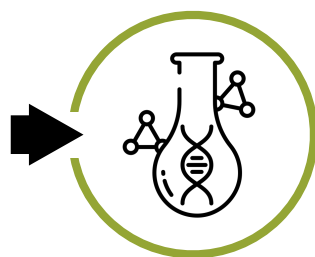
A convincing artificial lemon flavor can be recreated with 5–10 compounds



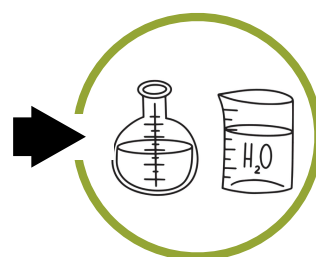
Natural flavors



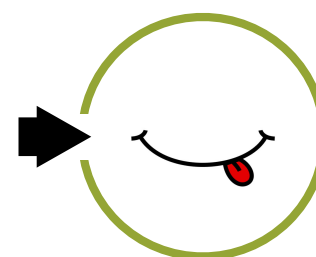
Chemical analysis



Identification & synthesis of key compounds



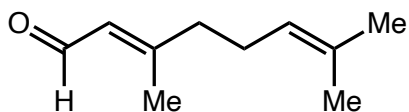
Formulation



Sensory evaluation

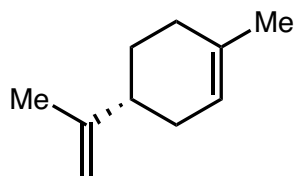


Artificial flavor



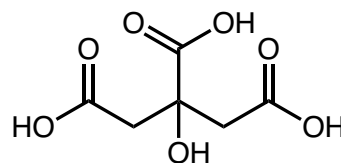
**Citral**

Strong lemon scent



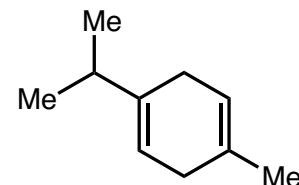
**Limonene**

Citrusy scent



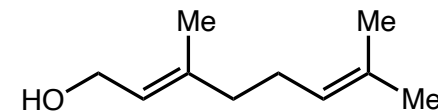
**Citric acid**

Sour taste



**γ-Terpinene**

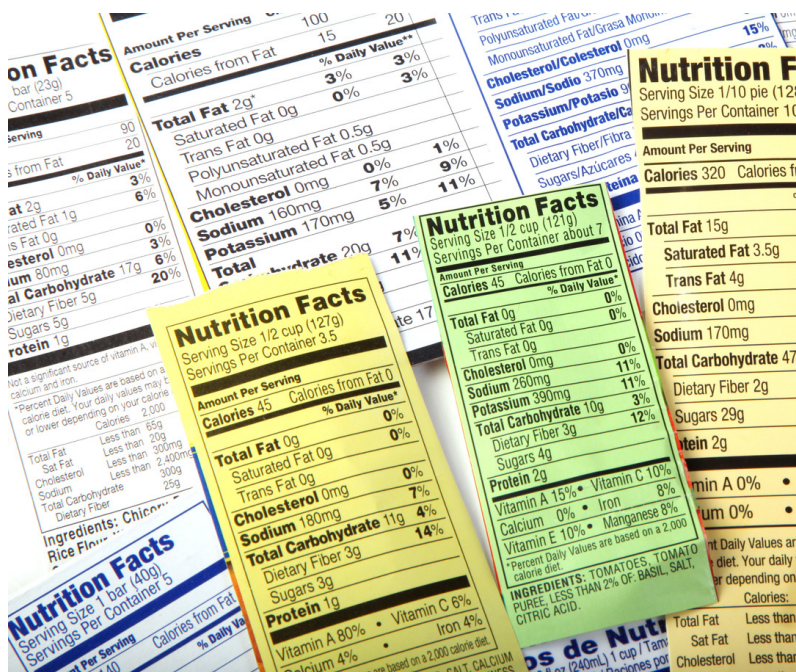
Herbal notes



**Geraniol**

Floral, citrusy

## Understanding flavor labeling



The FDA does not require flavor companies to disclose the individual ingredients of their flavors as long as they've been deemed Generally Recognized As Safe (**GRAS**).

a single flavor can contain 50 to 100 compounds



label to simply disclose whether artificial and/or natural flavors have been used in the product.

## Understanding flavor labeling

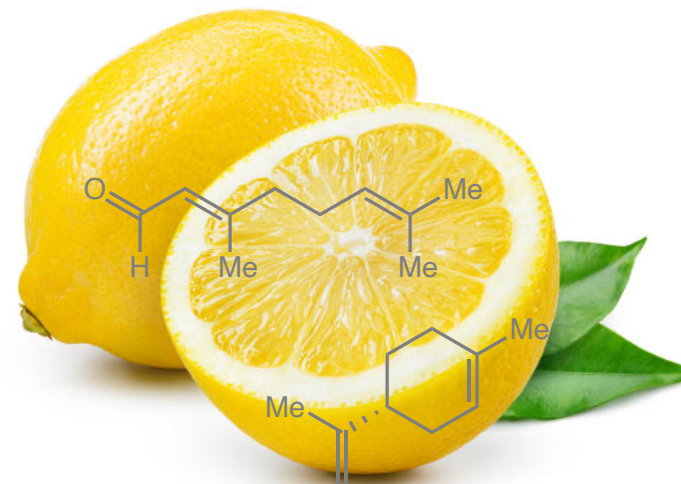
<i>Natural flavor type</i>	<i>Example</i>	<i>Relative cost</i>
----------------------------	----------------	----------------------

### 1 Natural lemon flavor FTNF

- FTNF stands for “from the named fruit”
- All flavor ingredients directly from a lemon



\$\$\$+





## Understanding flavor labeling

<i>Natural flavor type</i>	<i>Example</i>	<i>Relative cost</i>
----------------------------	----------------	----------------------

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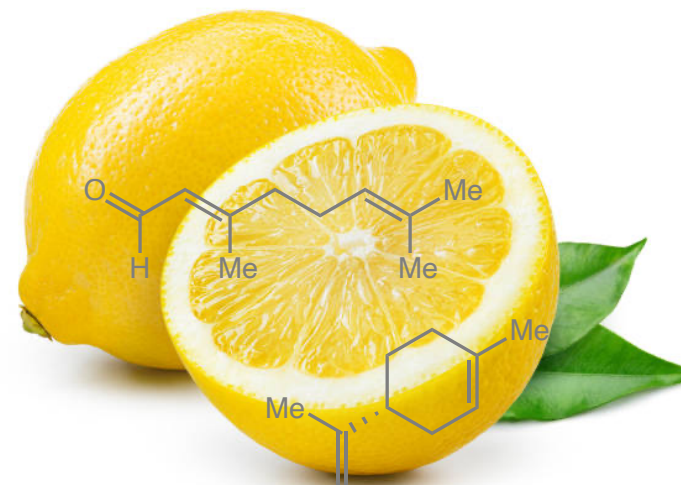
\$\$\$+

### 2 Natural lemon flavor WONF




- WONF stands for “with only natural flavors”
- Contains any amount of a flavor ingredient from lemon (ex. Citric acid) + flavors from other natural sources



\$\$\$



## Understanding flavor labeling

<i>Natural flavor type</i>	<i>Example</i>	<i>Relative cost</i>
<p><b>1 Natural lemon flavor FTNF</b></p> <ul style="list-style-type: none"><li>FTNF stands for “from the named fruit”</li><li>All flavor ingredients directly from a lemon</li></ul>		\$\$\$+
<p><b>2 Natural lemon flavor WONF</b></p> <ul style="list-style-type: none"><li>WONF stands for “with only natural flavors”</li><li>Contains any amount of a flavor ingredient from lemon (ex. Citric acid) + flavors from other natural sources</li></ul>		\$\$\$
<p><b>3 Natural-type flavor for lemon</b></p> <ul style="list-style-type: none"><li>All flavor ingredients from natural sources, but not necessarily derived from a lemon</li><li>ex. citral extracted from lemongrass</li></ul>		\$\$

## *Understanding flavor labeling*

<i>Flavor type</i>	<i>Example</i>	<i>Relative cost</i>
--------------------	----------------	----------------------

### **1 Artificial vanilla flavor**

- Made from synthetic ingredients, often petrochemicals
- Often contain other additives (preservatives, colorants)



<\$

## Understanding flavor labeling

<i>Flavor type</i>	<i>Example</i>	<i>Relative cost</i>
--------------------	----------------	----------------------

### 1 Artificial vanilla flavor

- Made from synthetic ingredients, often petrochemicals
- Often contain other additives (preservatives, colorants)



<\$



#### ***Madagascar vanilla pods (~2% vanillin)***

Dried, cured, and extracted for the production of vanilla extract

***USD 600/kg***



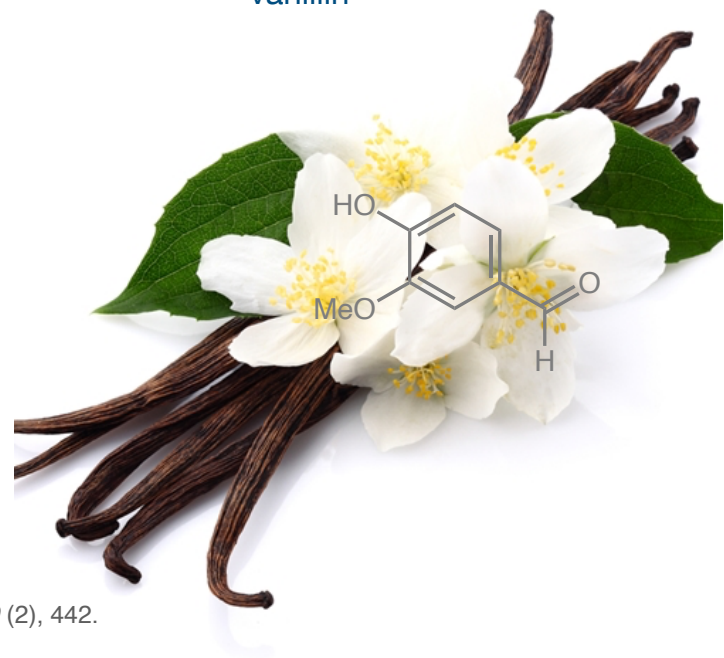
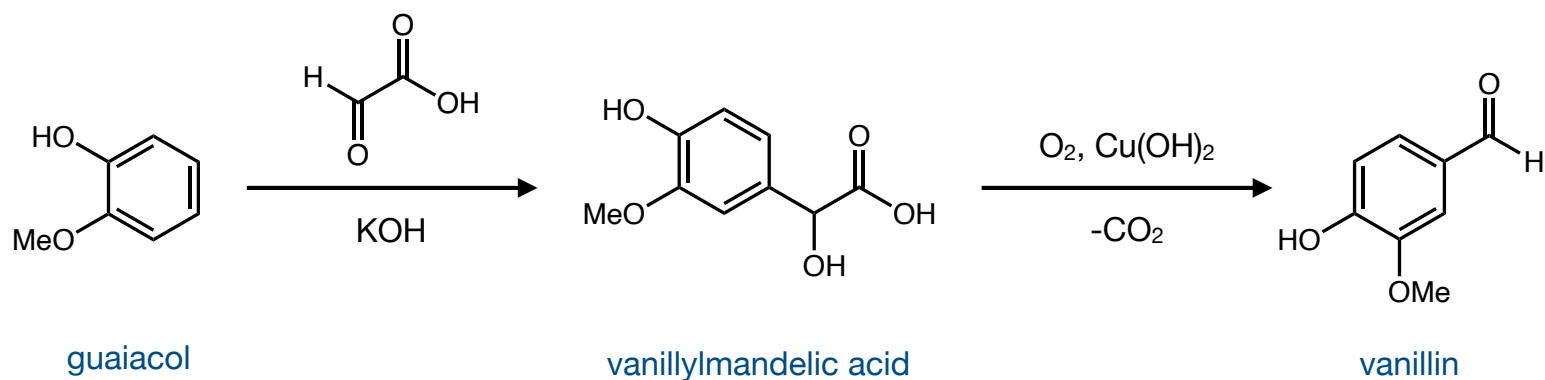
#### ***Synthetic vanillin***

“nature-identical” flavoring



***USD 10-22/kg***

## Synthetic vanillin

**Riedel process:** accounts for 85% of total production of synthetic vanillin

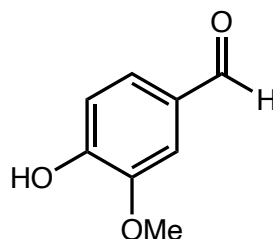


## Understanding flavor labeling

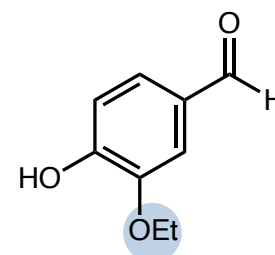
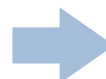
Flavor type	Example	Relative cost
<b>1 Artificial vanilla flavor</b> <ul style="list-style-type: none"><li>Made from synthetic ingredients, often petrochemicals</li><li>Often contain other additives (preservatives, colorants)</li></ul>		<\$
<b>2 Natural and artificial vanilla flavor</b> <ul style="list-style-type: none"><li>Flavor ingredients contain any amount from natural vanilla source and other unnatural sources</li></ul>		\$

## Modifications to nature-identical compounds

**Non-nature identical flavor:**  
Artificial flavors that are not based on a natural compound



**Vanillin**



**Ethyl vanillin**

**3–4x stronger** than natural vanillin

### Ethyl vanillin vs. vanillin:

- Ethyl vanillin has a **higher LogP** (~1.6) than vanillin (~1.2)
- Enhanced binding to hydrophobic pockets in olfactory receptors
- Ethyl vanillin has a lower odor threshold, requiring smaller amounts to achieve the same sensory effect as vanillin

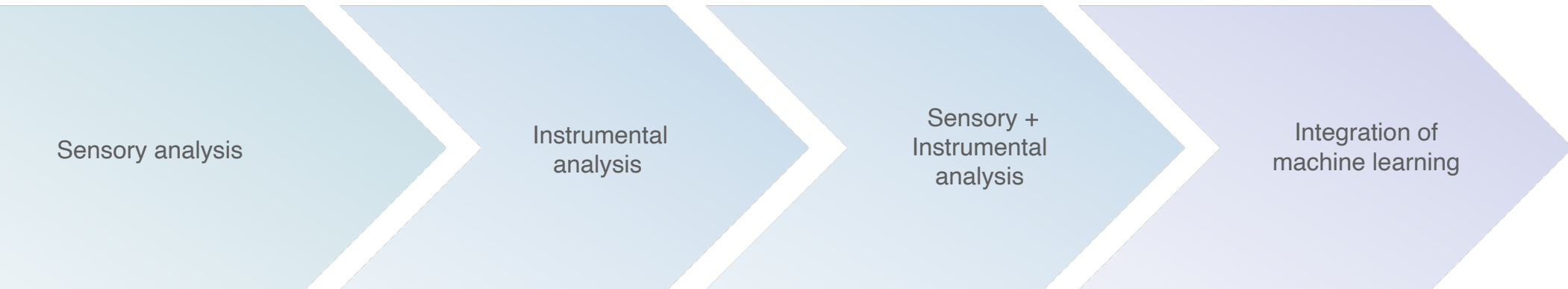


*It delivers a more intense, longer-lasting vanilla aroma, making it especially valuable in flavor formulations.*

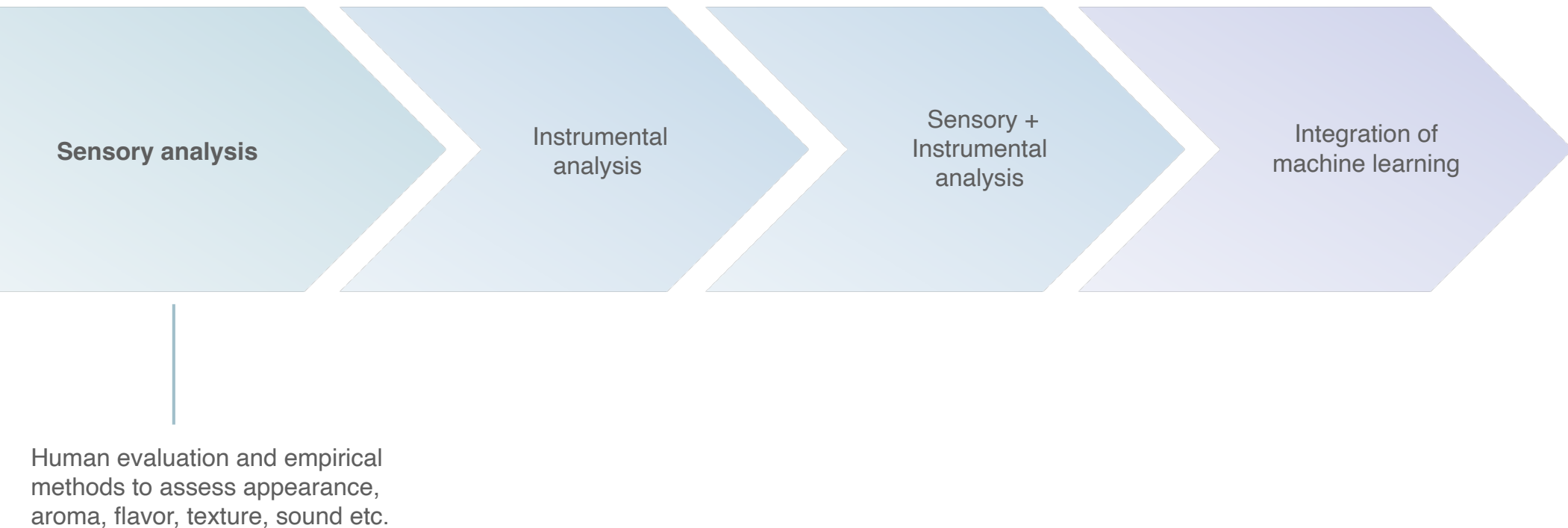




## *The evolution of food flavor analysis*



## *The evolution of food flavor analysis*

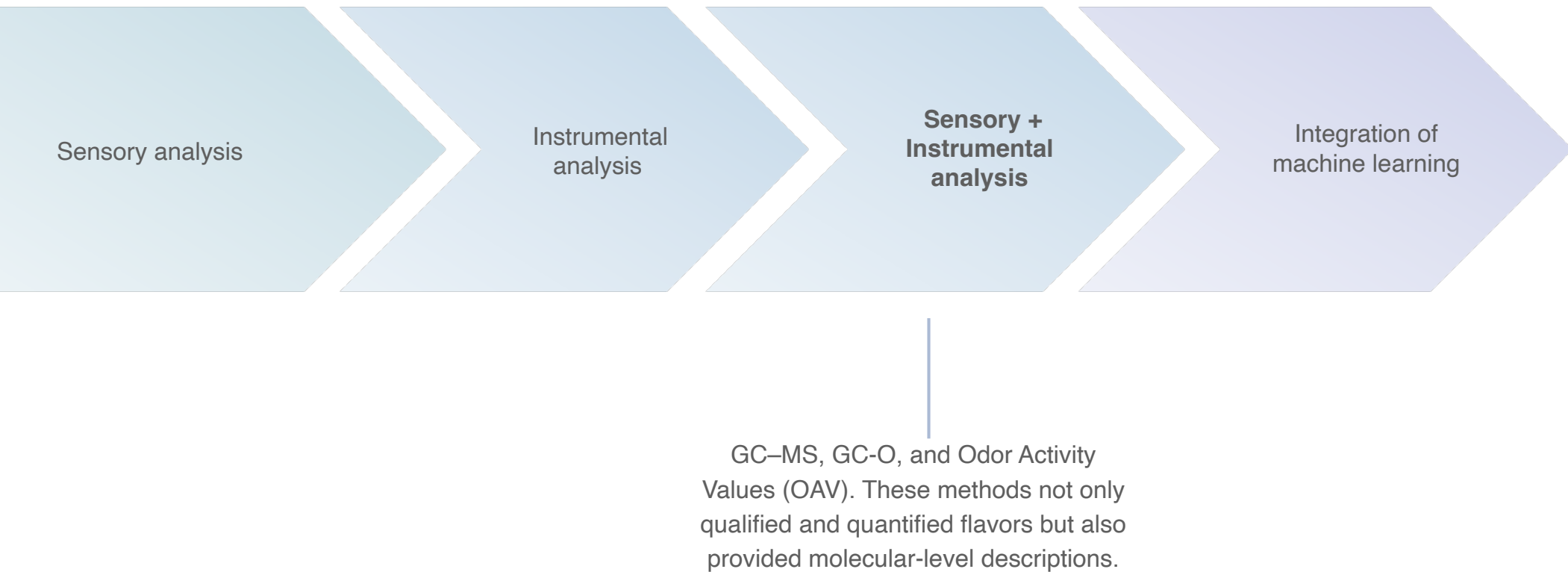


## *The evolution of food flavor analysis*

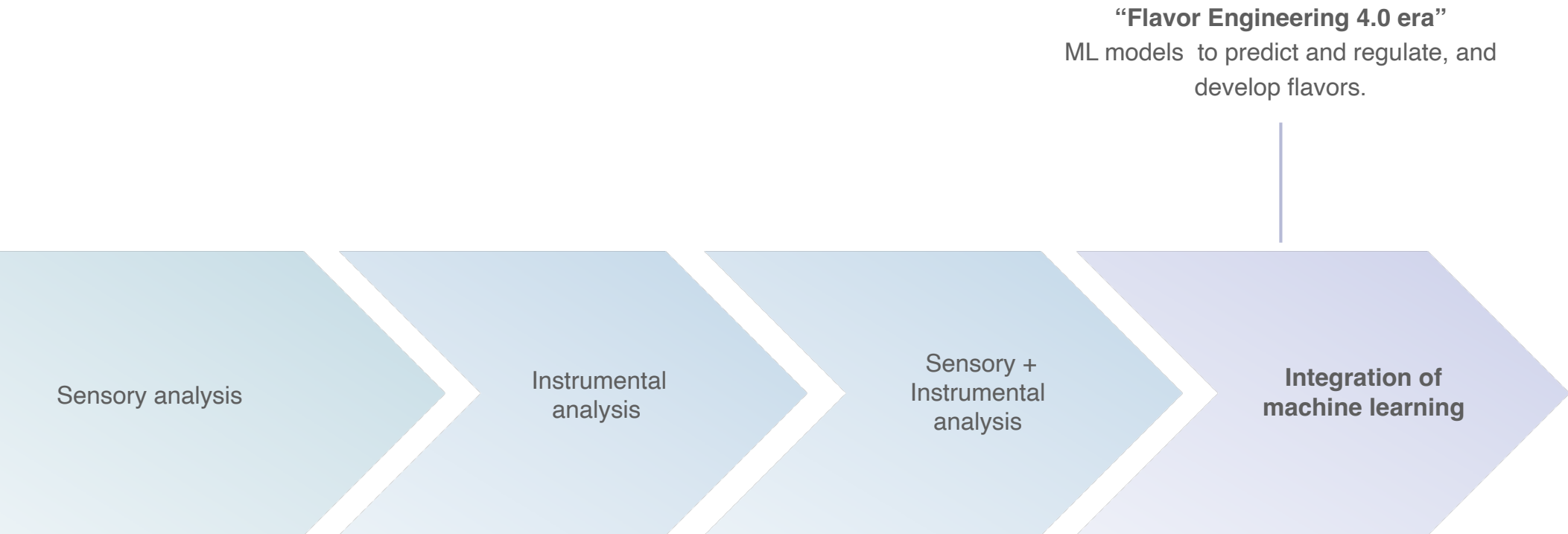
Chromatographic techniques such as GC, LC, IMS, FIDs, and TCDs emerging as the predominant methods.



## *The evolution of food flavor analysis*

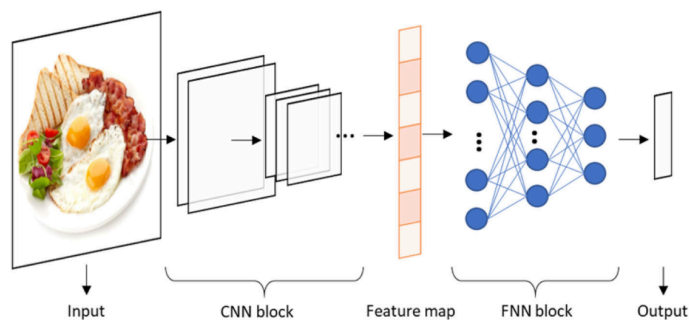


## *The evolution of food flavor analysis*



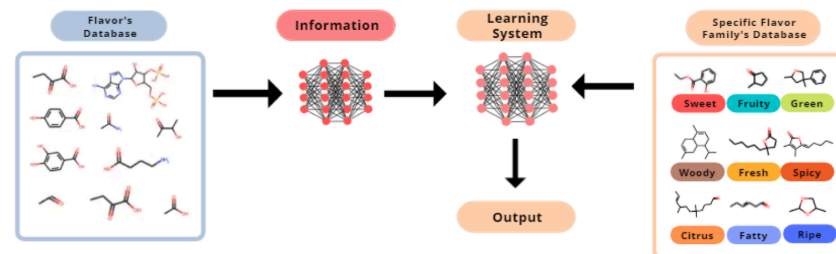
## Examples of artificial intelligence in flavor engineering

### Deep Learning



food recognition, calorie estimation,  
quality detection

### Scientific Machine Learning (SciML)



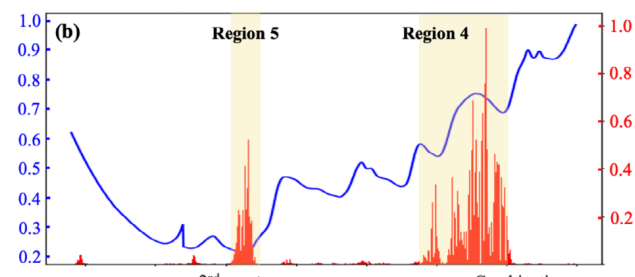
molecular design for flavor-based  
product development

### Quantitative Structure-Odour Relationship (QSOR) model + ML

Molecular structure	Odor descriptors
	Buttery; Coconut; Creamy; Oily; Sweet.
	Apple; Fruity; Green; Sweet.
	Cocoa; Coffee; Nut; Potato; Roasted.
...	...

predict wine aroma

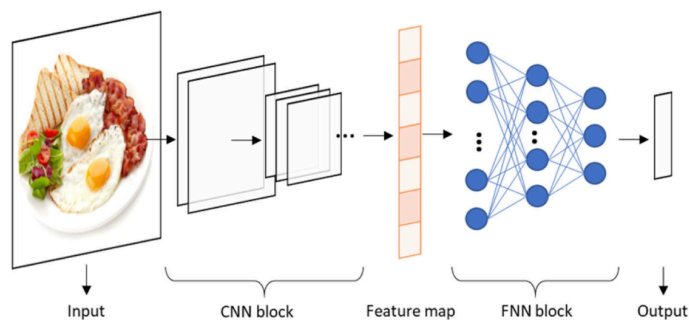
### Deep Learning + Machine Learning



predict the flavors of specialty coffee

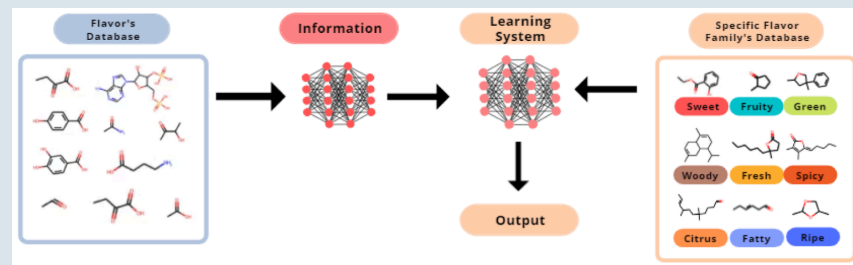
## Examples of artificial intelligence in flavor engineering

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food recognition, calorie estimation,  
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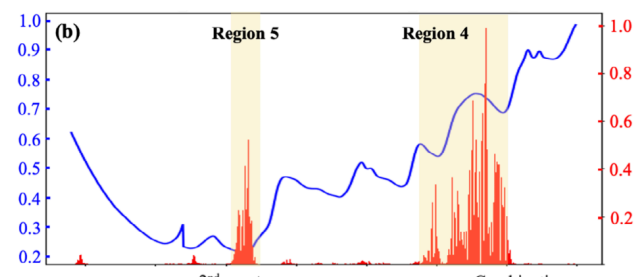
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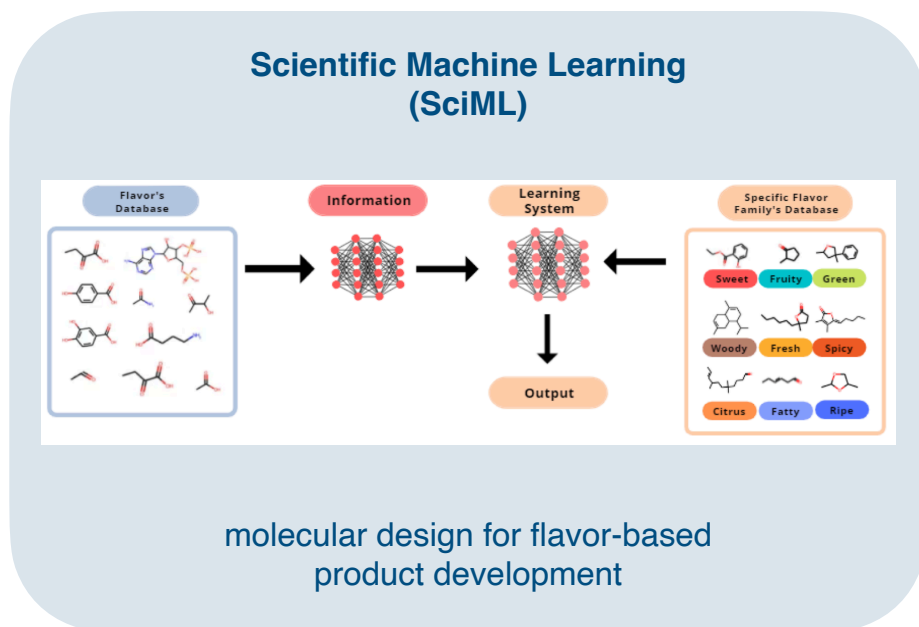
predict wine aroma

### Deep Learning + Machine Learning



predict the flavors of specialty coffee

## Examples of artificial intelligence in flavor engineering



**Idelfonso B. R. Nogueira**

Associate Professor

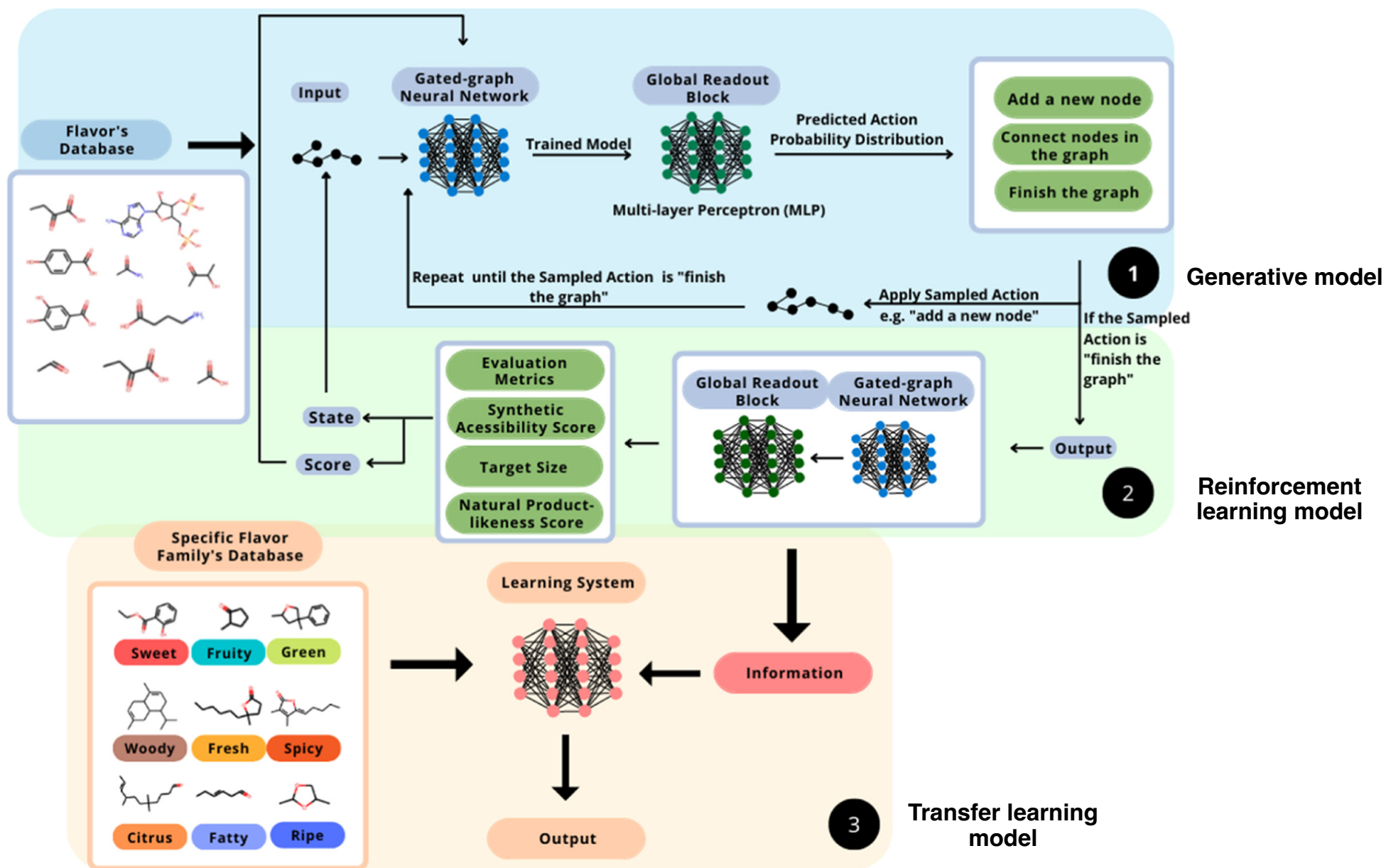
Department of Chemical Engineering

Norwegian University of Science and Technology

**AiP<sub>2</sub>S<sub>2</sub>** – Artificial Intelligence-powered Products, Processes, Scales, and Systems



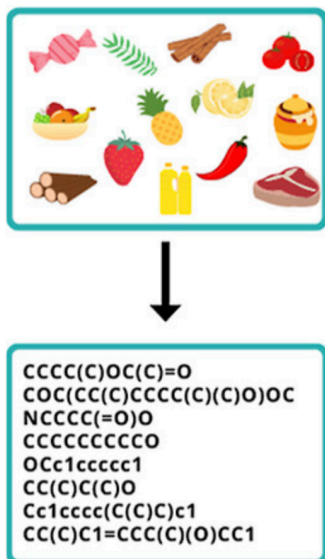
# SciML molecular design for flavor development



# Database Curation

## Layers 1 & 2: Generative + Reinforcement Learning

### General database

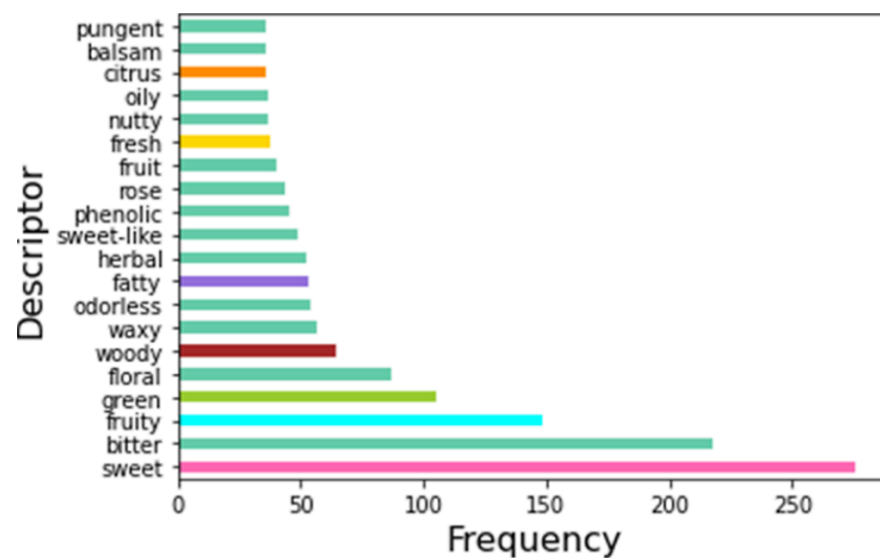


Contains **3,613 molecules** from FlavorDB

Each molecule entry includes:

- PubChem ID
- Chemical name
- **Flavor descriptors**
- **Canonical SMILES**

### Top 20 most frequent flavor descriptors



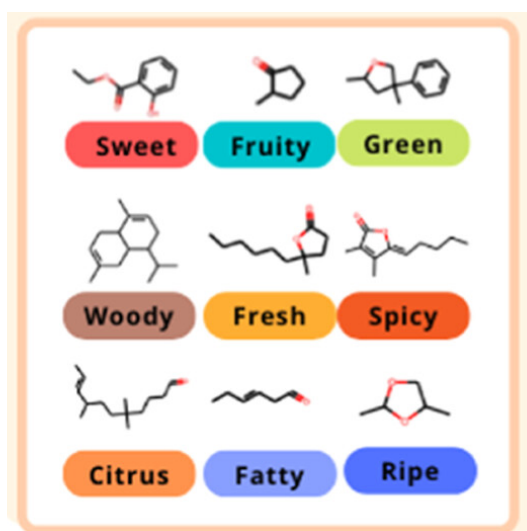
Total of **417** different flavor descriptors

- model learns general structure–property relationships
- design realistic molecules with desirable sensory properties

# Database Curation

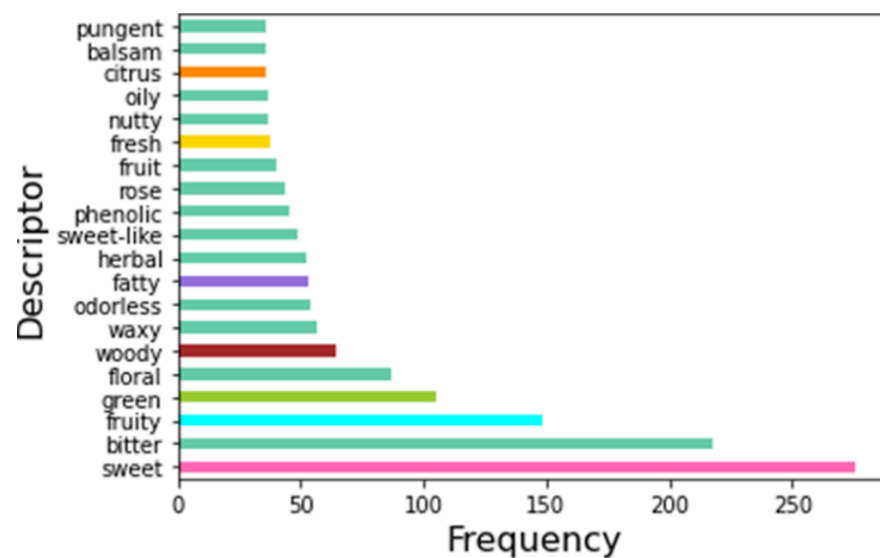
## Layers 3: Transfer Learning

### 9 flavor family subdatabases



- Extracted from general database
- Flavor-specific dataset used for transfer learning had around **100 molecules each**
- Model is able to generate molecules that are tailored to a particular sensory profile — rather than broadly flavor-active.

### Top 20 most frequent flavor descriptors

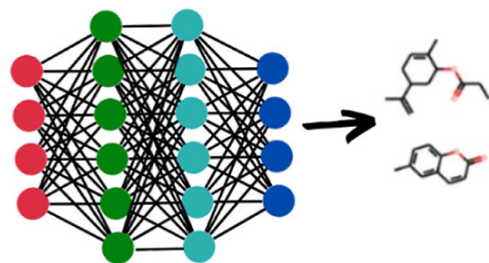


**7 of the 9** target families are among the top 20 most common descriptors

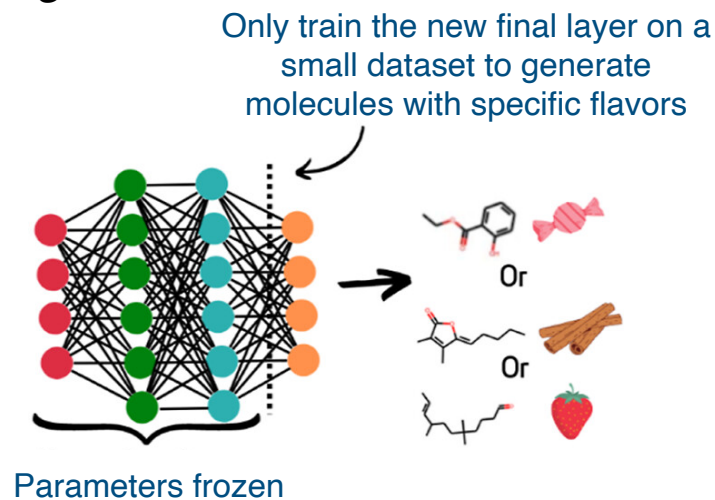
*spicy and ripe are underrepresented*

## Transfer learning

Original “pre-trained” network  
Trained for generating  
molecules of flavors



Transfer Learning



### Evaluation metrics to assess quality of generated molecules

- Synthetic accessibility (SA) score < 3
- Natural product-likeness (NP) score > 0

### Summary of results

- For all 9 flavor descriptors, over 50% of generated molecules met at least one of the two target metrics
- In 6 out of 9 descriptors, over 50% of the molecules met both criteria simultaneously
- Fruity had the highest percentage of optimal molecules, indicating strong model performance
- Spicy had the lowest, reflecting greater molecular complexity and scarce training data

## Generated Molecule Assessment Results for the Fruity, Sweet, and Spicy Descriptors

	flavor descriptor	categories	number of molecules	percentage of molecules (%)
High performance	fruity	valid molecules	93	94.90
		invalid molecules	4	4.08
		existing	91	92.86
		nonexisting	2	2.04
		used in the flavor industry	87	88.78
		used in the flavor industry as fruity	76	77.55
		not yet used in the flavor industry	5	5.10
Medium performance	Sweet	valid molecules	97	98.98
		invalid molecules	2	2.04
		existing	96	97.96
		nonexisting	1	1.02
		used in the flavor industry	91	92.86
		used in the flavor industry as sweet	70	71.43
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Low performance	spicy	valid molecules	96	97.96
		invalid molecules	3	3.06
		existing	92	93.88
		non-existing	3	3.06
		used in the flavor industry	82	83.67
		used in the flavor industry as spicy	70	71.43
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### Summary of results

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- Approx. 100 molecules obtained through SciML for each descriptor
- 83–92% of the generated molecules are already used in the flavor industry



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- Only 1–3% were completely novel



**deep transfer learning can be utilized to obtain molecules for flavor-based products without requiring new synthesis.**

## *Outline of Talk*

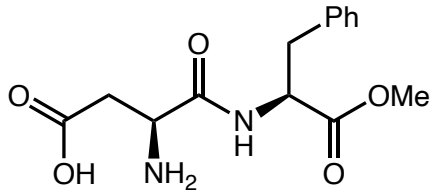
*What is flavor?*

*Flavorings*

***Sweeteners***

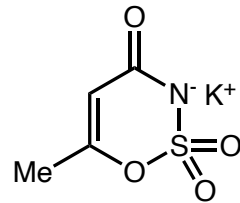
*Health Concerns*

## *FDA approved artificial sweeteners*



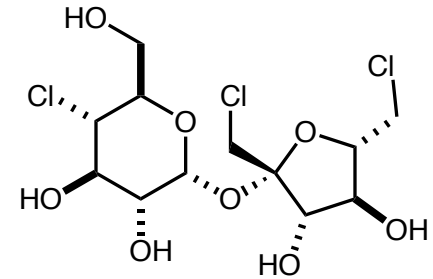
**Aspartame**

Approval in 1981



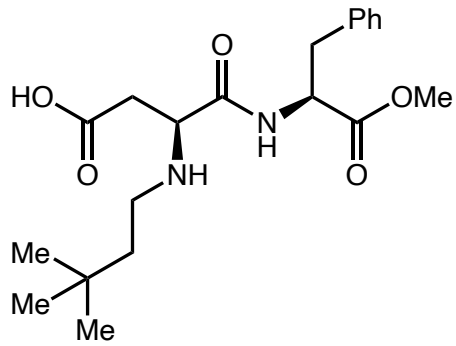
**Acesulfame potassium  
(Ace-K)**

Approval in 1988



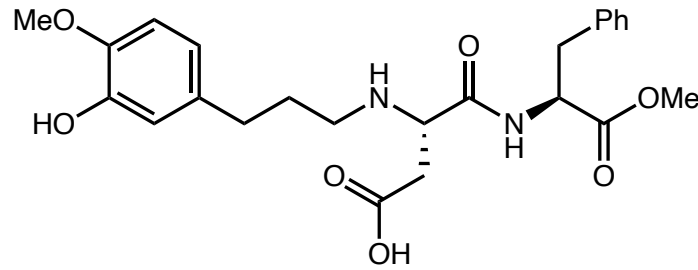
**Sucralose**

Approval in 1988



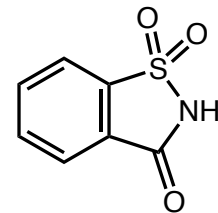
**Neotame**

Approval in 2002



**Advantame**

Approval in 2014



**Saccharin**

Approval in 1879

## *FDA approved artificial sweeteners*



### **Aspartame**

Approval in 1981



### **Acesulfame potassium (Ace-K)**

Approval in 1988



### **Sucralose**

Approval in 1988



### **Neotame**

Approval in 2002



### **Advantame**

Approval in 2014



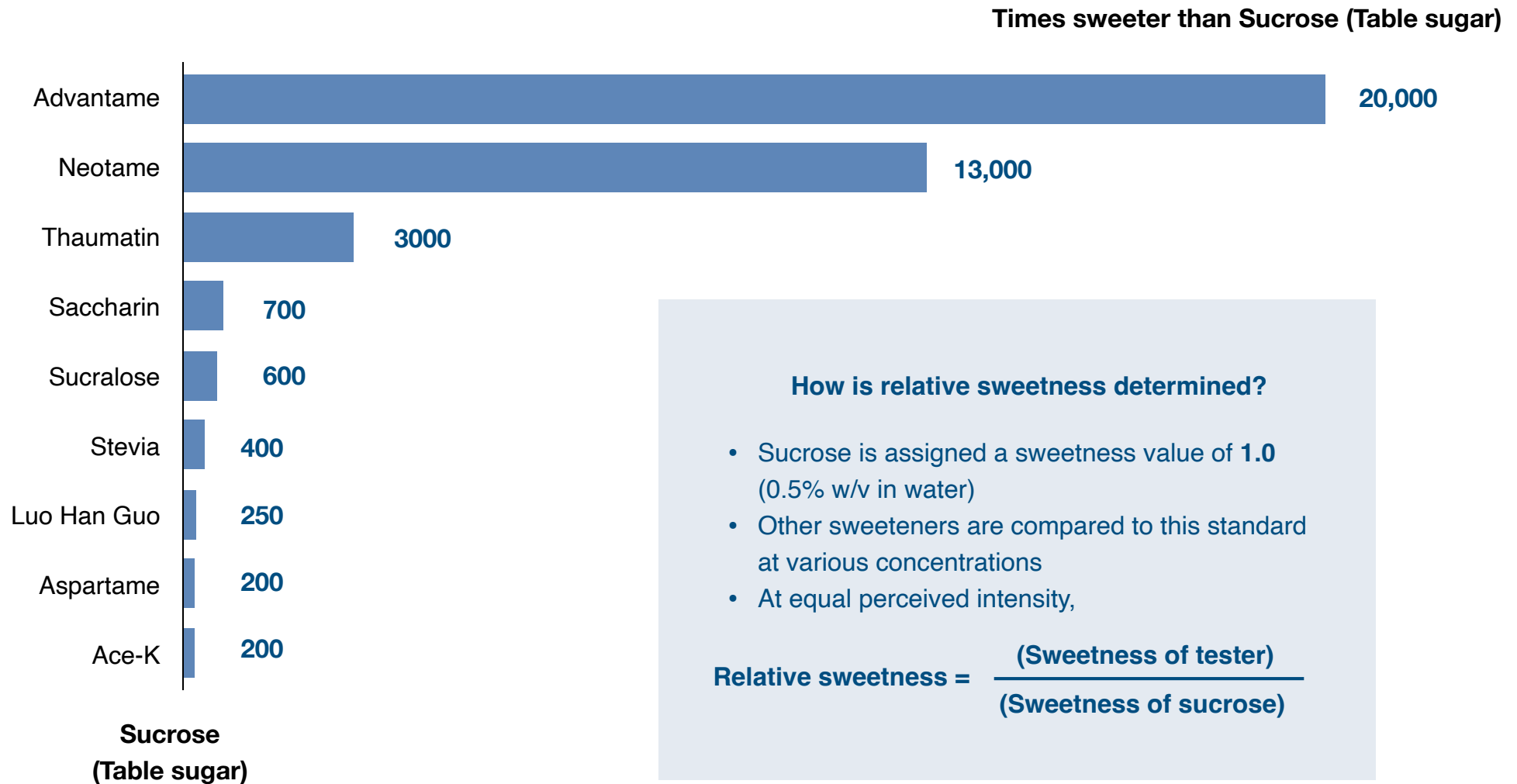
### **Saccharin**

Approval in 1879

### **High-intensity sweeteners**

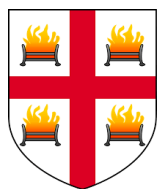
*High affinity binding to T1R2 + T1R3 sweet taste receptors and prolonged activation.*

## *Sweetness intensity of sweeteners compared to table sugar*

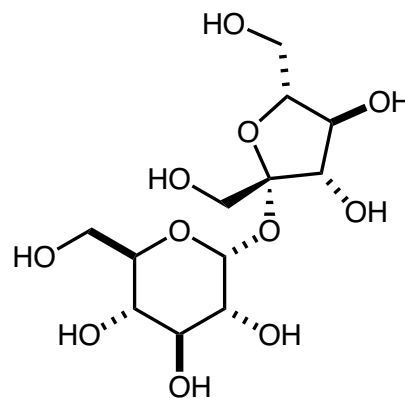


## Sucrose vs. Sucralose

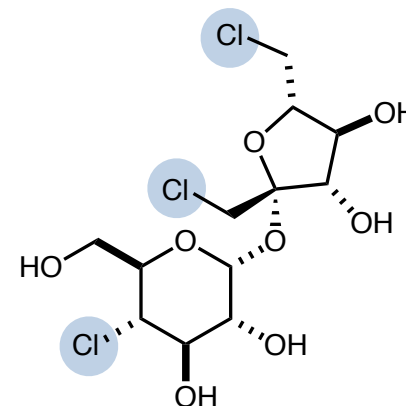
The Famous Miscommunication, 1976



TATE & LYLE



Sucrose



Sucralose

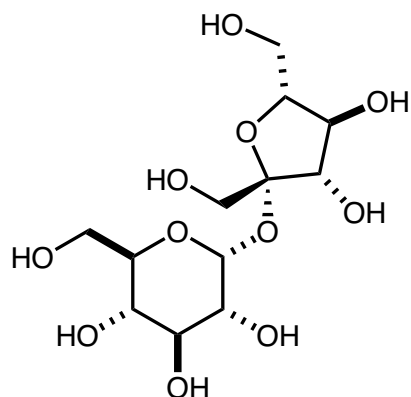
“My work at QEC was aimed at chemical modifications of sucrose for possible applications in the industry...We were particularly interested in chlorosucroses. During discussions...**Les Hough suggested me to test a sample of tetrachlorinated sucrose “Serendipitose”** which, perhaps he wanted to send to Tate & Lyle plc. **I thought I needed to taste it! My thinking was not unusual because we were also interested in knowing if one could enhance the natural sweetness of sucrose by playing around with its structure.”**

— Dr. Shashikant Phadnis, then  
graduate student in Hough lab



Dr. Leslie Hough

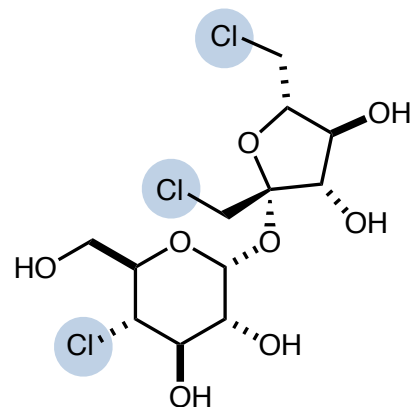
## Sucrose vs. Sucralose



**Sucrose**

*Sweetness = 1*

- Rapidly metabolized (4 cal/g)
- Relatively weak binding to T1R2/T1R3
- Moderately heat-stable



**Sucralose**

*Sweetness = 600*

- Not metabolized (0 cal/g)
- Stronger binding to T1R2/T1R3
- Very Heat-stable (good for baking)

Minimal structural change leading to dramatic difference in **sweetness and bioavailability**



## *FDA approved artificial sweeteners*



**Aspartame**



**Acesulfame potassium  
(Ace-K)**



**Sucralose**



**Neotame**



**Advantame**



**Saccharin**

The FDA establishes an **Acceptable Daily Intake (ADI)** for each approved sweetener, indicating the maximum amount considered safe to consume each day over a lifetime

## *Acceptable Daily Intake for each approved sweetener*



### **Aspartame**

50 mg/kg bw/d



### **Acesulfame potassium (Ace-K)**

15 mg/kg bw/d



### **Sucralose**

5 mg/kg bw/d



### **Neotame**

0.3 mg/kg bw/d



### **Advantame**

33 mg/kg bw/d



### **Saccharin**

15 mg/kg bw/d

The FDA establishes an **Acceptable Daily Intake (ADI)** for each approved sweetener, indicating the maximum amount considered safe to consume each day over a lifetime

## Number of sweetener packets to consume to reach ADI\*



### Aspartame

50 mg/kg bw/d

**75 packets**



### Acesulfame potassium (Ace-K)

15 mg/kg bw/d

**23 packets**



### Sucralose

5 mg/kg bw/d

**23 packets**



### Neotame

0.3 mg/kg bw/d

**23 packets**



### Advantame

33 mg/kg bw/d

**4920 packets**



### Saccharin

15 mg/kg bw/d

**45 packets**

\*Based on a 60 kg person

## *Sweeteners used in top selling soft drinks*

In beverage formulation, sweeteners are chosen strategically to optimize:

- **Taste profile:** blends improve realism and reduce off-notes
- **Caloric content:** zero or near-zero
- **Functional stability** in shelf-stable, carbonated, and flavored environments



*Sweeteners used in top selling soft drinks*



**Aspartame**



**Aspartame**



**Aspartame + Ace-K**



**Aspartame + Ace-K**



**Stevia + Erythritol**



**Sucralose + Ace-K**

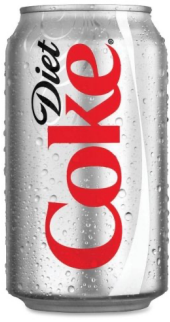


**Aspartame + Ace-K**



**Sucralose + Ace-K +  
Erythritol**

## *Why mix sweeteners?*



### **Aspartame**

Clean, sugar-like taste



### **Aspartame**



### **Aspartame + Ace-K**

Ace-K adds early sweetness,  
aspartame masks aftertaste



### **Aspartame + Ace-K**



### **Stevia + Erythritol**

“Natural” marketing,  
mild sweetness



### **Sucralose + Ace-K**

Long-lasting sweetness,  
Improves aftertaste



### **Aspartame + Ace-K**



### **Sucralose + Ace-K + Erythritol**

Long-lasting sweetness,  
Erythritol adds mouthfeel

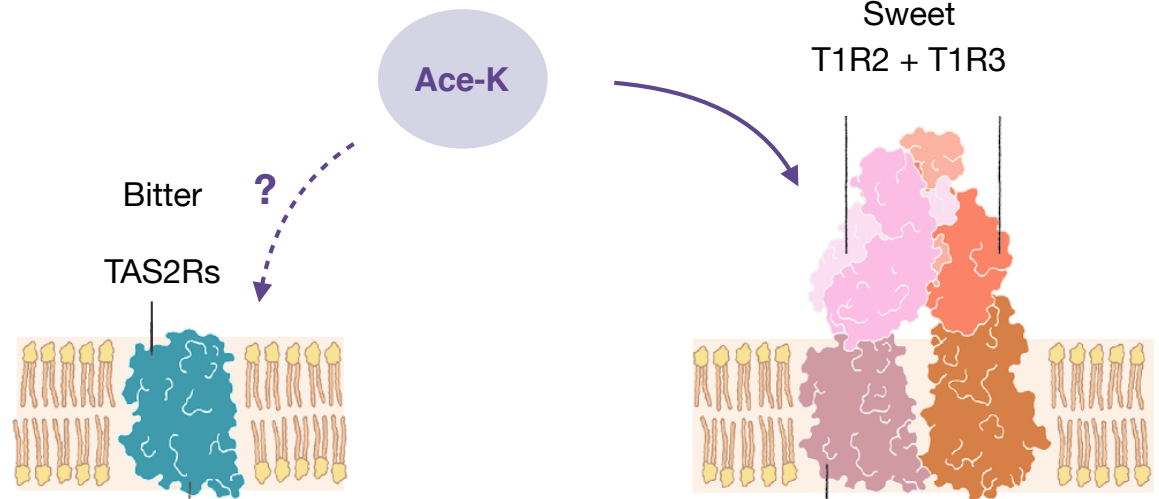
## Why do artificial sweeteners taste bitter to some people?

### Blending sweeteners

Aspartame + Ace-K

Sucralose + Ace-K

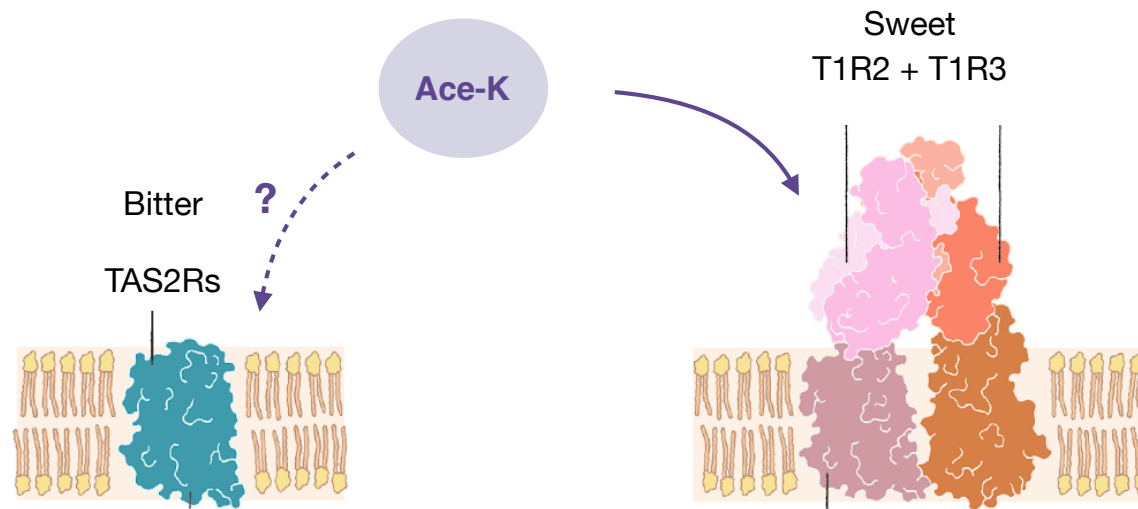
- Sweetener mixtures **mask bitterness** and round out flavor
- Some artificial sweeteners (ex. Ace-K, Saccharin) activate **both sweet and bitter receptors**



## *Why do artificial sweeteners taste bitter to some people?*

### Case study: Genetic Basis for Bitterness Perception of Acesulfame Potassium

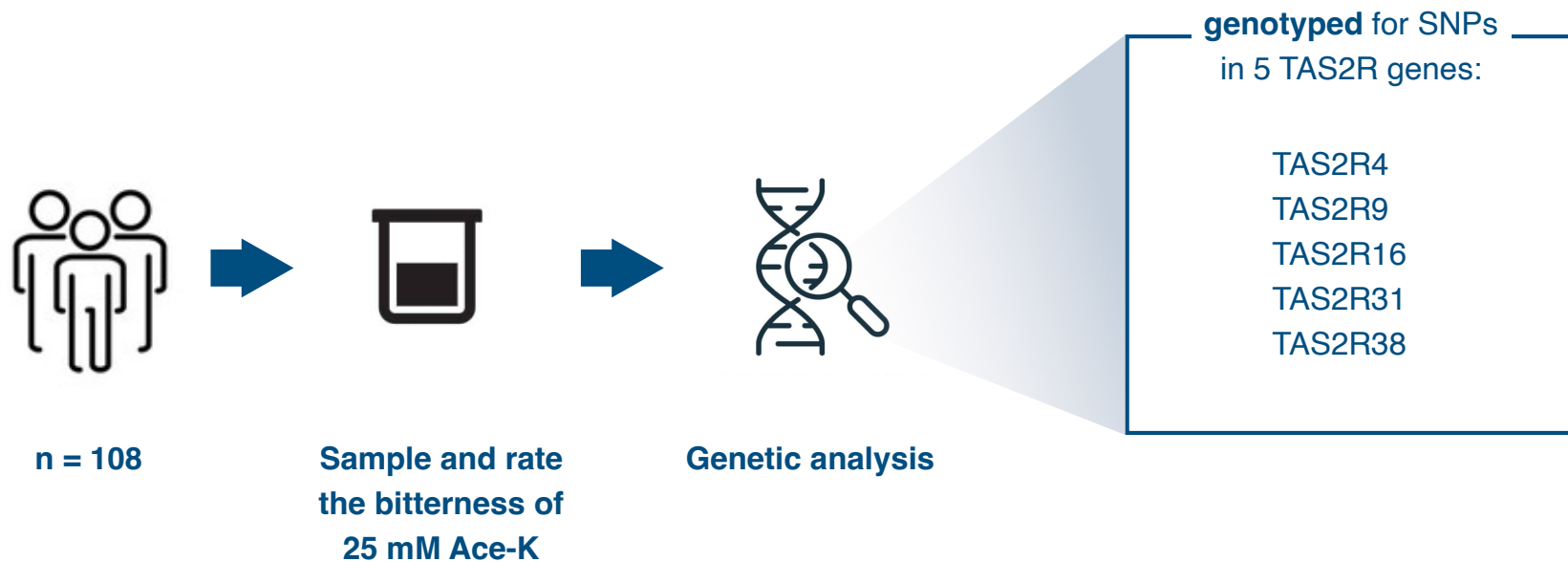
- Why do **some people perceive Ace-K as bitter** while others do not?
- Do **genetic polymorphisms in bitter taste receptors (TAS2Rs)** explain this variability?





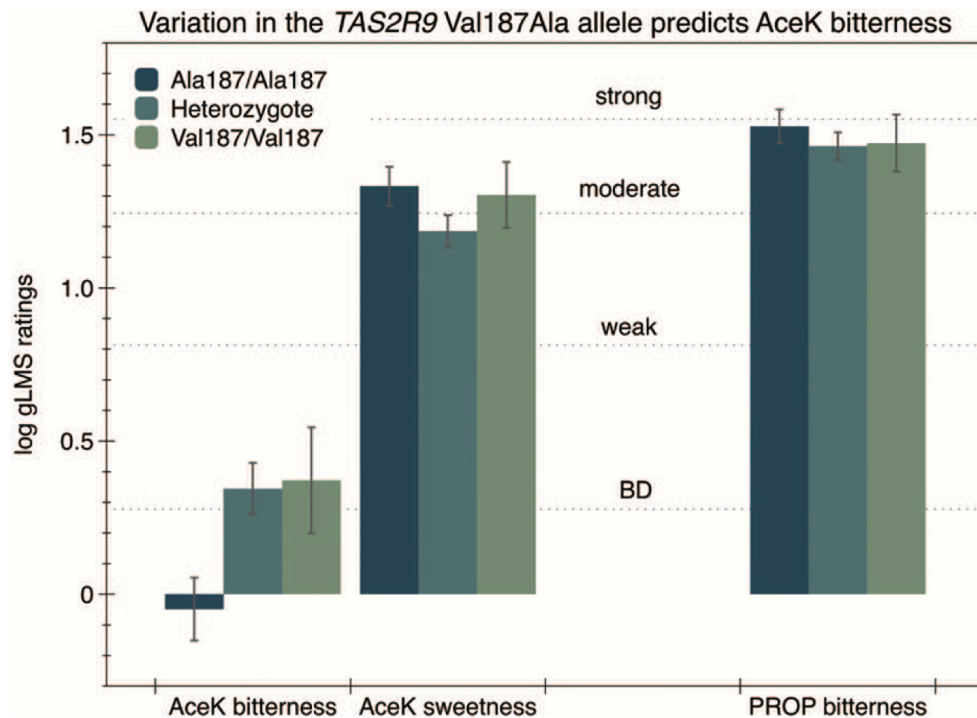
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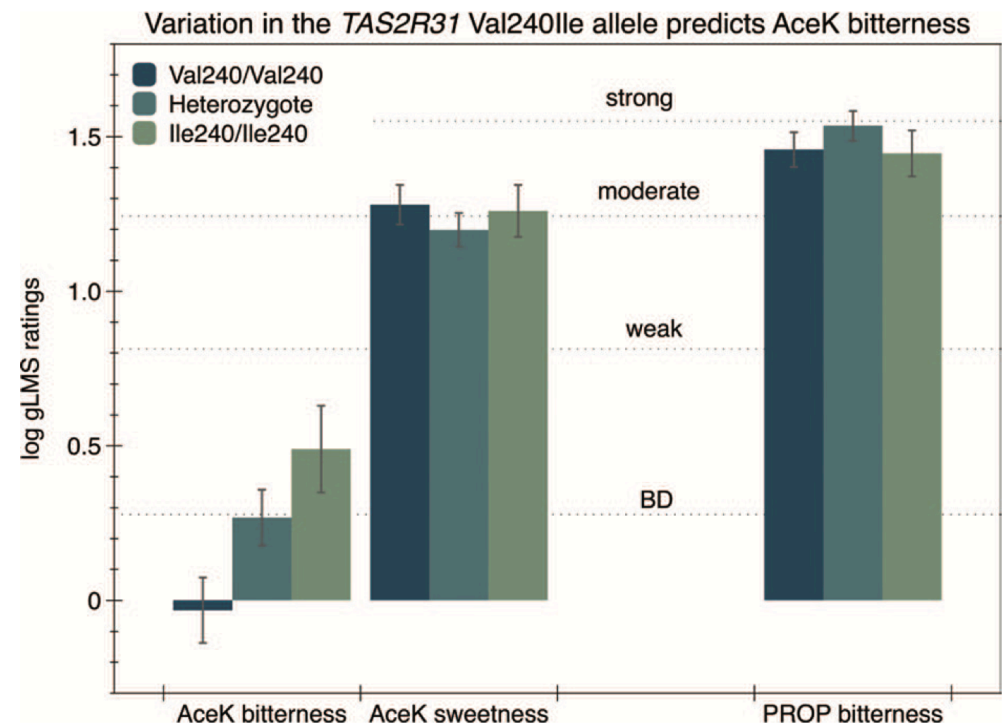


- Previous studies showed *T2R9* responds to bitter drugs (ofloxacin, procainamide, pirenzepine) and varies by Val187Ala SNP.
- Ala187/Ala187 was associated with reduced bitterness perception of Ace-K.
- Heterozygotes and Val187/Val187 individuals showed similar and higher bitterness ratings
- **Suggests a dominant effect of the Val allele.**
- **SNP explained 7.0% of variance in Ace-K bitterness**
- **No effect observed on Ace-K sweetness or PROP bitterness.**

## Why do artificial sweeteners taste bitter to some people?

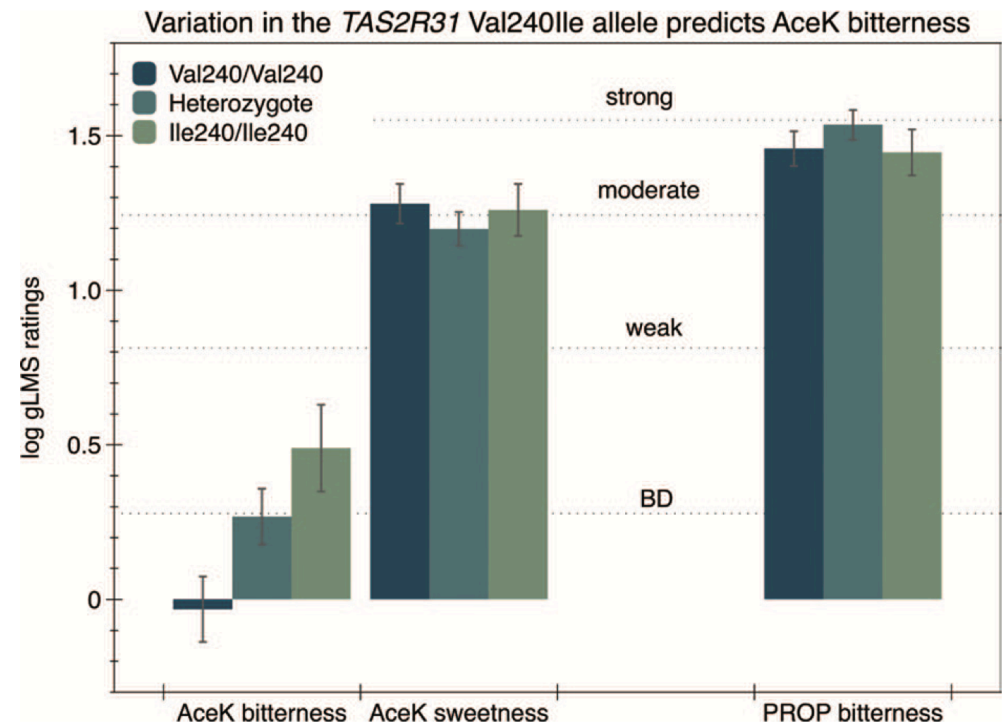
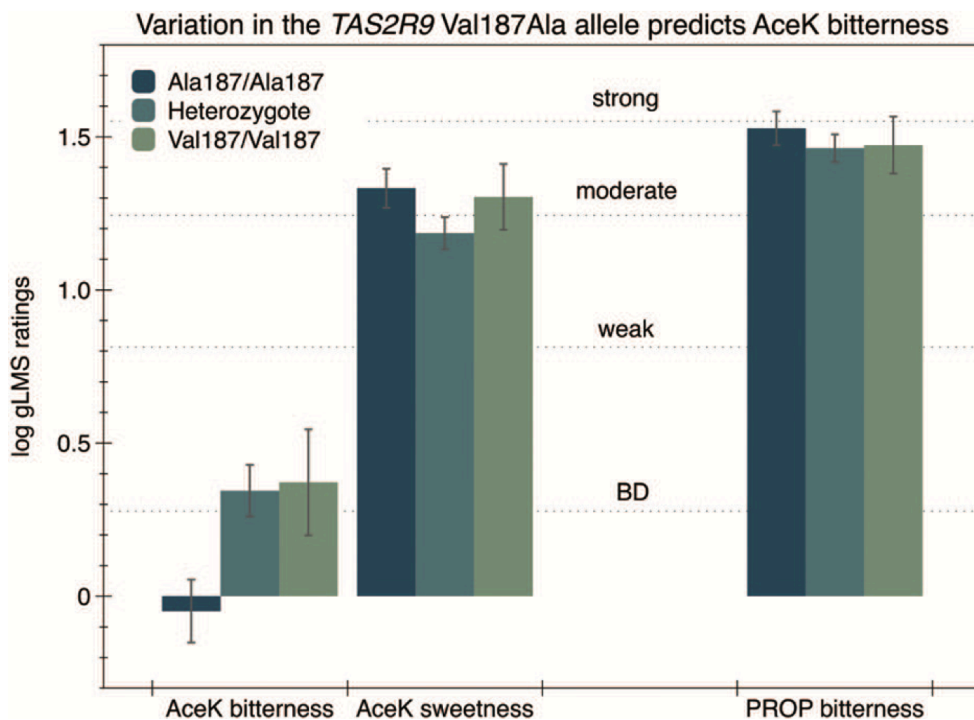
### Case study: Genetic Basis for Bitterness Perception of Acesulfame Potassium

- The Ile240 allele likely contributes to heightened activation of the bitter taste receptor by Ace-K.
- The SNP explained 8.7% of the variance in Ace-K bitterness
- **No effect observed on Ace-K sweetness or PROP bitterness.**



# Why do artificial sweeteners taste bitter to some people?

## Case study: Genetic Basis for Bitterness Perception of Acesulfame Potassium



- **TAS2R31 and TAS2R9 SNPs** significantly associated with bitterness perception.
- A model including SNPs from both explained **13.4% of variation** in perceived bitterness.
- TAS2R4, TAS2R38, and TAS2R16 showed **no significant effect**.

# *Why do artificial sweeteners taste bitter to some people?*

## Follow up case study: Genetic Basis for Bitterness Perception of Stevia



### **Stevia**

South American plant  
Natural zero-calorie sweetener

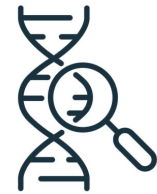


**n = 122**



### **Sample and rate the bitterness of:**

- 219 mM sucrose (control)
- 20 mM gentiobiose (control)
- 6.8 mM aspartame
- 1.65 mM RebA
- 1 mM RebD

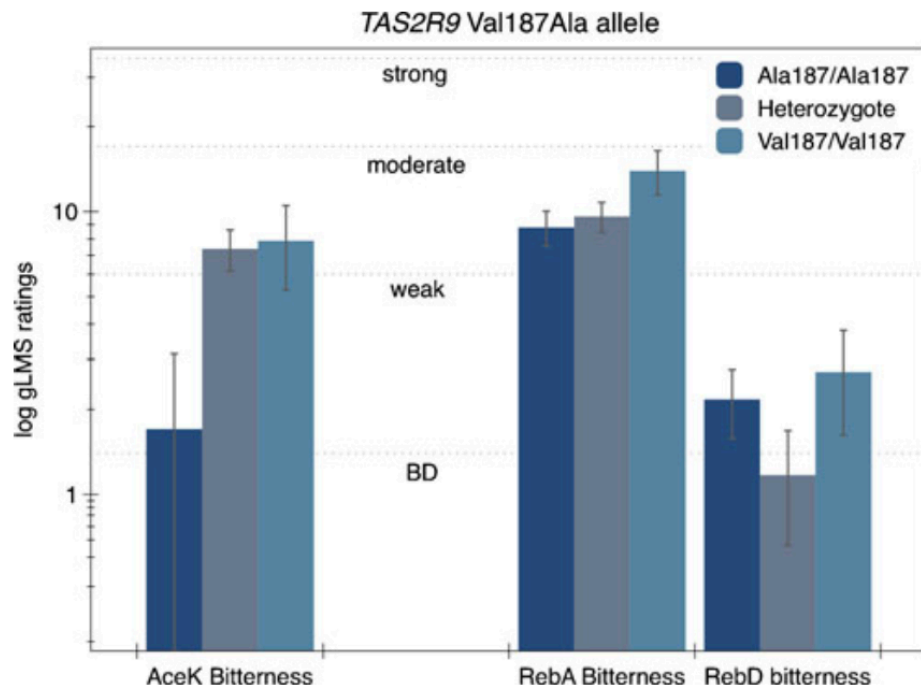


### **Genetic analysis**

TAS2R4  
TAS2R9  
TAS2R31  
TAS2R38

## Why do artificial sweeteners taste bitter to some people?

### Follow up case study: Genetic Basis for Bitterness Perception of Stevia

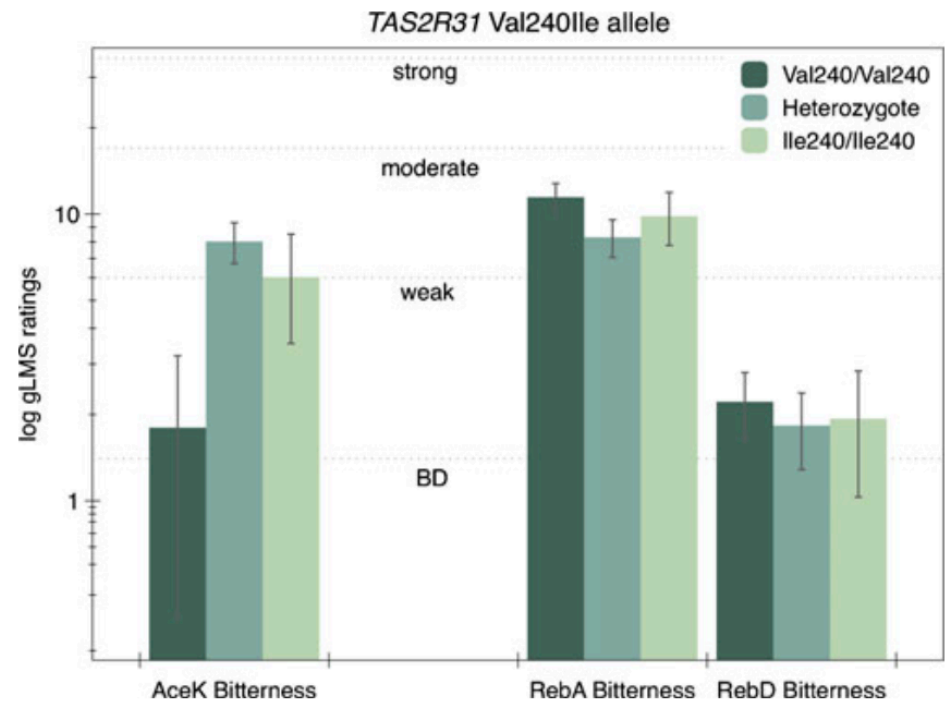


- The bitterness of AceK was significantly different across genotype
- No effect of genotype was observed for RebA or RebD

## Why do artificial sweeteners taste bitter to some people?

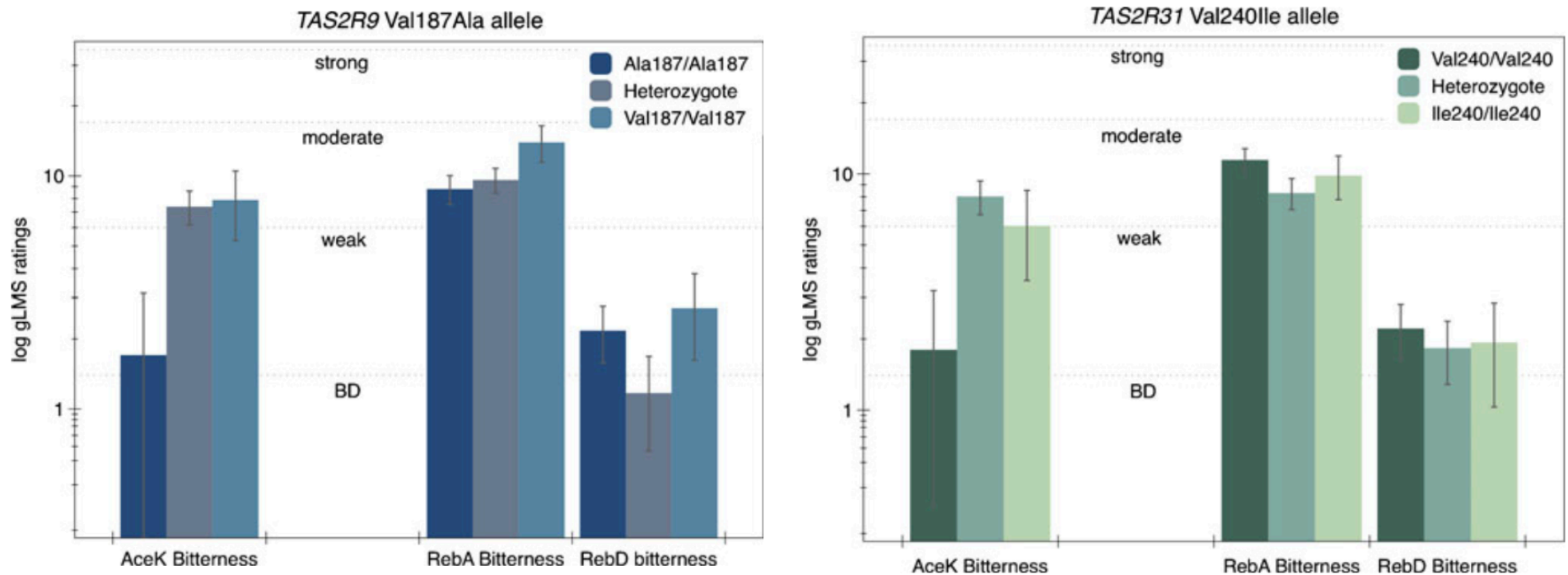
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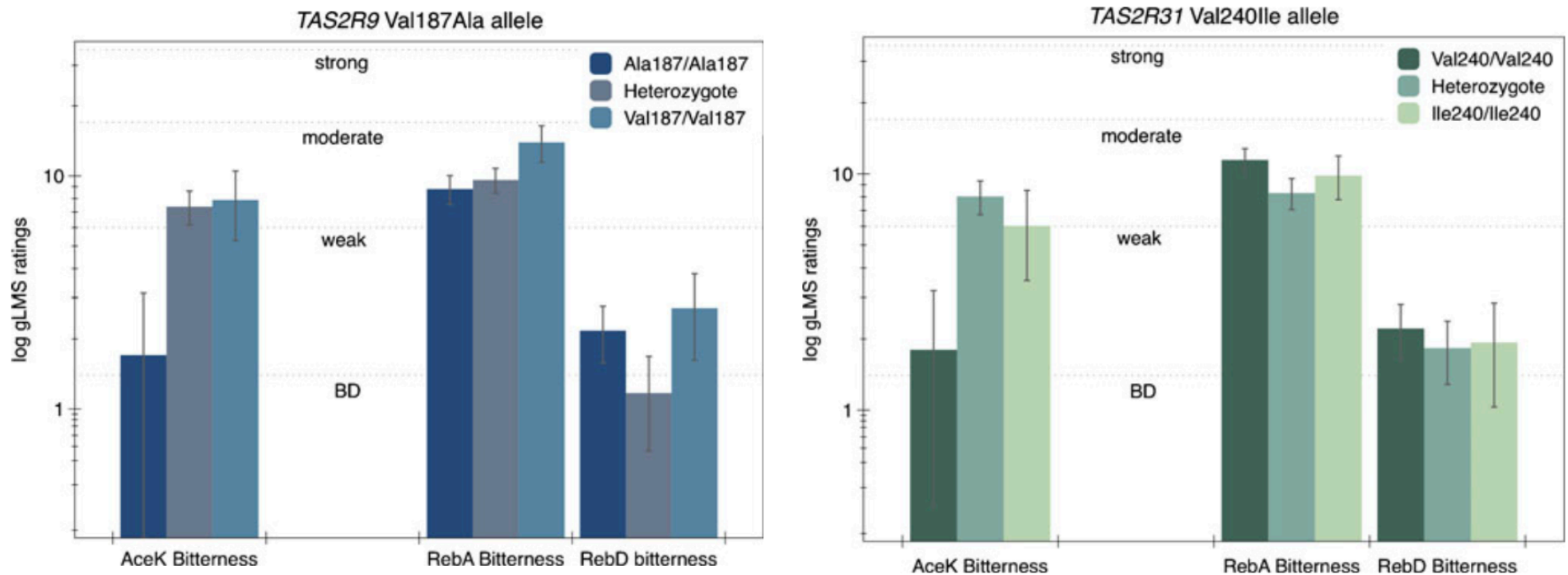


- Of the stevia extracts, the participants considered **RebD to be much less bitter than RebA**.
- RebA and RebD bitterness **did not covary** with AceK bitterness.
- Variation in the TAS2R9 and TAS2R31 genes **did not predict** RebA and RebD bitterness.



## Why do artificial sweeteners taste bitter to some people?

### Follow up case study: Genetic Basis for Bitterness Perception of Stevia



***Bitterness is not a simple monolithic trait that is high or low in an individual.***

## *Outline of Talk*

*What is flavor?*

*Flavorings*

*Sweeteners*

*Health Concerns*

## *Health concerns for artificial flavorings and sweeteners*

### **Artificial flavorings**

#### **1. May cause allergic reactions**

Some allergens may be present in tiny amounts, if not “big 9”, might go undeclared.

#### **2. May affect gut health**

May affect composition of gut microbiota

#### **3. May increase risk of cancer**

FDA banned 7 synthetic flavorings in 2018 after studies linked them to cancer in animals.

#### **4. May increase risk of cardiovascular diseases**

Flavorings in e-cigs found to impair endothelial function

### **Artificial sweeteners**

## *Health concerns for artificial flavorings and sweeteners*

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### **Artificial sweeteners**

#### **1. May not help with weight control**

Artificial sweeteners don't fully mimic the reward or hormonal effects of sugar.

#### **2. May lead to temptation to eat more**

Potential overeating to “make up” for the missing calorie signal

#### **3. May overstimulate your sugar receptors**

May alter your perception of sweetness

#### **4. May be highly addictive**

May reinforce sweet cravings and habitual intake

## *Health concerns for artificial flavorings and sweeteners*

### **Artificial flavorings**

1. May cause allergic reactions
2. May affect gut health
3. May increase risk of cancer
4. May increase risk of cardiovascular diseases

### **Artificial sweeteners**

1. May not help with weight control
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3. May overstimulate your sugar receptors
4. May be highly addictive

Overall, there's a lack of research into how these chemicals might interact when consumed over decades. Realistically, it would be incredibly challenging to cut out these foods from your diet entirely.

*Reducing how much ultra-processed food you eat is a very good idea.*

## ***Questions?***

the main attributes of flavor are the following: sweet, sour, bitter, s  
recognized fifth one 'umami' ("oo-mommy" or savory/pleasant), fo